## TABLE No. 1.—MANUFACTURES, BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **ASCENSION PARISH.** | | | | | | | |
| Cooperage | 7 | $7,125 | $5,185 | 22 | ..... | $9,600 | $19,562 |
| Lumber, sawed | 1 | 10,000 | 2,000 | 8 | ..... | 1,728 | 8,000 |
| Total | 8 | 17,125 | 7,185 | 30 | ..... | 11,328 | 27,562 |
| **ASSUMPTION PARISH.** | | | | | | | |
| Boots and shoes | 2 | 950 | 538 | 2 | ..... | 720 | 1,390 |
| Cooperage | 8 | 13,950 | 3,957 | 26 | ..... | 8,820 | 15,835 |
| Lumber, sawed | 2 | 30,000 | 4,900 | 12 | ..... | 3,456 | 11,500 |
| Wagons, carts, &c. | 2 | 800 | 2,130 | 6 | ..... | 1,800 | 6,475 |
| Total | 14 | 45,700 | 11,525 | 46 | ..... | 14,796 | 35,200 |
| **AVOYELLES PARISH.** | | | | | | | |
| Lumber, sawed | 17 | 95,000 | 1,735 | 117 | ..... | 35,340 | 49,800 |
| **BATON ROUGE (EAST) PARISH.** | | | | | | | |
| Boots and shoes | 4 | 3,200 | 3,475 | 21 | 1 | 10,260 | 17,825 |
| Brick | 1 | 10,000 | 10,000 | 50 | ..... | 6,000 | 35,000 |
| Carriages | 1 | 50,000 | 5,000 | 12 | ..... | 7,200 | 38,000 |
| Lumber, sawed | 2 | 55,000 | 18,000 | 50 | ..... | 13,200 | 55,000 |
| Machinery, steam-engines, &c. | 2 | 67,000 | 9,450 | 39 | ..... | 18,000 | 58,000 |
| Printing and publishing | 2 | 40,000 | 6,050 | 27 | ..... | 13,200 | 29,400 |
| Tin, copper, and sheet-iron ware | 1 | 1,500 | 6,830 | 4 | ..... | 2,880 | 9,500 |
| Woollen goods | 1 | 75,000 | 31,300 | 40 | 20 | 6,720 | 45,200 |
| Total | 14 | 301,700 | 90,105 | 243 | 21 | 77,460 | 287,925 |
| **BATON ROUGE (WEST) PARISH.** | | | | | | | |
| Bread | 2 | 2,700 | 7,450 | 5 | ..... | 1,200 | 15,000 |
| Cooperage | 6 | 14,100 | 9,400 | 24 | ..... | 9,960 | 36,750 |
| Cotton goods | 1 | 925,000 | 175,000 | 200 | 120 | 36,000 | 356,500 |
| Total | 9 | 941,800 | 191,850 | 229 | 120 | 47,160 | 408,250 |
| **BOSSIER PARISH.** | | | | | | | |
| Lumber, sawed | 5 | 78,500 | 17,900 | 43 | ..... | 12,900 | 45,400 |
| **CADDO PARISH.** | | | | | | | |
| Blacksmithing | 1 | 2,500 | 10,000 | 8 | ..... | 480 | 21,000 |
| Boots and shoes | 2 | 1,500 | 3,200 | 8 | ..... | 5,760 | 11,000 |
| Brick | 2 | 7,000 | 4,000 | 23 | ..... | 7,920 | 29,000 |
| Carriages | 7 | 40,500 | 16,000 | 58 | ..... | 50,400 | 135,500 |
| Cooperage | 2 | 1,166 | 6,000 | 7 | ..... | 2,880 | 5,250 |
| Cotton gins | 2 | 20,000 | 27,500 | 22 | ..... | 17,040 | 68,000 |
| Fire-arms | 2 | 4,000 | 2,700 | 4 | ..... | 3,000 | 10,000 |
| Gas | 1 | 45,000 | 18,000 | 6 | ..... | 1,800 | 72,000 |
| Liquors, malt | 1 | 5,000 | 900 | 6 | ..... | 3,600 | 3,750 |
| Lumber, planed | 2 | 13,500 | 22,000 | 14 | 1 | 6,360 | 50,000 |
| Lumber, sawed | 8 | 44,500 | 79,750 | 52 | 3 | 28,440 | 152,600 |
| Marble and stone work | 2 | 18,000 | 13,000 | 16 | ..... | 12,600 | 58,000 |
| Saddlery and harness | 4 | 8,500 | 8,500 | 11 | ..... | 9,900 | 30,000 |
| Tin, copper, and sheet-iron ware | 2 | 13,000 | 6,800 | 6 | ..... | 4,800 | 26,000 |
| Total | 38 | 224,166 | 218,350 | 241 | 4 | 154,980 | 672,100 |
| **CALCASIEU PARISH.** | | | | | | | |
| Lumber, sawed | 5 | 46,200 | 27,300 | 47 | 2 | 12,264 | 69,000 |

TABLE No. 1.—MANUFACTURES, BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **CARROLL PARISH.** | | | | | | | |
| Blacksmithing | 13 | $7,300 | $4,929 | 26 | ..... | $7,296 | $16,010 |
| Boots and shoes | 7 | 2,900 | 2,962 | 11 | ..... | 2,352 | 7,625 |
| Bread | 1 | 150 | 2,313 | 2 | ..... | 600 | 2,950 |
| Brick | 6 | 525 | 1,180 | 53 | 31 | 4,674 | 5,900 |
| Carpentering | 7 | 12,750 | 4,764 | 18 | ..... | 9,060 | 13,825 |
| Carriages | 1 | 1,100 | 1,045 | 3 | ..... | 1,680 | 2,800 |
| Lumber, sawed | 45 | 122,300 | 50,851 | 125 | 1 | 36,840 | 134,254 |
| Saddlery and harness | 3 | 1,475 | 1,440 | 3 | ..... | 936 | 3,125 |
| Timber cutting | 2 | 3,000 | 550 | 15 | ..... | 5,400 | 6,000 |
| Tin, copper, and sheet iron ware | 2 | 2,300 | 1,117 | 3 | ..... | 1,200 | 3,350 |
| Total | 87 | 153,800 | 71,151 | 259 | 32 | 70,038 | 195,839 |
| **CATAHOULA PARISH.** | | | | | | | |
| Lumber, sawed | 5 | 31,000 | 13,000 | 33 | ..... | 9,900 | 33,000 |
| Tin, copper, and sheet-iron ware | 1 | 500 | 1,000 | 1 | ..... | 360 | 1,500 |
| Total | 6 | 31,500 | 14,000 | 34 | ..... | 10,260 | 34,500 |
| **CLAIBORNE PARISH.** | | | | | | | |
| Agricultural implements—Miscellaneous | 13 | 31,500 | 7,650 | 28 | ..... | 10,620 | 27,300 |
| Blacksmithing | 12 | 11,500 | 5,050 | 22 | ..... | 7,020 | 18,100 |
| Boots and shoes | 1 | 200 | 200 | 3 | ..... | 1,188 | 3,000 |
| Brick | 1 | 700 | 1,000 | 12 | ..... | 3,744 | 6,400 |
| Clothing | 2 | 800 | 3,500 | 4 | ..... | 1,200 | 8,000 |
| Confectionery | 1 | 2,000 | 2,500 | 2 | ..... | 1,200 | 4,000 |
| Cotton gins | 2 | 15,500 | 5,300 | 11 | ..... | 4,512 | 28,500 |
| Furniture, cabinet | 3 | 2,100 | 540 | 12 | ..... | 4,200 | 3,100 |
| Leather | 4 | 2,800 | 2,700 | 11 | ..... | 3,264 | 7,100 |
| Liquors, malt | 1 | 1,000 | 1,500 | 1 | ..... | 360 | 3,000 |
| Lumber, sawed | 4 | 18,000 | 9,800 | 24 | 2 | 8,352 | 28,000 |
| Painting | 1 | 2,000 | 1,000 | 1 | ..... | 216 | 1,500 |
| Tin, copper, and sheet-iron ware | 2 | 1,500 | 3,500 | 4 | ..... | 2,160 | 6,000 |
| Watch repairing, silversmithing, &c | 1 | 250 | 250 | 1 | ..... | 240 | 500 |
| Wagons, carts, &c | 3 | 1,100 | 700 | 5 | ..... | 2,256 | 4,000 |
| Wool carding | 1 | 1,800 | 4,000 | 4 | ..... | 960 | 6,000 |
| Total | 52 | 92,750 | 49,190 | 145 | 2 | 51,492 | 154,500 |
| **DE SOTO PARISH.** | | | | | | | |
| Brick | 1 | 500 | 500 | 5 | ..... | 960 | 1,800 |
| Flour and meal | 1 | 1,800 | 5,500 | 1 | ..... | 240 | 6,150 |
| Leather | 2 | 1,500 | 4,500 | 5 | ..... | 792 | 4,000 |
| Lumber, sawed | 3 | 5,000 | 2,450 | 18 | ..... | 5,304 | 19,500 |
| Tin, copper, and sheet-iron ware | 1 | 1,000 | 900 | 2 | ..... | 720 | 4,000 |
| Total | 8 | 9,800 | 13,850 | 31 | ..... | 8,016 | 35,450 |
| **FELICIANA (WEST) PARISH.** | | | | | | | |
| Boots and shoes | 1 | 1,000 | 420 | 3 | ..... | 720 | 3,000 |
| Carriages | 1 | 10,000 | 7,000 | 5 | ..... | 2,400 | 15,000 |
| Clothing | 1 | 2,000 | 2,000 | 3 | 2 | 2,220 | 5,000 |
| Confectionery | 1 | 4,000 | 1,500 | 2 | ..... | 540 | 5,000 |
| Leather | 1 | 1,500 | 900 | 2 | ..... | 768 | 2,000 |
| Lumber, sawed | 4 | 20,200 | 12,400 | 28 | ..... | 6,720 | 40,500 |
| Saddlery and harness | 1 | 7,000 | 4,800 | 3 | ..... | 780 | 5,250 |
| Tin, copper, and sheet-iron ware | 1 | 3,600 | 2,200 | 3 | ..... | 780 | 5,000 |
| Total | 11 | 49,300 | 31,220 | 49 | 2 | 14,928 | 80,750 |

## TABLE No. 1.—MANUFACTURES, BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **FRANKLIN PARISH.** | | | | | | | |
| Lumber, sawed | 2 | $7,900 | $3,600 | 9 | ..... | $3,240 | $10,000 |
| **JACKSON PARISH.** | | | | | | | |
| Blacksmithing | 3 | 500 | 500 | 5 | ..... | 1,740 | 5,400 |
| Boots and shoes | 1 | 250 | 305 | 1 | ..... | 480 | 1,200 |
| Carriages | 1 | 150 | 400 | 1 | ..... | 480 | 1,450 |
| Flour and meal | 3 | 4,500 | 16,500 | 4 | ..... | 888 | 18,754 |
| Leather | 1 | 300 | 175 | 2 | ..... | 360 | 1,100 |
| Lumber, sawed | 3 | 8,500 | 2,600 | 11 | ..... | 2,220 | 6,500 |
| Printing | 1 | 1,500 | 250 | 2 | ..... | 960 | 1,296 |
| Saddlery and harness | 1 | 1,000 | 800 | 2 | ..... | 720 | 3,000 |
| Watch repairing, silversmithing, &c | 1 | 575 | 1,500 | 2 | ..... | 1,200 | 5,500 |
| Total | 15 | 17,275 | 23,030 | 30 | ..... | 9,048 | 44,200 |
| **JEFFERSON PARISH.** | | | | | | | |
| Brick | 6 | 161,500 | 5,400 | 175 | 113 | 61,500 | 215,000 |
| Cisterns | 1 | 3,000 | 600 | 2 | ..... | 1,200 | 2,500 |
| Cooperage | 1 | 6,000 | 1,500 | 15 | ..... | 4,500 | 10,000 |
| Cordage | 1 | 3,000 | 13,500 | 12 | ..... | 69,120 | 22,000 |
| Cotton goods | 1 | 75,000 | 51,600 | 20 | 20 | 13,440 | 110,000 |
| Iron castings | 1 | 7,000 | 3,000 | 5 | ..... | 720 | 5,000 |
| Lumber, sawed | 2 | 60,000 | 85,000 | 70 | ..... | 3,360 | 128,000 |
| Printing | 1 | 800 | 200 | 4 | ..... | 1,680 | 3,000 |
| Total | 14 | 316,300 | 160,800 | 303 | 133 | 155,520 | 495,500 |
| **LAFOURCHE PARISH.** | | | | | | | |
| Blacksmithing | 1 | 500 | 107 | 1 | ..... | 600 | 1,000 |
| Boots and shoes | 1 | 1,000 | 325 | 2 | ..... | 600 | 1,000 |
| Carriages | 1 | 3,000 | 840 | 6 | ..... | 3,240 | 5,400 |
| Chemicals—Bi-sulphate of lime | 1 | 7,000 | 6,500 | 10 | ..... | 7,200 | 20,000 |
| Cisterns | 1 | 1,400 | 172 | 2 | ..... | 720 | 1,125 |
| Cooperage | 9 | 23,200 | 5,153 | 25 | ..... | 11,160 | 18,250 |
| Confectionery | 2 | 6,000 | 3,433 | 2 | ..... | 780 | 5,000 |
| Furniture, cabinet | 1 | 5,000 | 600 | 3 | ..... | 1,800 | 2,500 |
| Lumber, sawed | 2 | 38,000 | 8,000 | 18 | ..... | 5,280 | 20,875 |
| Machinery, steam-engines, &c | 1 | 65,000 | 12,100 | 18 | ..... | 12,960 | 45,000 |
| Sash, doors, and blinds | 1 | 20,000 | 2,000 | 6 | ..... | 4,320 | 10,000 |
| Tin, copper, and sheet-iron ware | 1 | 5,000 | 10,250 | 9 | ..... | 5,400 | 19,000 |
| Total | 22 | 175,100 | 49,480 | 102 | ..... | 54,060 | 149,150 |
| **MOREHOUSE PARISH.** | | | | | | | |
| Blacksmithing | 1 | 900 | 440 | 2 | ..... | 600 | 1,260 |
| Boots and shoes | 1 | 100 | 800 | 3 | ..... | 720 | 5,528 |
| Carriages | 1 | 700 | 300 | 2 | ..... | 600 | 1,700 |
| Cotton gins | 1 | 1,200 | 120 | 2 | ..... | 600 | 1,800 |
| Furniture, cabinet | 2 | 400 | 220 | 2 | ..... | 720 | 1,975 |
| Lumber, sawed | 4 | 18,000 | 8,700 | 18 | ..... | 7,080 | 18,975 |
| Printing | 1 | 1,300 | 80 | 3 | ..... | 720 | 900 |
| Saddlery and harness | 1 | 700 | 250 | 1 | ..... | 360 | 750 |
| Total | 12 | 23,300 | 10,910 | 33 | ..... | 11,400 | 32,888 |
| **NATCHITOCHES PARISH.** | | | | | | | |
| Boots and shoes | 2 | 2,150 | 2,286 | 5 | ..... | 2,160 | 5,500 |
| Bread | 1 | 600 | 210 | 3 | ..... | 900 | 5,400 |
| Brick | 1 | 1,000 | 100 | 5 | 1 | 2,340 | 1,000 |

## TABLE No. 1.—MANUFACTURES, BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| NATCHITOCHES PARISH—Continued. | | | | | | | |
| Carpentering | 5 | $9,700 | $17,150 | 34 | ..... | $20,100 | $58,300 |
| Saddlery and harness | 2 | 700 | 622 | 3 | ..... | 1,080 | 1,660 |
| Wagons, carts, &c | 1 | 150 | 110 | 2 | ..... | 540 | 1,800 |
| Total | 12 | 14,300 | 20,478 | 52 | 1 | 27,120 | 73,660 |
| ORLEANS PARISH. | | | | | | | |
| Baskets | 3 | 2,000 | 3,600 | 6 | ..... | 2,040 | 6,590 |
| Billiard tables | 1 | 5,000 | 9,500 | 10 | ..... | 6,000 | 25,000 |
| Blacksmithing | 38 | 25,575 | 62,188 | 129 | ..... | 63,840 | 168,490 |
| Blocks and pumps | 3 | 3,300 | 2,085 | 5 | ..... | 3,780 | 6,250 |
| Bookbinding and blank books | 4 | 46,000 | 29,250 | 27 | ..... | 16,440 | 49,000 |
| Boots and shoes | 470 | 351,190 | 566,168 | 1,084 | 134 | 504,120 | 1,385,977 |
| Boxes, paper | 1 | 1,800 | 2,500 | 2 | ..... | 1,200 | 6,000 |
| Brass founding | 3 | 6,000 | 4,431 | 7 | ..... | 2,760 | 14,000 |
| Bread | 67 | 132,350 | 628,752 | 269 | ..... | 90,024 | 1,017,715 |
| Camphene | 1 | 2,000 | 3,000 | 3 | ..... | 1,440 | 9,000 |
| Carpentering | 10 | 99,200 | 226,215 | 86 | ..... | 54,084 | 183,605 |
| Carriages | 3 | 11,900 | 17,700 | 47 | ..... | 26,400 | 51,000 |
| Chocolate | 1 | 300 | 2,000 | 1 | ..... | 360 | 5,000 |
| Cigars | 35 | 31,200 | 52,789 | 134 | ..... | 45,840 | 205,830 |
| Cisterns | 18 | 11,500 | 54,765 | 42 | ..... | 20,160 | 136,725 |
| Clothing—Ladies' corsets | 1 | 2,000 | 680 | ..... | 2 | 720 | 3,500 |
| Men's | 205 | 268,320 | 809,862 | 564 | 250 | 328,620 | 1,686,660 |
| Coffee and spices, ground | 2 | 5,400 | 17,400 | 4 | ..... | 1,920 | 27,800 |
| Coffins | 6 | 9,200 | 15,400 | 13 | 1 | 7,344 | 32,500 |
| Combs | 1 | 500 | 1,100 | 1 | ..... | 600 | 3,500 |
| Confectionery | 9 | 20,200 | 44,086 | 32 | 2 | 12,960 | 123,305 |
| Cooperage | 73 | 56,450 | 66,730 | 251 | ..... | 104,340 | 304,918 |
| Coppersmithing | 3 | 4,800 | 8,200 | 9 | ..... | 6,540 | 24,200 |
| Cordage | 2 | 120,500 | 178,500 | 44 | 16 | 19,680 | 206,500 |
| Cordials | 1 | 1,575 | 5,650 | 7 | ..... | 2,520 | 20,000 |
| Cutlery | 1 | 800 | 1,000 | 2 | ..... | 1,200 | 4,000 |
| Flour and meal | 1 | 10,000 | 90,800 | 7 | ..... | 3,420 | 118,650 |
| Furniture, cabinet | 9 | 10,350 | 23,580 | 38 | ..... | 19,140 | 50,085 |
| Fire-arms | 1 | 500 | 1,000 | 1 | ..... | 720 | 3,000 |
| Hardware—locks | 1 | 500 | 400 | 1 | ..... | 360 | 1,200 |
| Hats | 4 | 8,800 | 25,000 | 13 | ..... | 6,900 | 50,000 |
| Iron bedsteads | 1 | 5,000 | 18,000 | 13 | ..... | 7,800 | 35,000 |
| Iron castings | 2 | 18,000 | 75,700 | 100 | ..... | 48,000 | 155,000 |
| Iron hoops | 1 | 50,000 | 101,800 | 25 | ..... | 7,500 | 156,750 |
| Iron railing | 2 | 14,000 | 20,700 | 38 | ..... | 18,000 | 55,000 |
| Liquors, distilled | 2 | 11,000 | 33,800 | 8 | ..... | 3,120 | 58,000 |
| Liquors, malt | 3 | 74,000 | 93,000 | 36 | ..... | 16,800 | 210,000 |
| Looking-glass and picture frames | 3 | 11,800 | 21,000 | 12 | ..... | 9,900 | 38,000 |
| Lumber, planed | 3 | 67,400 | 140,480 | 26 | ..... | 17,400 | 199,400 |
| Machinery, steam-engines, &c | 13 | 515,000 | 142,275 | 757 | ..... | 385,200 | 1,062,150 |
| Macaroni and vermicelli | 2 | 21,000 | 17,680 | 10 | 1 | 5,820 | 41,500 |
| Marble and stone work | 5 | 91,500 | 199,500 | 71 | ..... | 53,520 | 373,000 |
| Mattresses | 11 | 4,900 | 12,960 | 24 | 3 | 8,820 | 33,050 |
| Millinery and dress-making | 30 | 16,400 | 63,350 | ..... | 99 | 32,556 | 188,425 |
| Millinery goods—Artificial flowers | 1 | 500 | 1,000 | 1 | 2 | 960 | 2,600 |
| Molasses, refined | 2 | 10,500 | 87,000 | 21 | ..... | 6,384 | 98,600 |
| Oil—Cotton seed | 3 | 81,000 | 202,000 | 88 | ..... | 36,000 | 280,000 |
| Lard | 2 | 2,600 | 42,000 | 3 | ..... | 1,440 | 52,000 |
| Rosin | 1 | 250,000 | 35,000 | 6 | ..... | 4,200 | 75,000 |
| Photographs | 7 | 11,700 | 7,800 | 13 | ..... | 9,000 | 38,500 |
| Plumbing and gas-fitting | 3 | 3,500 | 7,000 | 14 | ..... | 8,640 | 21,800 |
| Prepared moss | 1 | 4,000 | 4,000 | 5 | ..... | 3,600 | 18,000 |
| Printing | 2 | 7,000 | 2,745 | 5 | ..... | 2,700 | 11,100 |
| Saddlery and harness | 7 | 6,400 | 12,615 | 21 | ..... | 9,360 | 26,785 |
| Sails | 4 | 5,400 | 32,000 | 17 | ..... | 9,060 | 52,500 |
| Sash, doors, and blinds | 3 | 40,500 | 63,000 | 112 | ..... | 70,800 | 265,000 |

## TABLE No. 1.—MANUFACTURES, BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| ORLEANS PARISH—Continued. | | | | | | | |
| Scales | 1 | $4,000 | $1,500 | 3 | ..... | $1,200 | $4,000 |
| Ship carpentering | 2 | 8,000 | 3,400 | 18 | ..... | 1,405 | 23,000 |
| Ship-smithing | 1 | 3,000 | 1,200 | 6 | ..... | 2,700 | 4,500 |
| Ship and boat building | 10 | 570,000 | 196,232 | 292 | ..... | 271,980 | 602,950 |
| Signs | 2 | 1,000 | 700 | 2 | ..... | 600 | 2,600 |
| Soap | 20 | 45,900 | 109,923 | 70 | ..... | 26,700 | 238,715 |
| Spars | 1 | 500 | 1,000 | 2 | ..... | 1,080 | 2,500 |
| Sugar, refined | 1 | 20,000 | 85,000 | 18 | ..... | 12,000 | 115,000 |
| Tin, copper, and sheet-iron ware | 58 | 167,250 | 413,593 | 298 | ..... | 160,092 | 726,775 |
| Trusses | 2 | 1,900 | 12,500 | 2 | ..... | 1,500 | 8,850 |
| Trunks | 21 | 8,100 | 19,575 | 23 | 1 | 11,100 | 40,800 |
| Turning, wood | 1 | 400 | 1,300 | 2 | ..... | 1,200 | 4,800 |
| Vinegar | 1 | 12,000 | 30,000 | 11 | ..... | 4,800 | 48,000 |
| Watch repairing, silversmithing, &c | 3 | 6,500 | 9,600 | 7 | ..... | 4,080 | 24,000 |
| Wagons, carts, &c | 11 | 9,325 | 16,751 | 33 | ..... | 15,900 | 39,715 |
| Whips and canes | 2 | 700 | 855 | 2 | ..... | 600 | 2,700 |
| Wigs and hair-work | 1 | 500 | 2,000 | 1 | ..... | 480 | 6,000 |
| Wire-work | 2 | 150 | 400 | 2 | ..... | 600 | 1,400 |
| Total | 1,232 | 3,431,535 | 5,295,265 | 5,057 | 511 | 2,650,669 | 11,373,265 |
| OUICHITA PARISH. | | | | | | | |
| Boots and shoes | 1 | 1,000 | 250 | 3 | ..... | 900 | 1,600 |
| Carriages | 2 | 9,000 | 900 | 14 | ..... | 9,600 | 25,000 |
| Saddlery and harness | 1 | 2,000 | 450 | 3 | ..... | 1,080 | 2,000 |
| Total | 4 | 12,000 | 1,600 | 20 | ..... | 11,580 | 28,600 |
| POINT COUPEE PARISH. | | | | | | | |
| Blacksmithing | 6 | 7,150 | 3,800 | 12 | ..... | 4,500 | 14,200 |
| Bread | 8 | 9,100 | 23,625 | 12 | ..... | 3,420 | 36,000 |
| Boots and shoes | 3 | 900 | 900 | 2 | ..... | 324 | 1,500 |
| Cooperage | 6 | 8,100 | 6,400 | 16 | ..... | 7,560 | 18,700 |
| Clothing | 2 | 1,800 | 1,200 | 2 | ..... | 720 | 3,000 |
| Lumber, sawed | 3 | 14,000 | 7,600 | 8 | ..... | 2,220 | 15,000 |
| Saddlery and harness | 1 | 800 | 750 | 1 | ..... | 300 | 1,500 |
| Total | 28 | 41,850 | 44,275 | 53 | ..... | 19,044 | 90,800 |
| RAPIDES PARISH. | | | | | | | |
| Boots and shoes | 3 | 1,500 | 1,412 | 6 | ..... | 3,192 | 9,740 |
| Carriages | 1 | 1,200 | 3,440 | 4 | ..... | 2,400 | 9,000 |
| Cooperage | 2 | 1,500 | 1,545 | 6 | ..... | 2,880 | 7,850 |
| Machinery, steam-engines, &c | 2 | 21,000 | 10,650 | 10 | ..... | 6,480 | 24,500 |
| Saddlery and harness | 1 | 1,500 | 2,000 | 3 | ..... | 2,340 | 6,000 |
| Tin, copper, and sheet-iron ware | 3 | 3,600 | 3,625 | 4 | ..... | 2,640 | 7,500 |
| Wagons, carts, &c | 1 | 1,500 | 1,660 | 2 | ..... | 1,200 | 4,900 |
| Total | 13 | 31,800 | 24,332 | 35 | ..... | 21,132 | 69,490 |
| SABINE PARISH. | | | | | | | |
| Blacksmithing | 5 | 6,000 | 2,950 | 9 | ..... | 2,412 | 7,800 |
| Boots and shoes | 1 | 1,200 | 500 | 2 | ..... | 540 | 2,000 |
| Leather | 1 | 1,300 | 500 | 2 | ..... | 600 | 3,000 |
| Wagons, carts, &c | 1 | 250 | 100 | 1 | ..... | 300 | 600 |
| Total | 8 | 8,750 | 4,050 | 14 | ..... | 3,852 | 13,400 |
| ST. BERNARD PARISH. | | | | | | | |
| Bread | 1 | 8,500 | 7,500 | 6 | ..... | 2,160 | 12,600 |
| Brick | 2 | 115,000 | 6,600 | 43 | 18 | 13,560 | 36,000 |
| Total | 3 | 123,500 | 14,100 | 49 | 18 | 15,720 | 48,600 |

TABLE No. 1.—MANUFACTURES, BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **ST. CHARLES PARISH.** | | | | | | | |
| Cooperage | 1 | $35,000 | $4,000 | 25 | 1 | $9,180 | $18,000 |
| **ST. HELENA PARISH.** | | | | | | | |
| Lumber, sawed | 13 | 77,000 | 10,666 | 73 | ..... | 17,520 | 84,420 |
| **ST. JAMES PARISH.** | | | | | | | |
| Bread | 4 | 2,000 | 10,000 | 13 | ..... | 3,900 | 17,200 |
| Boots and shoes | 2 | 700 | 615 | 6 | ..... | 1,800 | 3,145 |
| Cooperage | 7 | 3,300 | 5,540 | 14 | ..... | 4,200 | 11,500 |
| Clothing | 3 | 1,500 | 1,240 | 5 | ..... | 1,380 | 4,412 |
| Lumber, sawed | 2 | 57,000 | 9,000 | 12 | ..... | 2,880 | 18,200 |
| Sugar, refined | 1 | 16,000 | 64,807 | 20 | ..... | 12,000 | 115,337 |
| Wagons, carts, &c | 1 | 500 | 220 | 2 | ..... | 600 | 1,000 |
| Total | 20 | 81,000 | 91,422 | 72 | ..... | 26,760 | 170,794 |
| **ST. JOHN THE BAPTIST PARISH.** | | | | | | | |
| Bread | 2 | 1,000 | 4,800 | 6 | 1 | 1,560 | 10,800 |
| Boots and shoes | 2 | 1,000 | 3,000 | 12 | ..... | 4,800 | 10,000 |
| Cooperage | 8 | 3,560 | 7,400 | 34 | 1 | 11,076 | 18,800 |
| Lumber, sawed | 2 | 7,000 | 5,500 | 12 | ..... | 1,920 | 14,500 |
| Total | 14 | 12,500 | 20,700 | 64 | 2 | 19,356 | 54,100 |
| **ST. MARTIN'S PARISH.** | | | | | | | |
| Blacksmithing | 2 | 16,500 | 500 | 8 | ..... | 4,200 | 5,000 |
| Lumber, sawed | 7 | 143,000 | 90,000 | 83 | 7 | 27,780 | 350,000 |
| Total | 9 | 159,500 | 90,500 | 91 | 7 | 31,980 | 355,000 |
| **ST. TAMMANY PARISH.** | | | | | | | |
| Boots and shoes | 1 | 250 | 335 | 2 | ..... | 420 | 1,000 |
| Brick | 4 | 208,700 | 9,000 | 77 | 38 | 21,204 | 40,600 |
| Lumber, sawed | 8 | 206,226 | 61,175 | 85 | 18 | 23,952 | 218,971 |
| Saddlery and harness | 1 | 2,800 | 205 | 2 | ..... | 420 | 1,485 |
| Turpentine, distilled | 1 | 23,820 | 14,000 | 24 | 2 | 3,240 | 20,750 |
| Total | 15 | 441,796 | 84,715 | 190 | 58 | 49,236 | 282,806 |
| **UNION PARISH.** | | | | | | | |
| Blacksmithing | 8 | 4,900 | 4,665 | 16 | ..... | 4,040 | 15,200 |
| Boots and shoes | 1 | 500 | 300 | 1 | ..... | 240 | 800 |
| Carriages | 1 | 800 | 800 | 2 | ..... | 960 | 2,000 |
| Furniture, cabinet | 1 | 300 | 100 | 1 | ..... | 360 | 500 |
| Leather | 3 | 19,800 | 12,600 | 10 | ..... | 2,280 | 25,800 |
| Lumber, sawed | 3 | 10,000 | 12,000 | 28 | 2 | 9,720 | 29,000 |
| Wagons, carts, &c | 2 | 500 | 300 | 2 | ..... | 600 | 1,400 |
| Total | 19 | 36,800 | 30,765 | 60 | 2 | 18,800 | 74,700 |
| **WASHINGTON PARISH.** | | | | | | | |
| Flour and meal | 4 | 4,225 | 3,477 | 5 | ..... | 1,200 | 4,824 |
| Lumber, sawed | 7 | 6,900 | 1,920 | 11 | ..... | 2,820 | 7,500 |
| Total | 11 | 11,125 | 5,397 | 16 | ..... | 4,020 | 12,324 |
| **WINN PARISH.** | | | | | | | |
| Lumber, sawed | 2 | 4,500 | 2,800 | 9 | ..... | 2,520 | 7,500 |
| Printing | 1 | 1,000 | 240 | 2 | ..... | 960 | 2,000 |
| Total | 3 | 5,500 | 3,040 | 11 | ..... | 3,480 | 9,500 |

## TABLE No. 2.—RECAPITULATION BY PARISHES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Ascension | 8 | $17,125 | $7,185 | 30 | ..... | $11,328 | $27,562 |
| Assumption | 14 | 45,700 | 11,525 | 46 | ..... | 14,796 | 35,200 |
| Avoyelles | 17 | 95,000 | 1,735 | 117 | ..... | 35,340 | 49,800 |
| Baton Rouge, East | 14 | 301,700 | 90,105 | 243 | 21 | 77,460 | 287,925 |
| Baton Rouge, West | 9 | 941,800 | 191,850 | 229 | 120 | 47,160 | 408,250 |
| Bossier | 5 | 78,500 | 17,900 | 43 | ..... | 12,900 | 45,400 |
| Caddo | 38 | 224,166 | 218,350 | 241 | 4 | 154,980 | 672,100 |
| Carroll | 87 | 153,800 | 71,151 | 259 | 32 | 84,060 | 195,839 |
| Calcasieu | 5 | 46,200 | 27,300 | 47 | 2 | 12,264 | 69,000 |
| Catahoula | 6 | 31,500 | 14,000 | 34 | ..... | 10,260 | 34,500 |
| Claiborne | 52 | 92,750 | 49,190 | 145 | 2 | 51,492 | 154,500 |
| De Soto | 8 | 9,800 | 13,850 | 31 | ..... | 8,016 | 35,450 |
| Feliciana, West | 11 | 49,300 | 31,220 | 49 | 2 | 14,928 | 80,750 |
| Franklin | 2 | 7,900 | 3,600 | 9 | ..... | 3,240 | 10,000 |
| Jackson | 15 | 17,275 | 23,030 | 30 | ..... | 9,048 | 44,200 |
| Jefferson | 14 | 316,300 | 160,800 | 303 | 133 | 155,520 | 495,500 |
| Lafourche | 22 | 175,100 | 49,480 | 103 | ..... | 54,060 | 149,150 |
| Morehouse | 12 | 23,300 | 10,910 | 33 | ..... | 11,400 | 32,888 |
| Natchitoches | 12 | 14,300 | 20,478 | 52 | 1 | 27,120 | 73,060 |
| Orleans | 1,232 | 3,431,535 | 5,295,265 | 5,057 | 511 | 2,907,469 | 11,373,265 |
| Ouichita | 4 | 12,000 | 1,600 | 20 | ..... | 11,580 | 28,600 |
| Point Coupee | 28 | 41,850 | 44,275 | 53 | ..... | 19,044 | 90,800 |
| Rapides | 13 | 31,800 | 24,332 | 35 | ..... | 21,132 | 69,490 |
| Sabine | 8 | 8,750 | 4,050 | 14 | ..... | 3,852 | 13,400 |
| St. Bernard | 3 | 123,500 | 14,100 | 49 | 18 | 15,720 | 48,600 |
| St. Charles | 1 | 35,000 | 4,000 | 25 | 1 | 9,180 | 18,000 |
| St. Helena | 13 | 77,000 | 10,666 | 73 | ..... | 17,520 | 84,420 |
| St. James | 20 | 81,000 | 91,422 | 72 | ..... | 26,760 | 170,794 |
| St. John the Baptist | 14 | 12,500 | 20,700 | 64 | 2 | 19,356 | 54,100 |
| St. Martin's | 9 | 159,500 | 90,500 | 91 | 7 | 31,980 | 355,000 |
| St. Tammany | 15 | 441,796 | 84,715 | 190 | 58 | 49,236 | 282,806 |
| Union | 19 | 36,800 | 30,765 | 60 | 2 | 18,800 | 74,700 |
| Washington | 11 | 11,125 | 5,397 | 16 | ..... | 4,020 | 12,324 |
| Winn | 3 | 5,500 | 3,040 | 11 | ..... | 3,480 | 9,500 |
| Aggregate | 1,744 | 7,151,172 | 6,738,486 | 7,873 | 916 | 3,954,501 | 15,587,473 |

NOTE.—No returns from the parishes of Bienville, Caldwell, Concordia, East Feliciana, Iberville, Lafayette, Livingston, Madison, Plaquemines, St. Landry, St. Mary's Tensas, Terre Bonne, and Vermillion.

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Agricultural implements—Miscellaneous | 13 | $31,500 | $7,650 | 28 | ..... | $10,620 | $27,300 |
| Baskets | 3 | 2,000 | 3,600 | 6 | ..... | 2,040 | 6,590 |
| Billiard tables | 1 | 5,000 | 9,500 | 10 | ..... | 6,000 | 25,000 |
| Blacksmithing | 90 | 83,325 | 95,129 | 238 | ..... | 97,328 | 273,460 |
| Blocks and pumps | 3 | 3,300 | 2,085 | 5 | ..... | 3,780 | 6,250 |
| Bookbinding and blank books | 4 | 46,000 | 29,250 | 27 | ..... | 16,440 | 49,000 |
| Boots and shoes | 505 | 371,490 | 587,991 | 1,177 | 135 | 541,296 | 1,472,830 |
| Boxes, paper | 1 | 1,800 | 2,500 | 2 | ..... | 1,200 | 6,000 |
| Brass founding | 3 | 6,000 | 4,431 | 7 | ..... | 2,760 | 14,000 |
| Bread | 86 | 156,400 | 684,650 | 316 | 1 | 103,764 | 1,118,565 |
| Brick | 24 | 504,925 | 37,780 | 443 | 201 | 121,902 | 370,700 |
| Camphene | 1 | 2,000 | 3,000 | 3 | ..... | 1,440 | 9,000 |
| Carpentering | 22 | 121,650 | 248,129 | 138 | ..... | 83,244 | 255,730 |
| Carriages | 20 | 128,350 | 53,425 | 154 | ..... | 105,360 | 286,850 |
| Chemicals—Bi-sulphate of lime | 1 | 7,000 | 6,500 | 10 | ..... | 7,200 | 20,000 |
| Chocolate | 1 | 300 | 2,000 | 1 | ..... | 360 | 5,000 |
| Cigars | 35 | 31,200 | 52,789 | 134 | ..... | 45,840 | 205,830 |
| Cisterns | 20 | 15,900 | 55,537 | 46 | ..... | 22,080 | 140,350 |
| Clothing—Ladies' corsets | 1 | 2,000 | 680 | ..... | 2 | 720 | 3,500 |
| Men's | 213 | 274,420 | 817,802 | 578 | 252 | 334,140 | 1,707,072 |
| Coffee and spices, ground | 2 | 5,400 | 17,400 | 4 | ..... | 1,920 | 27,800 |
| Coffins | 6 | 9,200 | 15,400 | 13 | 1 | 7,344 | 32,500 |
| Combs | 1 | 500 | 1,100 | 1 | ..... | 600 | 3,500 |
| Confectionery | 13 | 32,200 | 51,519 | 38 | 2 | 15,480 | 137,305 |
| Cooperage | 130 | 173,391 | 122,810 | 465 | 2 | 186,156 | 485,415 |
| Coppersmithing | 3 | 4,800 | 8,200 | 9 | ..... | 6,540 | 24,200 |
| Cordage | 3 | 123,500 | 192,000 | 56 | 16 | 88,800 | 228,500 |
| Cordials | 1 | 1,575 | 5,650 | 7 | ..... | 2,520 | 20,000 |
| Cotton gins | 5 | 36,700 | 32,920 | 35 | ..... | 22,152 | 98,300 |
| Cotton goods | 2 | 1,000,000 | 226,600 | 220 | 140 | 49,440 | 466,500 |
| Cutlery | 1 | 800 | 1,000 | 2 | ..... | 1,200 | 4,000 |
| Fire-arms | 3 | 4,500 | 3,700 | 5 | ..... | 3,720 | 13,000 |
| Flour and meal | 9 | 20,525 | 116,277 | 17 | ..... | 5,748 | 148,378 |
| Furniture, cabinet | 16 | 18,150 | 24,040 | 56 | ..... | 26,220 | 58,160 |
| Gas | 1 | 45,000 | 18,000 | 6 | ..... | 1,800 | 72,000 |
| Hardware—Locks | 1 | 500 | 400 | 1 | ..... | 360 | 1,200 |
| Hats | 4 | 8,800 | 25,000 | 13 | ..... | 6,900 | 50,000 |
| Iron castings | 3 | 25,000 | 78,700 | 105 | ..... | 48,720 | 160,000 |
| Iron bedsteads | 1 | 5,000 | 18,000 | 13 | ..... | 7,800 | 35,000 |
| Iron railing | 2 | 14,000 | 20,700 | 38 | ..... | 18,000 | 55,000 |
| Iron hoops | 1 | 50,000 | 101,800 | 25 | ..... | 7,500 | 156,750 |
| Leather | 12 | 27,200 | 21,375 | 32 | ..... | 8,064 | 43,000 |
| Liquors, distilled | 2 | 11,000 | 33,800 | 8 | ..... | 3,120 | 58,000 |
| Liquors, malt | 5 | 80,000 | 95,400 | 43 | ..... | 20,760 | 216,750 |
| Looking-glass and picture frames | 3 | 11,800 | 21,000 | 12 | ..... | 9,900 | 38,000 |
| Lumber, planed | 5 | 80,900 | 162,480 | 40 | 1 | 23,760 | 249,400 |
| Lumber, sawed | 161 | 1,213,726 | 548,647 | 1,004 | 35 | 286,956 | 1,575,995 |
| Macaroni and vermicelli | 2 | 21,000 | 17,680 | 10 | 1 | 5,820 | 41,500 |
| Machinery, steam-engines, &c. | 18 | 668,000 | 174,475 | 824 | ..... | 422,640 | 1,189,650 |
| Marble and stone work | 7 | 109,500 | 212,500 | 87 | ..... | 66,120 | 431,000 |
| Mattresses | 11 | 4,900 | 12,960 | 24 | 3 | 8,820 | 33,050 |
| Millinery and dress-making | 30 | 16,400 | 63,350 | ..... | 99 | 32,556 | 188,425 |
| Millinery goods—Artificial flowers | 1 | 500 | 1,000 | 1 | 2 | 960 | 2,600 |
| Molasses, refined | 2 | 10,500 | 87,000 | 21 | ..... | 6,384 | 98,600 |
| Oil—Cotton-seed | 3 | 81,000 | 202,000 | 88 | ..... | 36,000 | 280,000 |
| Lard | 2 | 2,600 | 42,000 | 3 | ..... | 1,440 | 52,000 |
| Rosin | 1 | 250,000 | 35,000 | 6 | ..... | 4,200 | 75,000 |
| Painting | 1 | 2,000 | 1,000 | 1 | ..... | 216 | 1,500 |
| Photographs | 7 | 11,700 | 7,800 | 13 | ..... | 9,000 | 38,500 |
| Plumbing and gas-fitting | 3 | 3,500 | 7,000 | 14 | ..... | 8,640 | 21,800 |
| Prepared moss | 1 | 4,000 | 4,000 | 5 | ..... | 3,600 | 18,000 |
| Printing | 8 | 51,600 | 9,565 | 43 | ..... | 20,220 | 47,696 |
| Saddlery and harness | 23 | 32,875 | 32,432 | 53 | ..... | 27,276 | 81,555 |

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Sails | 4 | $5,400 | $32,000 | 17 | ..... | $9,060 | $52,500 |
| Sash, doors, and blinds | 4 | 60,500 | 65,000 | 118 | ..... | 75,120 | 275,000 |
| Scales | 1 | 4,000 | 1,500 | 3 | ..... | 1,200 | 4,000 |
| Ship and boat building | 10 | 570,000 | 196,232 | 292 | ..... | 271,980 | 602,950 |
| Ship-carpentering | 2 | 8,000 | 3,400 | 18 | ..... | 1,405 | 23,000 |
| Ship-smithing | 1 | 3,000 | 1,200 | 6 | ..... | 2,700 | 4,500 |
| Signs | 2 | 1,000 | 700 | 2 | ..... | 600 | 2,600 |
| Soap | 20 | 45,900 | 109,923 | 70 | ..... | 26,700 | 238,715 |
| Spars | 1 | 500 | 1,000 | 2 | ..... | 1,080 | 2,500 |
| Sugar, refined | 2 | 36,000 | 149,807 | 38 | ..... | 24,000 | 230,337 |
| Timber cutting | 2 | 3,000 | 550 | 15 | ..... | 5,400 | 6,000 |
| Tin, copper, and sheet-iron ware | 72 | 199,250 | 449,815 | 334 | ..... | 181,032 | 808,625 |
| Trunks | 21 | 8,100 | 19,575 | 23 | 1 | 11,100 | 40,600 |
| Trusses | 2 | 1,900 | 12,500 | 2 | ..... | 1,500 | 8,850 |
| Turpentine, distilled | 1 | 23,820 | 14,000 | 24 | 2 | 3,240 | 20,750 |
| Turning, wood | 1 | 400 | 1,300 | 2 | ..... | 1,200 | 4,800 |
| Vinegar | 1 | 12,000 | 30,000 | 11 | ..... | 4,800 | 48,000 |
| Watch repairing, silversmithing, &c | 5 | 7,325 | 11,350 | 10 | ..... | 6,120 | 30,000 |
| Wagons, carts, &c | 22 | 14,125 | 21,971 | 53 | ..... | 23,196 | 59,890 |
| Whips and canes | 2 | 700 | 855 | 2 | ..... | 600 | 2,700 |
| Wigs and hair-work | 1 | 500 | 2,000 | 1 | ..... | 480 | 6,000 |
| Wire-work—Bird-cages | 2 | 150 | 400 | 2 | ..... | 600 | 1,400 |
| Wool carding | 1 | 1,800 | 4,000 | 4 | ..... | 960 | 6,000 |
| Woollen goods | 1 | 75,000 | 31,300 | 40 | 20 | 6,720 | 45,200 |
| Aggregate | 1,744 | 7,151,172 | 6,738,486 | 7,873 | 916 | 3,954,501 | 15,587,473 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **ANDROSCOGGIN COUNTY.** | | | | | | | |
| Agricultural implements—Handles | 2 | $200 | $176 | 4 | ..... | $900 | $1,150 |
| Ploughs | 2 | 13,000 | 3,210 | 9 | ..... | 2,940 | 9,000 |
| Rakes | 2 | 2,000 | 344 | 2 | ..... | 420 | 1,150 |
| Blacksmithing | 9 | 6,250 | 4,765 | 21 | ..... | 8,412 | 13,810 |
| Bleaching | 1 | 90,000 | 28,800 | 80 | 6 | 12,360 | 81,000 |
| Bookbinding | 1 | 1,000 | 750 | 2 | 1 | 780 | 2,000 |
| Boots and shoes | 42 | 86,916 | 265,232 | 552 | 242 | 192,138 | 502,646 |
| Boxes | 3 | 5,300 | 4,770 | 11 | ..... | 3,240 | 8,700 |
| Bread | 1 | 800 | 5,000 | 3 | ..... | 1,080 | 6,000 |
| Brick | 2 | 2,900 | 1,150 | 8 | ..... | 1,040 | 5,000 |
| Brooms | 1 | 100 | 700 | 3 | ..... | 900 | 3,000 |
| Carriages | 17 | 15,750 | 14,175 | 64 | ..... | 22,416 | 49,059 |
| Clothing | 6 | 18,300 | 156,529 | 27 | 303 | 36,432 | 254,277 |
| Cotton goods | 4 | 1,881,000 | 879,952 | 554 | 1,304 | 436,860 | 1,638,123 |
| Flour and meal | 14 | 52,400 | 133,709 | 24 | ..... | 8,724 | 152,426 |
| Furniture, cabinet | 7 | 11,817 | 7,653 | 19 | ..... | 6,672 | 21,265 |
| bedsteads | 1 | 1,000 | 495 | 2 | ..... | 480 | 1,250 |
| Gas | 1 | 100,000 | 6,500 | 6 | ..... | 2,544 | 10,000 |
| Glue | 1 | 3,000 | 2,500 | 3 | ..... | 1,200 | 3,900 |
| Iron castings | 1 | 16,000 | 21,300 | 14 | ..... | 5,400 | 31,500 |
| Leather | 7 | 22,700 | 50,219 | 36 | ..... | 12,072 | 76,321 |
| Leather belting, &c | 3 | 13,200 | 21,435 | 11 | ..... | 4,512 | 34,100 |
| Looking-glasses and picture frames | 1 | 2,083 | 1,667 | 5 | ..... | 1,944 | 5,000 |
| Lumber, sawed | 21 | 93,750 | 62,588 | 87 | ..... | 28,404 | 107,025 |
| Machinery—Cotton and woollen—Spools | 1 | 2,500 | 1,030 | 9 | ..... | 2,808 | 5,000 |
| Steam-engines, &c | 4 | 24,500 | 17,393 | 33 | ..... | 12,528 | 35,000 |
| Marble and stone work | 2 | 6,000 | 2,350 | 10 | ..... | 3,034 | 8,440 |
| Matches | 1 | 600 | 180 | 1 | 3 | 528 | 1,000 |
| Musical instruments—Melodeons | 1 | 4,000 | 3,820 | 5 | ..... | 3,000 | 7,050 |
| Paper, printing | 2 | 155,000 | 104,940 | 31 | 25 | 16,908 | 162,100 |
| Printing, newspaper | 1 | 5,000 | 2,300 | 6 | 1 | 2,040 | 7,200 |
| Saddlery and harness | 7 | 6,800 | 9,324 | 19 | ..... | 6,816 | 17,528 |
| Sash, doors, and blinds | 4 | 6,000 | 8,230 | 13 | ..... | 5,532 | 18,301 |
| Shoe and boot tips | 1 | 25,000 | 31,400 | 15 | ..... | 8,184 | 149,740 |
| Staves, shooks, and heading | 1 | 4,000 | 7,730 | 7 | ..... | 1,800 | 9,600 |
| Tin, copper, and sheet-iron ware | 8 | 18,900 | 9,846 | 25 | ..... | 10,008 | 24,330 |
| Timber cutting | 1 | 30,000 | ..... | 50 | ..... | 15,600 | 24,000 |
| Upholstery | 1 | 1,200 | 2,790 | 2 | 1 | 624 | 4,940 |
| Wagons, carts, &c | 6 | 3,600 | 1,031 | 10 | ..... | 4,020 | 7,445 |
| Wool carding, &c | 3 | 2,200 | 7,096 | 3 | ..... | 1,200 | 8,572 |
| Woollen goods | 2 | 60,000 | 76,333 | 53 | 32 | 25,392 | 118,000 |
| Total | 196 | 2,794,766 | 1,959,413 | 1,839 | 1,918 | 911,892 | 3,625,948 |
| **AROOSTOOK COUNTY.** | | | | | | | |
| Agricultural implements—Miscellaneous | 1 | 500 | 200 | 2 | ..... | 600 | 1,200 |
| Blacksmithing | 7 | 8,000 | 2,788 | 13 | ..... | 5,412 | 13,850 |
| Boots and shoes | 4 | 12,100 | 6,780 | 19 | 12 | 6,672 | 14,000 |
| Brick | 2 | 1,200 | 1,650 | 13 | ..... | 1,500 | 10,640 |
| Carriages | 2 | 2,500 | 1,400 | 5 | ..... | 2,160 | 5,450 |
| Clothing | 4 | 9,500 | 11,000 | 8 | 30 | 6,600 | 20,000 |
| Edge tools | 2 | 700 | 240 | 3 | ..... | 960 | 2,500 |
| Flour and meal | 9 | 20,750 | 43,685 | 13 | ..... | 4,716 | 54,260 |
| Furniture, cabinet | 3 | 5,200 | 1,550 | 9 | ..... | 4,320 | 7,400 |
| Iron castings | 1 | 5,000 | 3,000 | 4 | ..... | 1,200 | 5,000 |
| Leather | 1 | 5,000 | 3,000 | 6 | ..... | 3,000 | 6,000 |
| Lumber, sawed | 29 | 122,500 | 43,528 | 89 | ..... | 28,934 | 98,728 |
| Printing, newspaper | 2 | 2,100 | 650 | 6 | 2 | 2,040 | 3,700 |
| Saddlery and harness | 4 | 6,700 | 4,300 | 12 | ..... | 4,920 | 13,000 |
| Shingles | 2 | 2,500 | 300 | 3 | ..... | 720 | 1,350 |
| Ship and boat building—Boats | 1 | 1,500 | 385 | 3 | ..... | 620 | 1,000 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| AROOSTOOK COUNTY—Continued. | | | | | | | |
| Timber cutting | 26 | $217,300 | $21,600 | 702 | ..... | $210,708 | $382,060 |
| Tin, copper, and sheet-iron ware | 1 | 3,000 | 2,550 | 3 | ..... | 1,200 | 4,000 |
| Wagons, carts, &c | 2 | 1,200 | 800 | 3 | ..... | 1,140 | 1,940 |
| Woollen goods | 2 | 3,200 | 3,800 | 3 | 1 | 840 | 4,900 |
| Total | 105 | 430,450 | 150,566 | 919 | 45 | 288,262 | 650,978 |
| CUMBERLAND COUNTY. | | | | | | | |
| Agricultural implements—Ploughs | 1 | 1,000 | 1,000 | 3 | ..... | 1,080 | 3,300 |
| Rakes | 3 | 1,700 | 600 | 6 | ..... | 1,080 | 3,000 |
| Beds, spring | 1 | 2,000 | 4,290 | 5 | ..... | 1,800 | 6,000 |
| Blacksmithing | 6 | 3,300 | 1,822 | 13 | ..... | 2,796 | 7,225 |
| Blocks and pumps | 5 | 7,000 | 1,326 | 13 | ..... | 5,316 | 8,650 |
| Boat building | 6 | 5,450 | 3,548 | 20 | ..... | 7,824 | 14,150 |
| Bookbinding | 1 | 2,000 | 2,140 | 4 | 3 | 1,896 | 5,000 |
| Blank books | 2 | 25,900 | 5,388 | 11 | 5 | 4,644 | 28,728 |
| Bookbinders' tools and machinery | 1 | 3,000 | 660 | 5 | ..... | 1,800 | 2,625 |
| Boots and shoes | 32 | 56,150 | 107,551 | 256 | 158 | 74,220 | 226,781 |
| Brass founding | 2 | 7,000 | 5,379 | 12 | ..... | 5,820 | 11,600 |
| Bread | 5 | 52,000 | 87,844 | 38 | ..... | 13,560 | 111,074 |
| Brick | 19 | 16,618 | 20,130 | 130 | ..... | 17,350 | 53,294 |
| Carriages | 23 | 64,200 | 27,080 | 180 | ..... | 73,236 | 149,885 |
| Carpets | 2 | 8,000 | 32,510 | 26 | 11 | 10,380 | 42,000 |
| Clothing | 3 | 2,200 | 13,100 | 4 | 32 | 7,260 | 26,200 |
| Coffee and spices, ground | 1 | 4,000 | 15,900 | 4 | 3 | 3,024 | 20,535 |
| Coffins | 3 | 2,450 | 1,370 | 4 | ..... | 2,184 | 4,700 |
| Confectionery | 5 | 7,700 | 20,296 | 17 | 11 | 8,088 | 36,667 |
| Cotton goods | 4 | 280,000 | 236,545 | 140 | 270 | 85,932 | 597,500 |
| Edge tools | 2 | 5,500 | 1,030 | 4 | ..... | 186 | 4,800 |
| Fertilizers—Fish guano | 1 | 1,300 | 350 | 4 | ..... | 720 | 1,700 |
| Flour and meal | 23 | 120,250 | 351,851 | 66 | 2 | 20,556 | 386,733 |
| Furniture—Cabinet | 2 | 16,000 | 36,010 | 81 | ..... | 32,400 | 78,725 |
| Bedsteads | 2 | 6,300 | 875 | 12 | ..... | 3,912 | 8,420 |
| Gas | 1 | 250,000 | 15,537 | 23 | ..... | 7,800 | 65,991 |
| Gunpowder | 2 | 216,000 | 120,000 | 46 | ..... | 22,800 | 237,500 |
| Hats | 1 | 2,000 | 3,457 | 5 | 3 | 2,100 | 7,000 |
| Instruments, surveying | 1 | 1,000 | 162 | 2 | ..... | 840 | 1,700 |
| Iron castings | 4 | 41,000 | 29,070 | 73 | ..... | 34,680 | 79,475 |
| Iron stoves | 1 | 30,000 | 12,000 | 30 | ..... | 12,000 | 40,000 |
| Iron forging | 1 | 50,000 | 7,600 | 15 | ..... | 5,040 | 26,000 |
| Iron railing | 1 | 10,000 | 4,400 | 15 | ..... | 6,300 | 31,000 |
| Lamp-black | 1 | 300 | 100 | 2 | ..... | 360 | 1,000 |
| Lasts | 2 | 1,800 | 4,080 | 6 | ..... | 2,280 | 8,880 |
| Leather | 12 | 96,650 | 169,945 | 117 | ..... | 36,996 | 255,699 |
| Leather, morocco | 2 | 9,000 | 17,478 | 12 | ..... | 4,320 | 42,400 |
| Lime | 2 | 400 | 400 | 6 | ..... | 936 | 2,040 |
| Liquors, distilled | 1 | 50,000 | 105,325 | 10 | ..... | 5,400 | 147,500 |
| Liquors, malt | 3 | 8,420 | 18,887 | 14 | 1 | 5,304 | 31,019 |
| Looking-glass and picture frames | 2 | 3,800 | 3,876 | 5 | ..... | 2,136 | 7,584 |
| Lumber, sawed | 44 | 153,600 | 87,580 | 138 | ..... | 39,456 | 182,380 |
| Machinery, steam-engines, &c | 5 | 268,600 | 298,400 | 377 | ..... | 154,380 | 439,300 |
| Marble and stone work | 6 | 23,625 | 18,522 | 29 | ..... | 10,680 | 40,113 |
| Masts and spars | 1 | 5,000 | 2,750 | 4 | ..... | 1,872 | 5,700 |
| Medicines, extracts, &c | 2 | 2,000 | 947 | 4 | 5 | 1,080 | 4,000 |
| Musical instruments—Eolians | 1 | 15,000 | 665 | 2 | ..... | 650 | 2,250 |
| Melodeons | 2 | 3,000 | 2,590 | 6 | ..... | 3,120 | 9,500 |
| Piano-fortes | 1 | 15,000 | 2,000 | 10 | ..... | 4,800 | 14,050 |
| Oil—Kerosene | 1 | 150,000 | 287,000 | 75 | ..... | 33,600 | 600,000 |
| Neatsfoot | 1 | 1,500 | 100 | 1 | ..... | 360 | 960 |
| Whale, refined | 1 | 5,000 | 6,804 | 1 | ..... | 480 | 7,076 |
| Paper printing | 2 | 165,000 | 174,000 | 59 | 58 | 28,080 | 305,000 |
| Photographs | 3 | 3,800 | 3,113 | 6 | 2 | 4,236 | 8,200 |

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| CUMBERLAND COUNTY—Continued. | | | | | | | |
| Plaster, ground | 3 | $1,400 | $2,083 | 3 | ..... | $684 | $3,864 |
| Pottery ware | 4 | 5,800 | 3,453 | 23 | ..... | 9,960 | 37,150 |
| Printing—Book and job | 3 | 18,800 | 14,893 | 21 | 10 | 5,640 | 33,000 |
| Newspaper | 5 | 74,200 | 23,891 | 49 | 3 | 20,016 | 71,187 |
| Provisions—Pork, beef, &c | 3 | 52,100 | 52,807 | 14 | ..... | 5,760 | 60,735 |
| Preserved fish, &c | 1 | 25,000 | 30,000 | 15 | 6 | 3,300 | 50,000 |
| Roofing, mastic | 1 | 1,400 | 10,195 | 4 | ..... | 1,344 | 12,000 |
| Saddlery and harness | 5 | 3,800 | 8,995 | 24 | 2 | 8,904 | 23,840 |
| Sails | 7 | 7,500 | 22,811 | 24 | ..... | 11,280 | 41,004 |
| Salt, ground | 1 | 1,500 | 700 | 1 | 1 | 312 | 1,500 |
| Sash, doors, and blinds | 1 | 5,000 | 39,100 | 10 | ..... | 4,320 | 48,250 |
| Shingles | 2 | 1,400 | 250 | 3 | ..... | 960 | 1,700 |
| Ship-building | 2 | 32,000 | 22,000 | 37 | ..... | 13,320 | 47,000 |
| Ship-smithing | 1 | 1,000 | 220 | 4 | ..... | 1,752 | 2,100 |
| Shoe findings | 1 | 20,000 | 13,035 | 16 | ..... | 6,000 | 30,000 |
| Silver-ware | 1 | 1,000 | 3,600 | 2 | ..... | 1,260 | 5,000 |
| Silver-plated and Britannia ware | 3 | 6,800 | 13,175 | 18 | 2 | 9,744 | 23,600 |
| Soap and candles | 3 | 5,900 | 15,292 | 11 | ..... | 3,720 | 23,930 |
| Spokes, hubs, and felloes | 2 | 3,100 | 455 | 3 | ..... | 900 | 3,125 |
| Staves, shooks, and heading | 6 | 3,800 | 5,125 | 26 | ..... | 6,816 | 17,200 |
| Stair building | 1 | 10,000 | 4,500 | 15 | ..... | 7,800 | 13,500 |
| Sugar refining | 1 | 400,000 | 1,215,000 | 200 | ..... | 7,200 | 1,350,000 |
| Tin, copper, and sheet-iron ware | 9 | 10,650 | 12,243 | 16 | ..... | 6,264 | 24,365 |
| Trunks, valises, &c | 1 | 2,000 | 2,450 | 4 | ..... | 1,440 | 6,700 |
| Wagons, carts, &c | 2 | 1,000 | 142 | 3 | ..... | 1,080 | 1,952 |
| Wire | 3 | 40,000 | 29,130 | 39 | ..... | 10,848 | 52,926 |
| Wool cleaning | 2 | 30,000 | 125,000 | 25 | 2 | 10,000 | 146,875 |
| Woollen goods | 2 | 28,000 | 60,000 | 25 | 37 | 15,816 | 135,500 |
| Total | 338 | 3,075,663 | 4,106,538 | 2,786 | 597 | 995,530 | 6,721,612 |
| FRANKLIN COUNTY. | | | | | | | |
| Agricultural implements—Rakes | 4 | 4,400 | 3,441 | 7 | ..... | 1,380 | 5,754 |
| Ashes—Pot | 1 | 800 | 525 | 1 | ..... | 240 | 600 |
| Blacksmithing | 10 | 6,725 | 2,948 | 16 | ..... | 4,872 | 9,820 |
| Boots and shoes | 8 | 14,100 | 14,621 | 30 | 14 | 9,756 | 31,957 |
| Brick | 3 | 1,000 | 450 | 11 | ..... | 1,120 | 2,100 |
| Carriages | 9 | 10,340 | 4,346 | 17 | ..... | 5,556 | 14,565 |
| Clothing | 2 | 2,500 | 5,800 | 4 | 15 | 1,296 | 7,400 |
| Clover hulling | 1 | 1,000 | 940 | 1 | ..... | 100 | 1,040 |
| Flour and meal | 13 | 36,500 | 121,207 | 13 | ..... | 3,624 | 132,300 |
| Furniture, cabinet | 4 | 4,500 | 856 | 9 | ..... | 2,760 | 4,281 |
| Furs | 2 | 3,000 | 17,050 | 4 | 6 | 1,800 | 25,892 |
| Hats | 1 | 300 | 430 | 1 | ..... | 240 | 700 |
| Leather | 5 | 15,150 | 21,650 | 14 | ..... | 4,272 | 31,525 |
| Lumber, sawed | 39 | 59,000 | 49,733 | 73 | ..... | 17,352 | 82,789 |
| Matches | 1 | 700 | 280 | 1 | 3 | 500 | 780 |
| Saddlery and harness | 1 | 1,600 | 1,200 | 2 | ..... | 768 | 2,030 |
| Sash, doors, and blinds | 2 | 4,700 | 1,219 | 6 | ..... | 2,760 | 5,930 |
| Scythes | 1 | 20,000 | 6,400 | 12 | ..... | 5,472 | 16,000 |
| Shingles | 7 | 5,950 | 2,219 | 7 | ..... | 1,596 | 4,972 |
| Starch | 2 | 11,000 | 1,300 | 3 | ..... | 864 | 6,200 |
| Tin, copper, and sheet-iron ware | 1 | 2,000 | 870 | 2 | ..... | 840 | 1,830 |
| Wagons, carts, &c | 2 | 825 | 1,090 | 4 | ..... | 1,284 | 3,024 |
| Wooden ware | 1 | 1,000 | 324 | 2 | ..... | 600 | 1,226 |
| Woollen goods | 3 | 33,200 | 32,448 | 17 | 16 | 8,376 | 61,702 |
| Total | 122 | 240,390 | 291,347 | 257 | 54 | 77,428 | 454,417 |
| HANCOCK COUNTY. | | | | | | | |
| Blacksmithing | 5 | 3,200 | 2,680 | 11 | ..... | 4,260 | 6,000 |
| Blocks and pumps | 2 | 4,000 | 1,300 | 5 | ..... | 2,400 | 5,000 |
| Boots and shoes | 10 | 15,160 | 10,366 | 21 | 10 | 6,348 | 22,626 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| HANCOCK COUNTY—Continued. | | | | | | | |
| Boxes, packing | 3 | $2,600 | $1,300 | 7 | ..... | $1,980 | $3,925 |
| Carriages | 1 | 1,000 | 250 | 2 | ..... | 480 | 1,500 |
| Clothing | 6 | 11,200 | 7,600 | 6 | 25 | 7,224 | 18,708 |
| Cooperage | 4 | 3,325 | 974 | 8 | ..... | 2,760 | 5,065 |
| Cordage | 1 | 10,000 | 9,200 | 3 | ..... | 800 | 10,000 |
| Edge tools | 2 | 2,450 | 1,750 | 4 | ..... | 1,920 | 4,000 |
| Fisheries, cod, herring, and mackerel | 90 | 176,775 | 53,662 | 1,064 | 7 | 89,040 | 239,686 |
| Flour and meal | 12 | 27,900 | 42,685 | 15 | ..... | 4,164 | 49,390 |
| Furniture, cabinet | 1 | 800 | 120 | 1 | ..... | 360 | 800 |
| Iron castings | 1 | 3,000 | 3,000 | 7 | ..... | 2,688 | 10,000 |
| Leather | 13 | 103,350 | 143,610 | 53 | ..... | 15,552 | 194,545 |
| Lumber, planed | 1 | 500 | 50 | 2 | ..... | 480 | 600 |
| Lumber, sawed | 39 | 519,200 | 261,080 | 343 | ..... | 87,720 | 455,06 |
| Machinery, cotton and woollen—Spools | 2 | 2,000 | 1,750 | 7 | ..... | 1,644 | 4,500 |
| Oil, fish, (porgy) | 1 | 300 | 500 | 2 | ..... | 480 | 1,900 |
| Provisions—Preserved fish, &c | 1 | 9,000 | 800 | 13 | 3 | 316 | 1,400 |
| Saddlery and harness | 3 | 1,400 | 832 | 7 | ..... | 2,568 | 3,575 |
| Sails | 1 | 1,500 | 700 | 4 | ..... | 1,680 | 3,000 |
| Sash, doors, and blinds | 1 | 200 | 1,000 | 5 | ..... | 2,400 | 3,900 |
| Shingles | 10 | 8,000 | 4,995 | 18 | ..... | 3,480 | 9,890 |
| Ship and boat building | 1 | 300 | 245 | 1 | ..... | 240 | 500 |
| Ship-smithing | 5 | 6,500 | 6,269 | 18 | ..... | 5,988 | 13,700 |
| Staves, shooks, and heading | 9 | 165,900 | 80,300 | 113 | ..... | 29,556 | 132,250 |
| Stone quarrying | 6 | 52,000 | 18,095 | 112 | ..... | 35,940 | 60,700 |
| Tin, copper, and sheet-iron ware | 2 | 3,750 | 2,370 | 5 | ..... | 2,160 | 5,600 |
| Wagons, carts, &c | 2 | 375 | 505 | 3 | ..... | 840 | 1,046 |
| Wooden ware | 1 | 15,000 | ..... | 20 | ..... | 7,200 | 10,625 |
| Woollen goods | 5 | 5,300 | 6,580 | 6 | 2 | 1,908 | 9,890 |
| Total | 241 | 1,155,985 | 464,568 | 1,886 | 47 | 324,576 | 1,290,043 |
| KENNEBECK COUNTY. | | | | | | | |
| Agricultural implements—Fanning mills | 1 | 2,000 | 235 | 6 | ..... | 1,872 | 2,250 |
| Handles | 6 | 31,150 | 23,262 | 26 | ..... | 8,808 | 39,045 |
| Ploughs | 2 | 2,000 | 1,900 | 2 | ..... | 900 | 4,300 |
| Threshers, &c | 3 | 28,000 | 30,975 | 50 | ..... | 18,600 | 61,075 |
| Ashes—Pot | 1 | 200 | 230 | 1 | ..... | 240 | 575 |
| Blacksmithing | 23 | 11,270 | 9,532 | 48 | ..... | 17,004 | 39,035 |
| Bleaching and dyeing | 1 | 530 | 148 | 1 | 2 | 960 | 1,200 |
| Blocks and pumps | 2 | 1,150 | 3,130 | 3 | ..... | 1,224 | 8,160 |
| Bookbinding, &c | 1 | 600 | 113 | 1 | ..... | 360 | 600 |
| Boots and shoes | 58 | 130,535 | 236,058 | 392 | 120 | 135,216 | 414,809 |
| Bread | 4 | 14,300 | 16,463 | 14 | 1 | 5,808 | 27,056 |
| Brick | 5 | 5,900 | 1,305 | 28 | ..... | 3,990 | 8,400 |
| Calico engraving | 1 | 100 | 500 | 1 | 1 | 840 | 1,400 |
| Carpentering | 8 | 4,050 | 7,050 | 28 | ..... | 11,844 | 28,050 |
| Carriages | 23 | 19,280 | 11,366 | 67 | ..... | 20,460 | 44,185 |
| Charcoal | 1 | 300 | 225 | 1 | ..... | 300 | 600 |
| Cigars | 2 | 500 | 1,800 | 5 | 1 | 1,620 | 4,300 |
| Clothing—Ladies' cloaks and mantillas | 2 | 700 | 630 | ..... | 4 | 588 | 1,275 |
| Men's | 16 | 68,050 | 158,880 | 75 | 986 | 119,196 | 425,552 |
| Shirts, collars, &c | 1 | 10,000 | 25,150 | 4 | 96 | 17,400 | 43,200 |
| Coffee and spices, ground | 1 | 1,100 | 2,400 | 1 | ..... | 240 | 3,000 |
| Cooperage | 2 | 950 | 390 | 3 | ..... | 672 | 1,725 |
| Confectionery | 3 | 3,900 | 5,053 | 6 | ..... | 1,560 | 8,340 |
| Cotton goods | 6 | 399,125 | 223,821 | 118 | 412 | 84,216 | 408,000 |
| Dentistry | 3 | 1,600 | 1,400 | 3 | ..... | 2,400 | 5,300 |
| Edge tools | 4 | 54,550 | 12,487 | 37 | ..... | 1,258 | 32,593 |
| Fertilizers—Bone dust | 1 | 500 | 250 | 1 | ..... | 312 | 700 |
| Flour and meal | 16 | 38,000 | 110,148 | 24 | ..... | 7,752 | 123,240 |
| Fire-arms | 1 | 700 | 300 | 1 | ..... | 180 | 600 |
| Fisheries—Cod, &c | 1 | 200 | 100 | 2 | ..... | 200 | 800 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| KENNEBECK COUNTY—Continued. | | | | | | | |
| Furniture, cabinet | 4 | $6,100 | $2,498 | 11 | ..... | $5,076 | $10,520 |
| Furs | 1 | 3,000 | 3,000 | 2 | 2 | 1,080 | 6,000 |
| Gas | 2 | 130,400 | 4,688 | 7 | ..... | 2,532 | 12,700 |
| Hats | 1 | 1,500 | 1,200 | 1 | 2 | 782 | 2,000 |
| Iron castings | 6 | 94,500 | 27,750 | 76 | ..... | 20,400 | 72,000 |
| Jewelry boxes | 1 | 1,000 | 2,100 | 4 | 6 | 2,000 | 4,000 |
| Leather | 26 | 79,300 | 133,294 | 87 | ..... | 27,096 | 206,178 |
| Leather belting, &c. | 1 | 300 | 450 | 1 | ..... | 240 | 690 |
| Liquors, malt | 1 | 600 | 270 | 2 | ..... | 624 | 1,250 |
| Lumber, planed | 3 | 7,500 | 6,100 | 8 | ..... | 3,060 | 11,180 |
| Lumber, sawed | 51 | 258,100 | 269,178 | 275 | ..... | 80,868 | 445,537 |
| Machinery, cotton and woollen—Spools | 1 | 11,500 | 1,950 | 20 | ..... | 4,800 | 10,000 |
| Machinery, steam-engines, &c. | 11 | 69,400 | 23,235 | 78 | ..... | 31,728 | 59,445 |
| Marble and stone work | 7 | 9,125 | 5,310 | 27 | ..... | 10,836 | 20,900 |
| Matches | 2 | 2,200 | 650 | 3 | 4 | 1,500 | 2,250 |
| Medicines, extracts, &c. | 5 | 3,350 | 2,300 | 7 | 1 | 2,812 | 7,500 |
| Millinery | 15 | 19,400 | 22,835 | 1 | 49 | 6,708 | 41,559 |
| Oakum | 1 | 10,000 | 4,500 | 10 | ..... | 3,120 | 8,100 |
| Oil cloths | 6 | 75,000 | 299,055 | 153 | ..... | 40,392 | 387,966 |
| Painting | 3 | 550 | 709 | 5 | ..... | 2,040 | 3,300 |
| Paints | 1 | 2,500 | 1,000 | 2 | ..... | 792 | 3,900 |
| Paint, mineral | 1 | 2,000 | 1,200 | 2 | ..... | 480 | 3,600 |
| Paper, printing | 4 | 146,500 | 199,148 | 77 | 59 | 30,492 | 326,875 |
| Photographs | 2 | 1,300 | 775 | 3 | ..... | 1,320 | 2,400 |
| Plaster, ground | 5 | 9,900 | 5,700 | 7 | ..... | 2,016 | 9,300 |
| Pottery ware | 3 | 6,600 | 2,905 | 14 | ..... | 5,100 | 11,332 |
| Printing—Newspaper | 6 | 46,200 | 10,207 | 30 | 5 | 9,384 | 47,686 |
| Book and job | 3 | 25,500 | 6,885 | 20 | 4 | 7,440 | 20,550 |
| Provisions—Pork, beef, &c. | 5 | 3,800 | 15,117 | 7 | ..... | 2,940 | 19,750 |
| Putty | 1 | 500 | 2,100 | 1 | ..... | 360 | 2,630 |
| Saddlery and harness | 9 | 10,250 | 11,862 | 23 | ..... | 6,900 | 18,860 |
| Sails | 2 | 1,700 | 1,200 | 4 | ..... | 1,200 | 2,450 |
| Sash, doors, and blinds | 13 | 55,300 | 50,002 | 103 | ..... | 2,617 | 128,227 |
| Saws | 1 | 400 | 200 | 1 | ..... | 480 | 1,000 |
| Scythes | 2 | 135,000 | 32,170 | 84 | ..... | 30,564 | 113,363 |
| Shingles | 10 | 12,300 | 26,800 | 34 | ..... | 9,684 | 51,140 |
| Shovels, forks, &c. | 5 | 21,500 | 69,377 | 88 | ..... | 24,840 | 93,575 |
| Silver-ware | 3 | 3,200 | 725 | 5 | ..... | 1,680 | 2,200 |
| Soap and candles | 5 | 11,500 | 14,845 | 11 | ..... | 3,660 | 23,910 |
| Springs | 1 | 2,000 | 3,100 | 4 | ..... | 1,200 | 5,000 |
| Staves, shooks, and heading | 2 | 9,000 | 6,750 | 6 | ..... | 2,160 | 10,500 |
| Stone quarrying | 7 | 12,375 | 2,535 | 47 | ..... | 14,880 | 21,380 |
| Tin, copper, and sheet-iron ware | 16 | 28,500 | 14,637 | 34 | ..... | 13,188 | 37,195 |
| Trunks, valises, &c. | 1 | 300 | 600 | 3 | 1 | 744 | 1,400 |
| Upholstery | 1 | 1,200 | 151 | 1 | ..... | 600 | 800 |
| Wagons, carts, &c. | 3 | 400 | 500 | 3 | ..... | 1,116 | 2,000 |
| Whitesmithing | 1 | 500 | 400 | 1 | ..... | 480 | 1,000 |
| Whiting | 1 | 4,000 | 5,000 | 6 | ..... | 2,400 | 8,000 |
| Wooden ware | 1 | 2,200 | 1,380 | 4 | ..... | 1,200 | 3,500 |
| Woollen goods | 4 | 232,000 | 167,900 | 125 | 104 | 58,292 | 385,030 |
| Wool cleaning | 4 | 11,000 | 43,790 | 14 | ..... | 4,416 | 54,000 |
| Total | 470 | 2,413,490 | 2,395,354 | 2,490 | 1,860 | 956,339 | 4,464,993 |
| KNOX COUNTY. | | | | | | | |
| Blocks and pumps | 3 | 8,500 | 9,725 | 22 | ..... | 8,400 | 20,500 |
| Boat-building | 1 | 1,000 | 550 | 2 | ..... | 620 | 1,200 |
| Boots and shoes | 6 | 8,500 | 17,528 | 67 | 1 | 10,872 | 30,175 |
| Bread | 1 | 3,000 | 7,247 | 4 | ..... | 1,500 | 10,000 |
| Brick | 2 | 1,300 | 240 | 10 | ..... | 1,500 | 8,520 |
| Carriages | 4 | 33,000 | 18,630 | 322 | ..... | 17,880 | 48,150 |
| Clothing | 6 | 16,500 | 18,150 | 9 | 61 | 10,044 | 38,900 |
| Confectionery | 1 | 300 | 952 | 2 | ..... | 600 | 2,000 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| KNOX COUNTY—Continued. | | | | | | | |
| Flour and meal | 6 | $9,800 | $23,800 | 7 | ..... | $1,716 | $27,535 |
| Fisheries—Cod, &c | 82 | 238,950 | 45,442 | 1,142 | ..... | 110,885 | 295,060 |
| Furniture, cabinet | 3 | 5,150 | 3,156 | 12 | ..... | 4,560 | 11,900 |
| Ice | 1 | 6,000 | ..... | 12 | ..... | 4,608 | 16,000 |
| Iron castings | 2 | 9,000 | 1,438 | 9 | ..... | 2,160 | 5,950 |
| Leather | 3 | 12,600 | 9,335 | 9 | ..... | 3,144 | 16,425 |
| Lime | 48 | 117,300 | 477,470 | 312 | ..... | 123,000 | 629,880 |
| Lumber, sawed | 10 | 16,650 | 7,565 | 19 | ..... | 4,524 | 17,590 |
| Machinery, steam-engines, &c | 1 | 2,500 | 6,000 | 14 | ..... | 5,040 | 11,250 |
| Marble and stone work | 2 | 5,000 | 5,200 | 13 | ..... | 5,616 | 15,500 |
| Millinery | 2 | 1,300 | 2,000 | ..... | 6 | 600 | 3,900 |
| Nets | 1 | 1,500 | 12,000 | 2 | 20 | 3,360 | 23,240 |
| Oakum | 1 | 12,000 | 9,000 | 8 | ..... | 2,496 | 14,000 |
| Plaster, ground | 1 | 1,500 | 900 | 4 | ..... | 768 | 2,850 |
| Plugs and wedges | 1 | 2,500 | 300 | 4 | ..... | 960 | 3,000 |
| Pottery ware | 2 | 1,700 | 850 | 5 | ..... | 1,500 | 5,500 |
| Provisions—Preserved fish | 2 | 15,000 | 35,500 | 16 | 10 | 3,000 | 51,600 |
| Saddlery and harness | 1 | 3,000 | 1,600 | 3 | ..... | 1,200 | 3,000 |
| Sails | 3 | 9,500 | 10,400 | 10 | ..... | 3,360 | 17,600 |
| Sash, doors, and blinds | 2 | 2,300 | 1,170 | 5 | ..... | 1,500 | 3,442 |
| Ship-building | 3 | 49,000 | 46,500 | 87 | ..... | 52,200 | 108,000 |
| Ship-smithing | 7 | 6,300 | 3,805 | 14 | ..... | 6,768 | 12,970 |
| Staves, shooks, and heading | 7 | 4,374 | 5,715 | 12 | ..... | 2,868 | 9,915 |
| Stone quarrying | 9 | 42,800 | 44,024 | 100 | ..... | 35,884 | 106,200 |
| Tin, copper, and sheet-iron ware | 6 | 10,250 | 3,920 | 20 | ..... | 5,400 | 13,525 |
| Wagons, carts, &c | 1 | 1,000 | 599 | 2 | ..... | 960 | 2,000 |
| Woollen goods | 2 | 26,500 | 18,850 | 15 | 10 | 6,480 | 31,500 |
| Total | 233 | 685,574 | 849,561 | 2,294 | 108 | 445,973 | 1,618,777 |
| LINCOLN COUNTY. | | | | | | | |
| Agricultural implements | 1 | 600 | 250 | 2 | ..... | 480 | 1,000 |
| Blacksmithing | 6 | 1,650 | 1,780 | 9 | ..... | 2,712 | 4,805 |
| Blocks and pumps | 2 | 2,500 | 2,050 | 4 | ..... | 1,186 | 4,000 |
| Boots and shoes | 10 | 4,350 | 9,611 | 24 | 7 | 8,328 | 22,111 |
| Box shooks | 1 | 60,000 | 50,000 | 50 | ..... | 18,000 | 100,000 |
| Brass founding | 1 | 1,000 | 718 | 1 | ..... | 240 | 945 |
| Brick | 30 | 15,550 | 6,846 | 104 | ..... | 12,580 | 29,175 |
| Carriages | 1 | 100 | 500 | 1 | ..... | 420 | 2,152 |
| Clothing | 2 | 2,550 | 2,000 | 3 | 6 | 1,680 | 3,950 |
| Flour and meal | 13 | 17,550 | 55,832 | 14 | ..... | 3,168 | 63,497 |
| Fisheries—Cod and mackerel | 49 | 48,050 | 4,707 | 207 | ..... | 23,950 | 74,078 |
| Furniture, cabinet | 3 | 8,800 | 1,600 | 5 | ..... | 1,632 | 3,900 |
| Iron castings | 4 | 8,600 | 2,579 | 10 | ..... | 2,832 | 6,835 |
| Gas | 1 | 50,000 | 1,600 | 3 | ..... | 1,740 | 4,000 |
| Leather | 3 | 3,100 | 5,737 | 7 | ..... | 1,800 | 7,109 |
| Lumber, sawed | 27 | 57,950 | 24,373 | 51 | ..... | 14,688 | 50,925 |
| Marble and stone work | 2 | 3,100 | 2,325 | 5 | ..... | 1,464 | 6,550 |
| Oakum | 1 | 2,000 | 2,100 | 2 | ..... | 480 | 3,500 |
| Plaster, ground | 1 | 500 | 600 | 2 | ..... | 624 | 1,809 |
| Pottery ware | 1 | 800 | 102 | 2 | ..... | 600 | 1,141 |
| Printing, newspaper and job | 1 | 900 | 375 | 2 | 1 | 660 | 1,136 |
| Saddlery and harness | 4 | 2,600 | 2,540 | 5 | ..... | 1,704 | 5,450 |
| Ship-building | 4 | 12,750 | 11,480 | 28 | ..... | 9,600 | 28,000 |
| Ship-smithing | 2 | 1,800 | 5,027 | 4 | ..... | 1,560 | 7,920 |
| Soap and candles | 1 | 400 | 1,000 | 1 | ..... | 240 | 2,340 |
| Staves, shooks, and heading | 9 | 4,250 | 5,400 | 11 | ..... | 2,028 | 8,185 |
| Tin, copper, and sheet-iron ware | 4 | 11,500 | 5,775 | 12 | ..... | 3,872 | 13,325 |
| Wagons, carts, &c | 1 | 300 | 570 | 1 | ..... | 360 | 1,250 |
| Woollen goods | 1 | 2,000 | 500 | 2 | ..... | 360 | 1,600 |
| Total | 186 | 325,250 | 207,977 | 572 | 14 | 118,988 | 460,679 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **OXFORD COUNTY.** | | | | | | | |
| Agricultural implements—Handles | 1 | $5,200 | $900 | 3 | ..... | $960 | $3,000 |
| Ploughs | 1 | 10,000 | 3,075 | 6 | ..... | 2,160 | 8,600 |
| Rakes | 2 | 3,500 | 700 | 5 | ..... | 1,800 | 2,462 |
| Blacksmithing | 10 | 7,300 | 3,089 | 18 | ..... | 4,704 | 9,810 |
| Boots and shoes | 16 | 23,000 | 29,105 | 69 | 32 | 25,428 | 60,391 |
| Brick | 1 | 500 | 150 | 3 | ..... | 220 | 650 |
| Carriages | 15 | 21,100 | 8,491 | 49 | ..... | 15,132 | 37,945 |
| Clothing | 7 | 9,600 | 34,931 | 9 | 41 | 8,712 | 45,467 |
| Coffins | 1 | 500 | 160 | 1 | ..... | 432 | 600 |
| Confectionery | 1 | 1,200 | 4,040 | 2 | ..... | 420 | 6,300 |
| Edge tools | 1 | 6,000 | 1,852 | 4 | ..... | 1,440 | 4,000 |
| Flour and meal | 31 | 48,400 | 109,490 | 38 | ..... | 9,816 | 125,098 |
| Furniture—Cabinet | 5 | 6,500 | 3,625 | 17 | 3 | 5,725 | 15,130 |
| Chairs | 1 | 3,000 | 775 | 7 | 7 | 2,940 | 6,000 |
| Gunpowder | 1 | 10,000 | 10,800 | 6 | ..... | 3,240 | 20,000 |
| Iron castings | 2 | 5,600 | 1,500 | 8 | ..... | 3,360 | 6,000 |
| Leather | 9 | 76,050 | 120,165 | 64 | ..... | 20,460 | 168,192 |
| Lumber, planed | 1 | 1,150 | 570 | 1 | ..... | 360 | 1,200 |
| Lumber, sawed | 58 | 146,245 | 77,136 | 121 | ..... | 29,988 | 148,577 |
| Machinery, cotton and woollen—Spools | 1 | 500 | 300 | 2 | ..... | 600 | 900 |
| Machinery, steam-engines, &c | 2 | 3,500 | 1,675 | 8 | ..... | 2,880 | 5,000 |
| Marble work | 3 | 1,125 | 2,160 | 4 | ..... | 1,740 | 4,060 |
| Millinery | 3 | 1,300 | 2,205 | ..... | 7 | 1,260 | 3,610 |
| Plaster, ground | 1 | 600 | 725 | 1 | ..... | 312 | 1,075 |
| Pottery ware | 1 | 500 | 100 | 1 | ..... | 360 | 550 |
| Printing, newspaper and job | 2 | 2,500 | 1,245 | 7 | ..... | 2,460 | 3,725 |
| Saddlery and harness | 5 | 3,100 | 3,081 | 11 | ..... | 3,108 | 7,235 |
| Sash, doors, and blinds | 3 | 6,200 | 6,825 | 13 | ..... | 4,584 | 11,600 |
| Shingles | 1 | 500 | 190 | 1 | ..... | 312 | 645 |
| Staves, shooks, and heading | 1 | 800 | 700 | 2 | ..... | 720 | 1,650 |
| Starch | 3 | 4,400 | 8,600 | 7 | ..... | 1,920 | 12,270 |
| Stone quarrying | 1 | 20,000 | 15,000 | 45 | ..... | 22,560 | 50,000 |
| Tin, copper, and sheet-iron ware | 4 | 3,500 | 2,455 | 6 | ..... | 1,992 | 5,495 |
| Wagons, carts, &c | 3 | 3,100 | 1,560 | 9 | ..... | 3,852 | 5,980 |
| Wooden ware | 1 | 1,500 | ..... | 3 | ..... | 540 | 6,575 |
| Woollen goods | 6 | 14,200 | 16,030 | 10 | 4 | 3,792 | 25,775 |
| Total | 205 | 452,520 | 473,405 | 561 | 94 | 190,288 | 815,567 |
| **PENOBSCOT COUNTY.** | | | | | | | |
| Agricultural implements—Ploughs, &c | 2 | 4,000 | 2,060 | 7 | ..... | 2,040 | 18,350 |
| Blacksmithing | 30 | 19,525 | 20,881 | 74 | ..... | 28,428 | 56,335 |
| Blank books | 1 | 1,500 | 3,540 | 2 | 1 | 960 | 5,000 |
| Blocks and pumps | 1 | 2,000 | 500 | 1 | ..... | 400 | 2,000 |
| Boat building | 3 | 3,100 | 1,500 | 10 | ..... | 3,780 | 7,150 |
| Boots and shoes | 26 | 27,250 | 50,571 | 109 | 19 | 36,348 | 107,070 |
| Box shooks | 1 | 2,000 | 21,000 | 20 | ..... | 5,760 | 27,500 |
| Brass founding | 4 | 8,000 | 12,415 | 10 | ..... | 4,524 | 18,720 |
| Bread | 2 | 4,300 | 7,900 | 8 | ..... | 2,760 | 13,000 |
| Brick | 27 | 40,000 | 21,233 | 196 | ..... | 29,085 | 78,168 |
| Carpentering | 5 | 7,600 | 6,000 | 36 | ..... | 16,500 | 33,110 |
| Carriages | 24 | 26,400 | 16,076 | 70 | ..... | 25,104 | 52,350 |
| Curtain fixtures | 1 | 2,000 | 3,000 | 10 | ..... | 1,800 | 10,000 |
| Clothing | 18 | 155,100 | 238,650 | 62 | 625 | 91,080 | 399,275 |
| Confectionery | 3 | 6,500 | 9,640 | 12 | ..... | 3,120 | 14,700 |
| Cooperage | 18 | 12,600 | 13,976 | 55 | ..... | 20,064 | 42,282 |
| Edge tools | 3 | 550 | 1,692 | 6 | ..... | 1,656 | 3,375 |
| Fire-arms | 1 | 400 | 115 | 2 | ..... | 900 | 1,100 |
| Flour and meal | 10 | 32,400 | 127,530 | 22 | ..... | 6,432 | 137,964 |
| Furniture—Cabinet | 4 | 9,500 | 6,450 | 36 | ..... | 15,168 | 29,750 |
| Bedsteads | 1 | 500 | 370 | 3 | ..... | 1,080 | 1,700 |
| Chairs | 1 | 2,000 | 330 | 4 | ..... | 1,200 | 3,250 |
| Furs | 1 | 8,000 | 31,500 | 1 | 9 | 1,764 | 53,700 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| PENOBSCOT COUNTY—Continued. | | | | | | | |
| Gas | 1 | $120,000 | $5,200 | 6 | ..... | $3,060 | $24,600 |
| Hames | 1 | 3,000 | 1,775 | 4 | ..... | 1,500 | 3,900 |
| Hardware—Files | 1 | 2,000 | 1,230 | 7 | ..... | 2,400 | 6,000 |
| Rules and squares | 1 | 8,000 | 300 | 6 | ..... | 2,448 | 6,240 |
| Hats | 1 | 4,000 | 2,528 | 3 | 2 | 1,032 | 4,700 |
| Iron castings—Stoves | 4 | 27,100 | 22,725 | 63 | ..... | 27,900 | 69,160 |
| Leather | 17 | 176,150 | 431,045 | 137 | ..... | 38,952 | 608,310 |
| Looking-glass and picture frames | 2 | 1,500 | 1,210 | 2 | ..... | 1,080 | 2,650 |
| Lumber, planed | 4 | 22,000 | 48,600 | 12 | ..... | 4,480 | 57,000 |
| Lumber, sawed | 126 | 898,250 | 2,244,745 | 1,532 | 4 | 485,628 | 3,139,655 |
| Machinery—Steam engines, &c | 2 | 31,200 | 10,988 | 36 | ..... | 16,140 | 91,800 |
| Stump machines | 1 | 900 | 3,160 | 8 | ..... | 3,360 | 7,210 |
| Marble and stone work | 2 | 3,100 | 4,650 | 16 | ..... | 5,640 | 21,100 |
| Matches | 1 | 1,500 | 950 | 2 | 3 | 1,188 | 3,150 |
| Paper, printing | 3 | 31,500 | 29,361 | 21 | 18 | 9,586 | 44,400 |
| Pottery ware | 1 | 1,000 | 100 | 2 | ..... | 600 | 1,340 |
| Printing—Newspaper | 4 | 29,000 | 10,500 | 35 | ..... | 12,504 | 38,700 |
| Book and job | 1 | 4,000 | 500 | 5 | ..... | 1,200 | 2,800 |
| Roofing mastic | 1 | 100 | 140 | 2 | ..... | 240 | 1,000 |
| Saddlery and harness | 13 | 7,900 | 9,955 | 26 | ..... | 9,432 | 31,200 |
| Sails | 2 | 12,500 | 9,730 | 7 | ..... | 3,216 | 23,800 |
| Sash, doors, and blinds | 5 | 12,500 | 12,950 | 23 | ..... | 7,320 | 24,862 |
| Saws | 1 | 20,000 | 10,000 | 8 | ..... | 4,800 | 21,300 |
| Shingles | 38 | 43,900 | 26,120 | 88 | ..... | 23,860 | 60,585 |
| Ship-building | 4 | 15,000 | 45,730 | 111 | ..... | 44,352 | 94,000 |
| Ship-smithing | 1 | 1,000 | 2,860 | 3 | ..... | 1,080 | 5,000 |
| Silver-ware | 1 | 500 | 550 | 1 | ..... | 600 | 1,240 |
| Staves, shooks, and heading | 2 | 2,400 | 825 | 3 | ..... | 840 | 2,000 |
| Tin, copper, and sheet-iron ware | 17 | 41,500 | 32,668 | 43 | ..... | 15,804 | 61,805 |
| Turning, wood | 1 | 1,000 | 900 | 2 | ..... | 720 | 1,875 |
| Wagons, carts, &c | 2 | 800 | 580 | 5 | ..... | 1,800 | 2,700 |
| Wooden-ware | 2 | 12,000 | 4,500 | 31 | ..... | 7,248 | 23,500 |
| Clothes-pins | 1 | 500 | ..... | 2 | ..... | 624 | 1,500 |
| Wool cleaning | 1 | 10,000 | 11,000 | 12 | ..... | 4,120 | 44,000 |
| Woollen goods | 5 | 336,200 | 256,050 | 119 | 116 | 57,456 | 378,600 |
| Total | 457 | 2,257,225 | 3,841,064 | 3,139 | 797 | 1,102,763 | 6,027,531 |
| PISCATAQUIS COUNTY. | | | | | | | |
| Agricultural implements—Handles | 2 | 6,000 | 4,000 | 8 | ..... | 2,736 | 9,800 |
| Ashes—Pot | 1 | 400 | 243 | 1 | ..... | 240 | 518 |
| Blacksmithing | 5 | 3,650 | 1,569 | 9 | ..... | 2,892 | 4,829 |
| Boots and shoes | 6 | 5,675 | 11,132 | 21 | 7 | 6,432 | 34,325 |
| Brick | 1 | 350 | 75 | 4 | ..... | 520 | 550 |
| Carriages | 8 | 8,100 | 3,398 | 22 | ..... | 6,792 | 15,296 |
| Clothing | 3 | 5,000 | 38,360 | 6 | 160 | 27,312 | 76,500 |
| Clover hulling | 1 | 500 | 696 | 1 | ..... | 100 | 800 |
| Flour and meal | 8 | 11,200 | 36,724 | 11 | ..... | 2,064 | 39,947 |
| Furniture, cabinet | 1 | 100 | 140 | 2 | ..... | 720 | 2,000 |
| Iron castings | 1 | 15,000 | 13,825 | 26 | 6 | 10,320 | 27,750 |
| Leather | 5 | 11,850 | 13,673 | 8 | ..... | 2,292 | 17,042 |
| Lumber, sawed | 22 | 32,700 | 25,179 | 46 | ..... | 11,868 | 51,096 |
| Printing, newspaper | 1 | 1,000 | 234 | 3 | ..... | 480 | 1,092 |
| Saddlery and harness | 1 | 750 | 800 | 5 | 3 | 1,860 | 4,350 |
| Sash, doors, and blinds | 1 | 2,000 | 150 | 2 | ..... | 600 | 800 |
| Shingles | 7 | 6,300 | 3,415 | 11 | ..... | 2,216 | 6,929 |
| Shovels, forks, &c | 1 | 3,000 | 400 | 2 | ..... | 624 | 875 |
| Stone quarrying | 3 | 185,000 | 14,000 | 70 | ..... | 26,880 | 55,000 |
| Tin, copper, and sheet-iron ware | 1 | 800 | 500 | 2 | ..... | 540 | 1,500 |
| Woollen goods | 4 | 83,000 | 156,046 | 47 | 46 | 19,992 | 202,156 |
| Total | 83 | 382,375 | 324,559 | 307 | 222 | 127,480 | 553,155 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **SAGADAHOC COUNTY.** | | | | | | | |
| Ashes—Pot | 1 | $500 | $427 | 2 | ..... | $516 | $1,196 |
| Blacksmithing | 7 | 2,675 | 1,918 | 10 | ..... | 3,660 | 7,546 |
| Blocks and pumps | 2 | 3,000 | 9,255 | 20 | ..... | 8,940 | 28,700 |
| Boots and shoes | 12 | 3,750 | 7,732 | 23 | 1 | 6,684 | 17,273 |
| Brass founding | 2 | 12,000 | 7,950 | 6 | ..... | 816 | 10,360 |
| Bread | 2 | 3,000 | 6,182 | 5 | ..... | 2,288 | 21,500 |
| Brick | 6 | 975 | 2,128 | 21 | ..... | 2,730 | 8,900 |
| Carriages | 3 | 975 | 480 | 3 | ..... | 1,280 | 2,952 |
| Carving, ship | 1 | 550 | 500 | 2 | ..... | 960 | 1,750 |
| Cigars | 1 | 100 | 775 | 2 | ..... | 720 | 1,500 |
| Clothing | 2 | 5,000 | 32,350 | 4 | 104 | 21,360 | 66,500 |
| Cooperage | 3 | 1,800 | 877 | 3 | ..... | 1,020 | 2,425 |
| Cordage | 1 | 25,000 | 60,000 | 25 | ..... | 6,000 | 70,000 |
| Flour and meal | 4 | 19,100 | 65,600 | 8 | ..... | 2,568 | 73,075 |
| Fisheries | 33 | 36,150 | 3,749 | 207 | ..... | 28,090 | 51,436 |
| Gas | 1 | 68,300 | 2,625 | 6 | ..... | 1,200 | 8,542 |
| Iron castings | 4 | 30,000 | 9,070 | 14 | ..... | 5,592 | 20,496 |
| Leather | 6 | 5,400 | 4,714 | 10 | ..... | 2,400 | 7,215 |
| Lumber, sawed | 40 | 176,300 | 131,730 | 137 | ..... | 39,672 | 197,500 |
| Marble and stone work | 1 | 4,000 | 5,200 | 4 | ..... | 1,920 | 8,500 |
| Pottery ware | 1 | 500 | 68 | 1 | ..... | 360 | 557 |
| Printing, newspaper and job | 3 | 8,800 | 2,650 | 13 | 4 | 4,872 | 9,200 |
| Saddlery and harness | 2 | 660 | 1,055 | 2 | ..... | 720 | 2,342 |
| Sails | 2 | 2,500 | 6,520 | 4 | ..... | 1,248 | 7,875 |
| Shingles | 1 | 600 | 900 | 2 | ..... | 360 | 1,400 |
| Ship-building | 5 | 148,000 | 181,038 | 186 | ..... | 35,100 | 238,500 |
| Ship-smithing | 1 | 500 | 4,340 | 2 | ..... | 720 | 5,500 |
| Soap and candles | 1 | 2,000 | 2,115 | 3 | ..... | 806 | 2,982 |
| Tin, copper, and sheet-iron ware | 3 | 3,500 | 1,449 | 3 | ..... | 1,032 | 3,857 |
| Wagons, carts, &c | 1 | 800 | 730 | 1 | ..... | 348 | 1,250 |
| Woollen goods | 2 | 1,600 | 2,380 | 2 | 60 | 720 | 2,520 |
| Total | 154 | 568,035 | 556,507 | 731 | 169 | 184,762 | 883,349 |
| **SOMERSET COUNTY.** | | | | | | | |
| Agricultural implements—Handles | 3 | 3,500 | 9,076 | 15 | ..... | 6,384 | 19,418 |
| Ploughs | 1 | 500 | 1,150 | 1 | ..... | 360 | 2,050 |
| Threshing machines | 1 | 5,000 | 516 | 7 | ..... | 2,400 | 3,600 |
| Blacksmithing | 5 | 3,000 | 1,665 | 9 | ..... | 2,516 | 4,000 |
| Boots and shoes | 21 | 23,963 | 40,712 | 81 | 36 | 24,612 | 66,222 |
| Boxes, packing | 2 | 2,800 | 4,265 | 3 | ..... | 936 | 6,065 |
| Bread | 1 | 2,500 | 4,100 | 3 | ..... | 900 | 5,650 |
| Carriages | 8 | 15,000 | 5,592 | 30 | ..... | 10,560 | 21,859 |
| Clothing | 2 | 10,000 | 6,900 | 5 | 14 | 2,820 | 15,000 |
| Cooperage | 2 | 4,200 | 740 | 2 | ..... | 564 | 2,015 |
| Curtain fixtures | 2 | 2,500 | 850 | 7 | ..... | 2,400 | 4,000 |
| Dentistry | 1 | 200 | 198 | 1 | ..... | 480 | 800 |
| Edge tools | 2 | 1,600 | 1,124 | 5 | ..... | 136 | 3,200 |
| Flour and meal | 15 | 59,100 | 73,972 | 16 | 1 | 4,980 | 94,641 |
| Furniture—Cabinet | 2 | 2,950 | 855 | 4 | ..... | 780 | 2,763 |
| Bedsteads | 1 | 2,500 | 1,940 | 8 | ..... | 2,400 | 10,000 |
| Hardware—Skates | 2 | 26,000 | 11,144 | 45 | 15 | 15,696 | 43,050 |
| Iron castings | 2 | 3,000 | 4,190 | 8 | ..... | 2,544 | 9,000 |
| Leather | 14 | 70,675 | 156,029 | 82 | 1 | 23,872 | 243,018 |
| Lumber, planed | 2 | 3,500 | 8,300 | 4 | ..... | 1,404 | 10,900 |
| Lumber, sawed | 39 | 163,063 | 112,235 | 146 | ..... | 41,808 | 172,505 |
| Machinery, steam-engines, &c | 1 | 10,000 | 325 | 4 | ..... | 1,440 | 2,000 |
| Marble and stone work | 1 | 2,200 | 1,450 | 5 | ..... | 1,920 | 3,750 |
| Oil cloths | 1 | 16,000 | 35,075 | 20 | ..... | 8,400 | 64,000 |
| Paper, printing | 1 | 1,100 | 12,740 | 8 | 5 | 2,280 | 21,300 |
| Photographs | 1 | 2,000 | 750 | 2 | ..... | 720 | 1,500 |
| Plaster, ground | 1 | 2,000 | 1,840 | 1 | ..... | 240 | 2,800 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| SOMERSET COUNTY—Continued. | | | | | | | |
| Pottery ware | 1 | $700 | $163 | 1 | | $432 | $1,000 |
| Printing, newspaper, &c. | 3 | 4,900 | 1,500 | 12 | | 3,072 | 5,900 |
| Saddlery and harness | 4 | 2,450 | 3,456 | 5 | | 1,572 | 6,690 |
| Sash, doors, and blinds | 4 | 11,400 | 4,155 | 11 | | 4,188 | 9,897 |
| Shingles | 16 | 8,500 | 5,698 | 30 | | 4,441 | 12,814 |
| Starch | 3 | 4,500 | 3,660 | 3 | | 912 | 5,400 |
| Staves, shooks, and heading | 2 | 2,600 | 4,150 | 4 | | 1,152 | 6,170 |
| Tin, copper, and sheet-iron ware | 3 | 8,500 | 4,240 | 10 | | 3,168 | 8,700 |
| Wagons, carts, &c. | 1 | 1,500 | 325 | 1 | | 312 | 1,000 |
| Woollen goods | 3 | 6,100 | 8,680 | 6 | 1 | 1,464 | 10,488 |
| Total | 174 | 490,001 | 533,760 | 605 | 73 | 184,265 | 901,065 |
| WALDO COUNTY. | | | | | | | |
| Agricultural implements—Ploughs | 3 | 6,400 | 2,514 | 12 | | 3,132 | 7,450 |
| Rakes | 1 | 200 | 20 | 2 | | 240 | 450 |
| Ashes—Pot | 1 | 400 | 678 | 3 | | 720 | 1,800 |
| Blacksmithing | 10 | 7,850 | 4,145 | 22 | | 6,252 | 17,467 |
| Blocks and pumps | 2 | 5,100 | 1,190 | 7 | | 1,848 | 4,500 |
| Boots and shoes | 13 | 7,850 | 10,549 | 31 | 2 | 9,108 | 21,215 |
| Boxes, packing | 1 | 1,000 | 620 | 1 | | 360 | 1,085 |
| Bread | 1 | 3,000 | 2,600 | 3 | | 720 | 5,000 |
| Brick | 1 | 100 | 45 | 2 | | 300 | 600 |
| Carriages | 7 | 5,800 | 2,525 | 18 | | 5,760 | 10,450 |
| Carving, ship | 1 | 1,000 | 600 | 2 | | 1,200 | 2,000 |
| Coffee and spices, ground | 1 | 1,000 | 2,000 | 1 | | 240 | 3,000 |
| Cooperage | 5 | 5,000 | 9,095 | 23 | | 6,648 | 19,600 |
| Edge tools | 1 | 10,000 | 4,200 | 7 | | 280 | 12,000 |
| Flour and meal | 10 | 14,700 | 38,061 | 11 | | 2,400 | 43,774 |
| Fisheries—Cod, mackerel, &c. | 6 | 3,700 | 315 | 27 | | 3,000 | 4,795 |
| Furniture, cabinet | 5 | 3,900 | 1,600 | 9 | | 2,880 | 7,585 |
| Gas | 1 | 14,700 | 1,775 | 2 | | 300 | 2,892 |
| Iron castings | 4 | 28,500 | 5,558 | 20 | | 8,172 | 19,500 |
| Iron castings—Stoves | 1 | 2,000 | 730 | 2 | | 960 | 2,600 |
| Leather | 7 | 105,000 | 184,525 | 53 | | 15,108 | 284,250 |
| Lime | 9 | 15,900 | 15,208 | 26 | | 6,144 | 26,530 |
| Lumber, planed | 1 | 1,500 | 125 | 2 | | 480 | 800 |
| Lumber, sawed | 49 | 65,200 | 27,629 | 117 | | 28,248 | 71,802 |
| Machinery, steam-engines, &c. | 2 | 4,000 | 963 | 4 | | 1,560 | 4,400 |
| Paper—Printing and wrapping | 2 | 20,000 | 14,750 | 27 | 18 | 13,488 | 90,000 |
| Painting | 1 | 1,000 | 1,000 | 2 | | 720 | 2,000 |
| Plaster, ground | 2 | 6,000 | 3,900 | 7 | | 1,740 | 7,300 |
| Saddlery and harness | 5 | 4,600 | 8,285 | 15 | | 5,052 | 16,000 |
| Sails | 2 | 700 | 1,620 | 4 | | 1,320 | 7,000 |
| Sash, doors, and blinds | 2 | 1,500 | 1,650 | 4 | | 1,800 | 5,000 |
| Shingles | 6 | 4,150 | 2,350 | 17 | | 2,352 | 8,310 |
| Ship-building | 9 | 146,000 | 146,945 | 316 | | 136,008 | 314,000 |
| Ship-smithing | 3 | 5,400 | 5,430 | 6 | | 2,880 | 9,250 |
| Soap and candles | 1 | 1,200 | 1,612 | 2 | | 480 | 2,100 |
| Staves, shooks, and heading | 19 | 6,500 | 10,747 | 47 | | 12,996 | 50,920 |
| Stone quarrying | 1 | 150 | 400 | 3 | | 1,080 | 2,000 |
| Tin, copper, and sheet-iron ware | 8 | 17,700 | 10,875 | 18 | | 5,676 | 20,650 |
| Wagons, carts, &c. | 9 | 8,400 | 5,859 | 27 | | 9,396 | 17,860 |
| Woollen goods | 5 | 4,100 | 11,000 | 8 | | 2,064 | 14,400 |
| Total | 218 | 541,200 | 543,693 | 910 | 20 | 303,112 | 1,142,335 |
| WASHINGTON COUNTY. | | | | | | | |
| Blacksmithing | 15 | 6,600 | 6,384 | 23 | | 8,252 | 16,900 |
| Blocks and pumps | 1 | 200 | 330 | 1 | | 180 | 800 |
| Boat-building | 5 | 260 | 1,117 | 10 | | 1,200 | 2,995 |
| Boots and shoes | 30 | 47,550 | 85,051 | 214 | 117 | 66,240 | 186,781 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| WASHINGTON COUNTY—Continued. | | | | | | | |
| Boxes, packing | 9 | 4,350 | 21,303 | 30 | ..... | 11,592 | 35,150 |
| Bread | 1 | 3,000 | 5,775 | 3 | ..... | 1,080 | 8,400 |
| Brick | 3 | 1,500 | 450 | 13 | ..... | 1,500 | 3,800 |
| Carriages | 5 | 4,350 | 2,447 | 15 | ..... | 4,224 | 6,710 |
| Carpentering | 5 | 1,025 | 2,024 | 6 | ..... | 2,220 | 4,925 |
| Clothing | 5 | 21,650 | 23,708 | 14 | 57 | 13,320 | 50,745 |
| Cooperage | 4 | 2,050 | 1,689 | 7 | ..... | 2,736 | 5,585 |
| Confectionery | 2 | 2,500 | 3,362 | 4 | ..... | 103 | 5,030 |
| Cordage | 1 | 1,800 | 2,500 | 2 | ..... | 420 | 3,500 |
| Fertilizers—Bone-dust | 1 | 300 | 375 | 1 | ..... | 240 | 750 |
| Flour and meal | 10 | 25,800 | 86,700 | 15 | ..... | 4,788 | 95,441 |
| Fisheries—Herring, cod, &c | 78 | 145,876 | 159,828 | 769 | ..... | 93,895 | 301,577 |
| Furniture, cabinet | 2 | 1,100 | 781 | 3 | ..... | 1,200 | 3,110 |
| Gas | 1 | 35,000 | 940 | 3 | ..... | 960 | 3,127 |
| Iron castings | 2 | 17,500 | 4,470 | 15 | ..... | 10,404 | 16,790 |
| Iron, bar, &c | 1 | 100,000 | 220,250 | 250 | ..... | 84,000 | 388,650 |
| Leather | 5 | 18,500 | 13,076 | 12 | 1 | 3,828 | 19,689 |
| Lumber, sawed | 77 | 1,104,950 | 516,453 | 985 | ..... | 302,256 | 922,263 |
| Machinery, cotton and woollen—Spools | 1 | 1,200 | 400 | 4 | ..... | 960 | 2,850 |
| Machinery, steam-engines, &c | 2 | 5,800 | 786 | 3 | ..... | 1,440 | 3,350 |
| Masts and spars | 1 | 1,000 | 4,285 | 3 | ..... | 1,872 | 6,100 |
| Plaster, ground | 1 | 25,000 | 17,800 | 30 | ..... | 4,500 | 35,500 |
| Provisions—Preserved lobsters | 1 | 10,000 | 3,900 | 15 | 9 | 3,360 | 21,800 |
| Saddlery and harness | 2 | 4,000 | 4,000 | 2 | ..... | 720 | 6,120 |
| Sails | 8 | 2,925 | 15,493 | 16 | ..... | 6,180 | 23,260 |
| Sash, doors, and blinds | 1 | 3,600 | 800 | 3 | ..... | 1,200 | 2,200 |
| Shingles | 10 | 13,700 | 8,362 | 26 | ..... | 6,552 | 19,127 |
| Ship-building | 16 | 90,000 | 70,229 | 151 | ..... | 63,768 | 155,814 |
| Tin, copper, and sheet-iron ware | 10 | 17,600 | 9,781 | 19 | ..... | 7,632 | 17,962 |
| Wagons, carts, &c | 1 | 300 | 175 | 1 | ..... | 360 | 566 |
| Wooden ware | 2 | 1,800 | 1,913 | 6 | ..... | 1,872 | 11,125 |
| Woollen goods | 4 | 4,300 | 11,514 | 6 | ..... | 2,076 | 15,980 |
| Total | 323 | 1,727,086 | 1,308,451 | 2,680 | 184 | 717,130 | 2,404,382 |
| YORK COUNTY. | | | | | | | |
| Agricultural implements—Miscellaneous | 1 | 1,500 | 1,000 | 4 | ..... | 1,200 | 3,000 |
| Blacksmithing | 24 | 10,550 | 7,645 | 35 | ..... | 12,936 | 24,146 |
| Blocks and pumps | 1 | 1,500 | 210 | 2 | ..... | 900 | 1,300 |
| Boots and shoes | 27 | 42,275 | 71,198 | 156 | 88 | 43,476 | 152,284 |
| Bookbinding | 1 | 200 | 215 | 1 | ..... | 360 | 800 |
| Box shooks | 3 | 3,600 | 33,100 | 32 | ..... | 11,160 | 49,250 |
| Brass founding | 1 | 2,000 | 2,126 | 1 | ..... | 480 | 3,000 |
| Bread | 2 | 2,500 | 10,042 | 9 | ..... | 3,280 | 16,200 |
| Brick | 9 | 5,500 | 8,069 | 67 | ..... | 9,090 | 23,360 |
| Carriages | 10 | 22,550 | 15,603 | 60 | ..... | 22,368 | 49,104 |
| Carpentering | 1 | 300 | 240 | 2 | ..... | 720 | 1,050 |
| Cigars | 1 | 3,000 | 6,630 | 10 | 4 | 4,848 | 14,000 |
| Coffins | 3 | 1,950 | 695 | 3 | ..... | 1,200 | 4,820 |
| Clothing | 7 | 14,400 | 115,025 | 17 | 364 | 22,908 | 186,880 |
| Cooperage | 3 | 550 | 920 | 6 | ..... | 1,560 | 3,711 |
| Cotton goods | 5 | 3,458,200 | 1,979,017 | 1,016 | 2,950 | 761,880 | 3,592,000 |
| Flour and meal | 8 | 10,750 | 22,440 | 8 | ..... | 1,752 | 35,986 |
| Fisheries—Cod, mackerel, &c | 11 | 37,300 | 20,542 | 170 | ..... | 19,565 | 41,257 |
| Furniture, cabinet | 2 | 6,500 | 1,800 | 11 | ..... | 4,560 | 7,500 |
| Gas | 1 | 71,600 | 3,000 | 3 | ..... | 1,296 | 12,000 |
| Iron castings | 2 | 3,800 | 5,926 | 11 | ..... | 3,936 | 15,280 |
| Leather | 11 | 50,500 | 35,032 | 38 | ..... | 11,580 | 47,386 |
| Leather belting | 2 | 3,000 | 12,000 | 6 | ..... | 2,160 | 17,000 |
| Liquors, malt | 1 | 1,000 | 720 | 2 | ..... | 600 | 3,000 |
| Lumber, planed | 3 | 15,000 | 38,150 | 9 | ..... | 3,408 | 49,600 |
| Lumber, sawed | 66 | 182,150 | 288,475 | 237 | 1 | 66,360 | 455,131 |

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| YORK COUNTY—Continued. | | | | | | | |
| Machinery, cotton—Reeds and harness | 3 | $3,700 | $3,810 | 5 | 32 | $4,304 | $9,020 |
| Machinery, steam-engines, &c | 4 | 204,600 | 108,585 | 421 | ..... | 150,780 | 366,800 |
| Marble and stone work | 3 | 2,200 | 2,430 | 7 | ..... | 2,544 | 5,325 |
| Masts and spars | 2 | 2,300 | 4,650 | 7 | ..... | 2,688 | 6,745 |
| Millinery | 4 | 6,500 | 10,450 | ..... | 20 | 3,168 | 21,100 |
| Oil cloths | 1 | 20,000 | 29,000 | 30 | ..... | 9,360 | 75,000 |
| Painting | 3 | 1,600 | 1,937 | 8 | ..... | 3,240 | 6,515 |
| Photographs | 2 | 900 | 1,300 | 3 | ..... | 1,080 | 3,000 |
| Plaster | 1 | 750 | 4,000 | 1 | ..... | 412 | 4,060 |
| Pottery ware | 2 | 425 | 75 | 2 | ..... | 744 | 1,261 |
| Printing—Job | 2 | 7,300 | 3,695 | 7 | 2 | 3,540 | 10,785 |
| Newspaper | 1 | 4,000 | 1,580 | 6 | ..... | 1,872 | 5,213 |
| Saddlery and harness | 4 | 4,925 | 4,977 | 11 | ..... | 4,428 | 10,056 |
| Sails | 1 | 1,500 | 50,000 | 4 | ..... | 1,440 | 52,000 |
| Sash, doors, and blinds | 5 | 3,000 | 1,900 | 13 | ..... | 4,380 | 8,675 |
| Shingles | 6 | 10,000 | 2,650 | 13 | ..... | 2,952 | 7,735 |
| Ship-building | 3 | 71,000 | 97,780 | 105 | ..... | 45,600 | 152,500 |
| Ship-smithing | 1 | 500 | 778 | 4 | ..... | 900 | 1,687 |
| Shoe-pegs | 4 | 10,000 | 2,700 | 21 | 3 | 5,748 | 15,840 |
| Silverware | 3 | 600 | 600 | 4 | ..... | 1,764 | 2,800 |
| Soap and candles | 2 | 4,100 | 3,090 | 7 | ..... | 1,200 | 5,375 |
| Spokes, hubs, and felloes | 1 | 100 | 910 | 3 | ..... | 936 | 3,600 |
| Staves, shooks, and heading | 15 | 30,450 | 63,450 | 84 | ..... | 25,544 | 134,210 |
| Tin, copper, and sheet-iron ware | 10 | 14,500 | 8,118 | 12 | ..... | 6,540 | 20,500 |
| Wagons, carts, &c | 6 | 4,185 | 1,954 | 11 | ..... | 3,492 | 6,551 |
| Woollen goods | 10 | 142,700 | 256,065 | 146 | 126 | 73,164 | 428,525 |
| Total | 305 | 4,504,010 | 3,346,304 | 2,851 | 3,590 | 1,375,103 | 6,175,423 |

## TABLE No. 2.—RECAPITULATION BY COUNTIES, 1860.

| COUNTIES. | Number of establishments. | Capital invested. | Cost of raw material | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Androscoggin | 196 | $2,794,766 | $1,959,412 | 1,839 | 1,918 | $911,892 | $3,625,948 |
| Aroostook | 105 | 430,450 | 150,566 | 919 | 45 | 288,262 | 650,978 |
| Cumberland | 338 | 3,075,663 | 4,106,338 | 2,786 | 597 | 995,530 | 6,721,612 |
| Franklin | 122 | 240,390 | 291,347 | 257 | 54 | 77,428 | 454,417 |
| Hancock | 241 | 1,155,985 | 664,568 | 1,886 | 47 | 324,576 | 1,290,043 |
| Kennebeck | 470 | 2,413,490 | 2,395,354 | 2,490 | 1 860 | 956,339 | 4,464,993 |
| Knox | 233 | 685,574 | 849,561 | 2,294 | 108 | 445,973 | 1,618,777 |
| Lincoln | 186 | 325,250 | 207,977 | 572 | 14 | 118,988 | 460,679 |
| Oxford | 205 | 452,520 | 473,405 | 561 | 94 | 190,288 | 815,567 |
| Penobscot | 457 | 2,257,225 | 3,841,064 | 3,139 | 797 | 1,102,763 | 6,027,531 |
| Piscataquis | 83 | 382,375 | 324,559 | 307 | 222 | 127,480 | 553,155 |
| Sagadahoc | 154 | 568,035 | 556,507 | 731 | 169 | 184,762 | 883,349 |
| Somerset | 174 | 490,001 | 533,760 | 605 | 73 | 184,265 | 904,065 |
| Waldo | 218 | 541,200 | 543,693 | 910 | 20 | 303,112 | 1,142,335 |
| Washington | 323 | 1,727,086 | 1,308,451 | 2,680 | 184 | 717,130 | 2,404,382 |
| York | 305 | 4,504,010 | 3,346,304 | 2,851 | 3,590 | 1,375,103 | 6,175,423 |
| Aggregate | 3,810 | 22,044,020 | 21,553,066 | 24,827 | 9,792 | 8,303,891 | 38,193,254 |

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Agricultural implements—Miscellaneous | 4 | $4,600 | $1,685 | 14 | ..... | $4,152 | $7,450 |
| Handles | 14 | 46,050 | 37,414 | 56 | ..... | 19,788 | 72,413 |
| Ploughs | 12 | 36,900 | 14,909 | 40 | ..... | 12,612 | 53,050 |
| Rakes | 12 | 11,800 | 5,105 | 22 | ..... | 4,920 | 12,816 |
| Threshers, &c. | 4 | 33,000 | 31,491 | 57 | ..... | 21,000 | 64,675 |
| Ashes—Pot | 5 | 2,300 | 2,103 | 8 | ..... | 1,956 | 4,089 |
| Beds, spring | 1 | 2,000 | 4,290 | 5 | ..... | 1,800 | 6,000 |
| Blacksmithing | 172 | 101,545 | 73,611 | 331 | ..... | 115,048 | 236,478 |
| Blank books | 3 | 27,400 | 8,928 | 13 | 6 | 5,604 | 33,728 |
| Bleaching and dyeing | 2 | 90,530 | 28,948 | 81 | 8 | 13,320 | 82,200 |
| Blocks and pumps | 21 | 34,950 | 29,016 | 78 | ..... | 30,794 | 83,610 |
| Boat building | 17 | 11,610 | 7,345 | 46 | ..... | 14,284 | 26,995 |
| Bookbinding | 4 | 3,800 | 3,218 | 8 | 4 | 3,396 | 8,400 |
| Bookbinders' tools | 1 | 3,000 | 660 | 5 | ..... | 1,800 | 2,625 |
| Boots and shoes | 321 | 509,124 | 973,797 | 2,065 | 836 | 661,878 | 1,910,666 |
| Boxes, packing | 18 | 16,050 | 32,258 | 52 | ..... | 18,108 | 54,925 |
| Box shooks | 5 | 65,600 | 104,100 | 102 | ..... | 34,920 | 176,750 |
| Brass founding | 10 | 30,000 | 28,588 | 30 | ..... | 11,880 | 44,625 |
| Bread | 20 | 88,400 | 153,173 | 90 | 1 | 32,976 | 223,880 |
| Brick | 111 | 93,493 | 63,921 | 610 | ..... | 82,525 | 233,157 |
| Brooms | 1 | 100 | 700 | 3 | ..... | 900 | 3,000 |
| Calico engraving | 1 | 100 | 500 | 1 | 1 | 840 | 1,400 |
| Carpentering | 19 | 12,975 | 15,314 | 72 | ..... | 31,284 | 67,135 |
| Carpets | 2 | 8,000 | 32,510 | 26 | 11 | 10,380 | 42,000 |
| Carriages | 160 | 250,445 | 132,359 | 925 | ..... | 233,828 | 511,612 |
| Carving, ship | 2 | 1,550 | 1,100 | 4 | ..... | 2,160 | 3,750 |
| Charcoal | 1 | 300 | 225 | 1 | ..... | 300 | 600 |
| Cigars | 4 | 3,600 | 9,205 | 17 | 5 | 7,188 | 19,800 |

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Clothing—Ladies' cloaks and mantillas | 2 | $700 | $630 | ..... | 4 | $588 | $1,275 |
| Men's | 89 | 351,550 | 862,983 | 253 | 2,823 | 377,844 | 1,635,354 |
| Shirts, collars, &c | 1 | 10,000 | 25,150 | 4 | 96 | 17,400 | 43,200 |
| Clover hulling | 2 | 1,500 | 1,636 | 2 | ..... | 200 | 1,840 |
| Coffee and spices, ground | 3 | 6,100 | 20,310 | 6 | 3 | 3,504 | 26,535 |
| Coffins | 7 | 4,900 | 2,225 | 8 | ..... | 3,816 | 10,120 |
| Confectionery | 15 | 22,100 | 43,343 | 43 | 11 | 13,891 | 73,037 |
| Cooperage | 41 | 30,475 | 28,661 | 107 | ..... | 36,024 | 82,408 |
| Cordage | 3 | 36,800 | 71,700 | 30 | ..... | 7,220 | 83,500 |
| Cotton goods | 19 | 6,018,325 | 3,319,335 | 1,828 | 4,936 | 1,368,888 | 6,235,623 |
| Curtain fixtures | 3 | 4,500 | 3,850 | 17 | ..... | 4,200 | 14,000 |
| Dentistry | 4 | 1,800 | 1,598 | 4 | ..... | 2,880 | 6,100 |
| Edge tools | 17 | 81,350 | 24,375 | 70 | ..... | 7,836 | 66,468 |
| Fertilizers—Bone-dust | 2 | 800 | 625 | 2 | ..... | 552 | 1,450 |
| Fish guano | 1 | 1,300 | 350 | 4 | ..... | 720 | 1,700 |
| Fire-arms | 2 | 1,100 | 415 | 3 | ..... | 1,080 | 1,700 |
| Fisheries—Cod, mackerel, herring, &c | 350 | 687,001 | 288,345 | 3,588 | 7 | 368,625 | 1,008,689 |
| Flour and meal | 201 | 544,600 | 1,443,434 | 305 | 3 | 89,220 | 1,635,307 |
| Furniture—Cabinet | 48 | 88,917 | 68,694 | 229 | 3 | 88,512 | 206,629 |
| Bedsteads | 5 | 10,300 | 3,680 | 25 | ..... | 7,872 | 21,370 |
| Chairs | 2 | 5,000 | 1,105 | 11 | 7 | 4,140 | 9,250 |
| Furs | 4 | 14,000 | 51,550 | 7 | 17 | 4,644 | 85,592 |
| Gas | 10 | 840,000 | 41,865 | 59 | ..... | 21,432 | 143,852 |
| Glue | 1 | 3,000 | 2,500 | 3 | ..... | 1,200 | 3,900 |
| Gunpowder | 3 | 226,000 | 130,800 | 52 | ..... | 26,040 | 257,500 |
| Hames | 1 | 3,000 | 1,775 | 4 | ..... | 1,500 | 3,900 |
| Hats | 4 | 7,800 | 7,615 | 10 | 7 | 4,154 | 14,400 |
| Hardware—Files | 1 | 2,000 | 1,230 | 7 | ..... | 2,400 | 6,000 |
| Rules and squares | 1 | 8,000 | 300 | 6 | ..... | 2,448 | 6,240 |
| Skates | 2 | 26,000 | 11,144 | 45 | 15 | 15,696 | 43,050 |
| Ice | 1 | 6,000 | ..... | 12 | ..... | 4,608 | 16,000 |
| Instruments, surveying | 1 | 1,000 | 162 | 2 | ..... | 840 | 1,700 |
| Iron—Bar, &c | 1 | 100,000 | 220,250 | 250 | ..... | 84,000 | 388,650 |
| Castings | 36 | 280,500 | 130,016 | 295 | 6 | 113,688 | 325,486 |
| Castings, stove | 6 | 59,100 | 35,455 | 95 | ..... | 40,860 | 111,760 |
| Forging | 1 | 50,000 | 7,600 | 15 | ..... | 5,040 | 26,000 |
| Railing | 1 | 10,000 | 4,400 | 15 | ..... | 6,300 | 31,000 |
| Jewelry boxes | 1 | 1,000 | 2,100 | 4 | 6 | 2,000 | 4,000 |
| Lampblack | 1 | 300 | 100 | 2 | ..... | 360 | 1,000 |
| Lasts, &c | 2 | 1,800 | 4,080 | 6 | ..... | 2,280 | 8,880 |
| Leather | 144 | 851,975 | 1,495,049 | 733 | 2 | 222,424 | 2,188,904 |
| Leather, morocco | 2 | 9,000 | 17,478 | 12 | ..... | 4,320 | 42,400 |
| Leather belting, &c | 6 | 16,500 | 33,885 | 18 | ..... | 6,912 | 51,790 |
| Lime | 59 | 133,600 | 493,078 | 344 | ..... | 130,080 | 658,450 |
| Liquors, distilled | 1 | 50,000 | 105,325 | 10 | ..... | 5,400 | 147,500 |
| Liquors, malt | 5 | 10,020 | 19,877 | 18 | 1 | 6,528 | 36,169 |
| Looking-glass and picture frames | 5 | 7,383 | 6,753 | 12 | ..... | 5,160 | 15,234 |
| Lumber, planed | 15 | 51,500 | 101,895 | 38 | ..... | 13,672 | 131,280 |
| Lumber, sawed | 737 | 4,049,608 | 4,229,227 | 4,396 | 5 | 1,307,774 | 6,598,565 |
| Machinery—Cotton and woollen, miscellaneous | 1 | 200,000 | 104,830 | 400 | ..... | 144,000 | 350,000 |
| Reeds and harness | 3 | 3,700 | 3,810 | 5 | 32 | 4,304 | 9,020 |
| Spools | 6 | 17,700 | 5,430 | 42 | ..... | 10,812 | 23,250 |
| Steam-engines, &c | 33 | 424,100 | 363,530 | 578 | ..... | 233,916 | 668,345 |
| Stump machines | 1 | 900 | 3,160 | 8 | ..... | 3,360 | 7,210 |
| Marble and stone work | 29 | 59,475 | 49,597 | 120 | ..... | 45,394 | 134,238 |
| Masts and spars | 4 | 8,300 | 11,685 | 14 | ..... | 6,432 | 18,545 |
| Matches | 5 | 5,000 | 2,060 | 7 | 13 | 3,716 | 7,160 |
| Medicines, extracts, &c | 7 | 5,350 | 3,247 | 11 | 6 | 3,892 | 11,500 |
| Millinery | 24 | 28,500 | 37,490 | 1 | 82 | 11,736 | 70,169 |
| Musical instruments—Miscellaneous | 1 | 15,000 | 665 | 2 | ..... | 650 | 2,250 |
| Melodeons | 2 | 3,000 | 2,590 | 6 | ..... | 3,120 | 9,500 |
| Organs | 1 | 4,000 | 3,820 | 5 | ..... | 3,000 | 7,050 |
| Piano-fortes | 1 | 15,000 | 2,000 | 10 | ..... | 4,800 | 14,050 |
| Nets | 1 | 1,500 | 12,000 | 2 | 20 | 3,360 | 23,240 |

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Oakum | 3 | $24,000 | $15,600 | 20 | ..... | $6,096 | $25,600 |
| Oil-cloths | 8 | 111,000 | 363,130 | 203 | ..... | 58,152 | 526,966 |
| Oil—Fish | 1 | 300 | 500 | 2 | ..... | 480 | 1,900 |
| Kerosene | 1 | 150,000 | 287,000 | 75 | ..... | 33,600 | 600,000 |
| Neatsfoot | 1 | 1,500 | 100 | 1 | ..... | 360 | 960 |
| Refined whale | 1 | 5,000 | 6,804 | 1 | ..... | 480 | 7,076 |
| Paints | 2 | 4,500 | 2,200 | 4 | ..... | 1,272 | 7,500 |
| Painting | 7 | 3,150 | 3,646 | 15 | ..... | 6,000 | 11,815 |
| Paper, printing and wrapping | 14 | 519,100 | 535,539 | 223 | 183 | 100,834 | 949,675 |
| Photographs | 8 | 8,000 | 5,938 | 14 | 2 | 7,356 | 15,100 |
| Plaster, ground | 16 | 47,650 | 37,548 | 56 | ..... | 11,296 | 69,149 |
| Plugs and wedges | 1 | 2,500 | 300 | 4 | ..... | 960 | 3,000 |
| Pottery ware | 16 | 18,025 | 7,816 | 51 | ..... | 19,656 | 59,831 |
| Provisions—Pork, beef, &c. | 8 | 55,900 | 67,924 | 21 | ..... | 8,700 | 80,485 |
| Preserved fish | 5 | 59,000 | 70,200 | 59 | 28 | 9,976 | 124,800 |
| Printing—Book and job | 9 | 55,600 | 25,973 | 53 | 16 | 17,820 | 67,135 |
| Newspaper, &c. | 29 | 178,600 | 55,132 | 169 | 16 | 59,400 | 194,739 |
| Putty | 1 | 500 | 2,100 | 1 | ..... | 360 | 2,630 |
| Roofing, mastic | 2 | 1,500 | 10,335 | 6 | ..... | 1,584 | 19,000 |
| Saddlery and harness | 70 | 64,535 | 76,262 | 172 | 5 | 60,672 | 171,276 |
| Sails | 28 | 40,325 | 118,474 | 77 | ..... | 30,924 | 177,989 |
| Salt, ground | 1 | 1,500 | 700 | 1 | 1 | 312 | 1,500 |
| Sash, doors, and blinds | 44 | 113,700 | 129,151 | 211 | ..... | 43,201 | 271,084 |
| Saws | 2 | 20,400 | 10,200 | 9 | ..... | 5,280 | 22,300 |
| Scythes | 3 | 155,000 | 38,570 | 96 | ..... | 36,036 | 129,363 |
| Shingles | 116 | 117,800 | 84,249 | 253 | ..... | 59,485 | 186,597 |
| Ship-building | 46 | 563,750 | 621,702 | 1,021 | ..... | 399,948 | 1,137,814 |
| Ship-smithing | 21 | 23,000 | 28,729 | 55 | ..... | 21,648 | 58,187 |
| Shoe findings | 1 | 20,000 | 13,035 | 16 | ..... | 6,000 | 30,000 |
| Shoe pegs | 4 | 10,000 | 2,700 | 21 | 3 | 5,748 | 15,840 |
| Shoe and boot tips | 1 | 25,000 | 31,400 | 15 | ..... | 8,184 | 149,740 |
| Shovels, forks, &c. | 6 | 24,500 | 69,777 | 90 | ..... | 25,464 | 94,450 |
| Silver plating | 3 | 6,800 | 13,175 | 18 | 2 | 9,744 | 23,600 |
| Silver ware | 8 | 5,300 | 5,475 | 12 | ..... | 5,304 | 11,240 |
| Soap and candles | 13 | 25,100 | 37,954 | 35 | ..... | 10,106 | 65,637 |
| Spokes, hubs, and felloes | 3 | 3,200 | 1,365 | 6 | ..... | 1,836 | 6,725 |
| Springs | 1 | 2,000 | 3,100 | 4 | ..... | 1,200 | 5,000 |
| Stair building | 1 | 10,000 | 4,500 | 15 | ..... | 7,800 | 13,500 |
| Starch | 8 | 19,900 | 13,560 | 13 | ..... | 3,696 | 23,870 |
| Staves, shooks, and heading | 73 | 234,074 | 190,892 | 315 | ..... | 86,480 | 382,600 |
| Stone quarrying | 27 | 312,325 | 94,054 | 377 | ..... | 137,224 | 295,280 |
| Sugar refining | 1 | 400,000 | 1,215,000 | 200 | ..... | 7,200 | 1,350,000 |
| Timber cutting | 27 | 247,300 | 21,600 | 752 | ..... | 226,308 | 406,060 |
| Tin, copper, and sheet-iron ware | 103 | 196,150 | 122,297 | 230 | ..... | 85,316 | 264,639 |
| Trunks, valises, &c. | 2 | 2,300 | 3,050 | 6 | 1 | 2,184 | 8,100 |
| Turning, wood | 1 | 1,000 | 900 | 2 | ..... | 720 | 1,875 |
| Upholstering | 2 | 2,400 | 2,941 | 3 | 1 | 1,224 | 5,740 |
| Wagons, carts, &c. | 42 | 27,785 | 16,420 | 84 | ..... | 30,360 | 57,164 |
| Whitesmithing | 1 | 500 | 400 | 1 | ..... | 480 | 1,000 |
| Whiting | 1 | 4,000 | 5,000 | 6 | ..... | 2,400 | 8,000 |
| Wire | 3 | 40,000 | 29,130 | 39 | ..... | 10,848 | 52,926 |
| Wooden ware | 9 | 34,000 | 8,117 | 68 | ..... | 19,284 | 58,051 |
| Wool cleaning | 7 | 51,000 | 179,790 | 51 | 2 | 18,536 | 244,875 |
| Wool carding | 37 | 52,200 | 87,906 | 54 | 67 | 16,176 | 118,131 |
| Woollen goods | 26 | 932,400 | 1,003,366 | 539 | 488 | 263,216 | 1,717,007 |
| Aggregate | 3,810 | 22,044,020 | 21,553,066 | 24,827 | 9,792 | 8,303,891 | 38,193,254 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **ALLEGHANY COUNTY.** | | | | | | | |
| Agricultural implements | 2 | $1,900 | $1,300 | 4 | ..... | $960 | $2,950 |
| Blank books | 1 | 1,000 | 525 | 1 | ..... | 600 | 1,700 |
| Boots and shoes | 10 | 6,800 | 10,278 | 42 | 4 | 12,552 | 26,362 |
| Brick | 1 | 1,000 | 800 | 15 | ..... | 1,500 | 3,500 |
| Carriages | 3 | 5,000 | 4,805 | 19 | ..... | 6,180 | 12,980 |
| Cement | 1 | 33,000 | 6,100 | 25 | 2 | 8,760 | 30,000 |
| Cigars | 2 | 1,000 | 880 | 2 | ..... | 720 | 2,615 |
| Clothing | 5 | 13,400 | 31,050 | 31 | 37 | 14,532 | 54,245 |
| Coal, bituminous | 8 | 3,415,000 | 56,000 | 705 | ..... | 307,500 | 464,338 |
| Cooperage | 4 | 20,000 | 10,930 | 25 | ..... | 7,380 | 32,850 |
| Fire-arms | 1 | 7,000 | 200 | 2 | ..... | 480 | 1,000 |
| Flour and meal | 17 | 112,700 | 240,020 | 34 | ..... | 10,944 | 288,788 |
| Furniture, cabinet | 5 | 12,250 | 3,100 | 22 | ..... | 6,636 | 17,150 |
| Gas | 1 | 60,000 | 1,600 | 3 | ..... | 1,800 | 7,000 |
| Gloves | 1 | 1,000 | 1,600 | 3 | 4 | 1,380 | 3,150 |
| Leather | 14 | 327,400 | 255,765 | 82 | ..... | 30,192 | 485,655 |
| Liquors, distilled | 2 | 20,000 | 54,980 | 13 | ..... | 4,440 | 88,500 |
| Liquors, malt | 5 | 9,300 | 7,502 | 10 | ..... | 2,880 | 20,900 |
| Lumber, planed | 3 | 6,200 | 6,721 | 9 | ..... | 2,880 | 11,500 |
| Lumber, sawed | 20 | 87,100 | 13,940 | 76 | ..... | 21,840 | 69,970 |
| Machinery—Steam-engines, &c | 3 | 29,000 | 40,210 | 51 | ..... | 20,520 | 70,500 |
| Marble and stone work | 1 | 1,500 | 1,550 | 4 | ..... | 1,560 | 3,600 |
| Plaster, ground | 1 | 3,000 | 1,000 | 1 | ..... | 180 | 1,600 |
| Printing | 3 | 5,500 | 2,190 | 15 | ..... | 4,680 | 11,500 |
| Saddlery and harness | 5 | 2,000 | 3,240 | 11 | ..... | 2,700 | 9,499 |
| Ship and boat building | 6 | 42,500 | 35,405 | 69 | ..... | 27,420 | 101,250 |
| Soap and candles | 1 | 2,000 | 4,600 | 1 | ..... | 300 | 5,700 |
| Tin, copper, and sheet-iron ware | 5 | 3,700 | 4,060 | 11 | ..... | 3,612 | 11,212 |
| Wagons, carts, &c | 3 | 2,100 | 2,620 | 8 | ..... | 2,280 | 5,835 |
| Woollen goods | 1 | 3,500 | 2,075 | 3 | 2 | 840 | 3,213 |
| Total | 135 | 4,235,850 | 813,046 | 1,297 | 49 | 508,248 | 1,849,087 |
| **ANNE ARUNDEL COUNTY.** | | | | | | | |
| Boots and shoes | 2 | 700 | 2,040 | 9 | ..... | 2,820 | 4,900 |
| Fisheries—Oysters | 48 | 6,925 | 1,500 | 48 | ..... | 7,500 | 17,825 |
| Flour and meal | 16 | 47,000 | 53,600 | 28 | ..... | 7,212 | 66,135 |
| Lumber, sawed | 6 | 10,400 | 10,450 | 31 | ..... | 11,616 | 30,550 |
| Printing | 4 | 18,500 | 25,100 | 54 | 6 | 23,040 | 59,099 |
| Tin, copper, and sheet-iron ware | 1 | 1,700 | 875 | 6 | ..... | 1,680 | 3,200 |
| Total | 77 | 85,225 | 93,565 | 176 | 6 | 53,868 | 181,709 |
| **BALTIMORE CITY.** | | | | | | | |
| Agricultural implements—Miscellaneous | 4 | 248,000 | 85,450 | 232 | ..... | 58,800 | 233,500 |
| Baskets | 3 | 1,300 | 1,820 | 10 | ..... | 2,472 | 4,900 |
| Blacksmithing | 11 | 12,950 | 11,047 | 50 | ..... | 16,200 | 37,680 |
| Blocks and pumps | 6 | 4,000 | 2,980 | 15 | ..... | 5,856 | 12,450 |
| Boots and shoes | 240 | 211,685 | 355,737 | 1,088 | 252 | 342,204 | 871,567 |
| Boxes, packing | 3 | 5,800 | 12,900 | 23 | ..... | 6,900 | 27,300 |
| Brass founding | 5 | 76,000 | 97,469 | 85 | ..... | 26,640 | 154,000 |
| Bread | 68 | 72,135 | 277,772 | 184 | 9 | 53,808 | 469,585 |
| Brick | 37 | 124,800 | 72,595 | 865 | ..... | 95,350 | 278,600 |
| Brooms | 3 | 34,300 | 47,128 | 93 | ..... | 15,264 | 63,358 |
| Burning fluid | 3 | 3,400 | 12,950 | 6 | ..... | 1,848 | 27,368 |
| Carriages | 10 | 68,300 | 116,916 | 117 | ..... | 44,760 | 217,925 |
| Carpets | 6 | 16,050 | 6,296 | 12 | ..... | 2,592 | 11,365 |
| Carving, wood | 1 | 500 | 1,400 | 3 | ..... | 1,296 | 4,296 |
| Chains | 1 | 100 | 415 | 2 | ..... | 480 | 1,400 |
| Chemicals—Miscellaneous | 1 | 12,000 | 12,000 | 20 | ..... | 3,600 | 30,000 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| BALTIMORE CITY—Continued. | | | | | | | |
| Chemicals—Bi-chromate of potash | 1 | $70,000 | $100,300 | 50 | ..... | $15,600 | $135,000 |
| Cigars | 127 | 215,850 | 237,703 | 504 | 1 | 175,920 | 672,649 |
| Clothing—Ladies' cloaks and mantillas | 4 | 12,200 | 17,450 | 1 | 41 | 5,736 | 28,425 |
| Corsets | 1 | 500 | 4,000 | ..... | 2 | 288 | 9,360 |
| Hoop skirts | 2 | 2,500 | 2,674 | 2 | 6 | 1,560 | 11,250 |
| Men's | 119 | 1,218,500 | 1,837,293 | 2,139 | 3,672 | 895,512 | 3,124,081 |
| Shirts, &c | 2 | 7,500 | 27,075 | 5 | 48 | 8,640 | 35,000 |
| Coffins | 3 | 1,200 | 675 | 3 | ..... | 708 | 1,942 |
| Combs | 2 | 300 | 135 | 3 | ..... | 828 | 1,400 |
| Confectionery | 12 | 20,700 | 43,587 | 20 | 2 | 6,144 | 73,988 |
| Cooperage | 22 | 94,200 | 154,720 | 431 | ..... | 97,752 | 319,095 |
| Copper smelting | 1 | 600,000 | 1,050,000 | 150 | ..... | 60,000 | 1,300,000 |
| Cordage | 4 | 33,400 | 45,436 | 53 | ..... | 9,960 | 66,490 |
| Cotton goods | 1 | 10,000 | 32,500 | 150 | ..... | 14,400 | 50,000 |
| Dye-stuffs—Dye-woods, &c | 1 | 43,450 | 52,900 | 40 | ..... | 12,480 | 82,148 |
| Washing blue | 1 | 2,500 | 79 | 1 | ..... | 360 | 555 |
| Flags | 1 | 400 | 1,280 | ..... | 1 | 144 | 2,000 |
| Flour and meal | 5 | 72,000 | 548,550 | 51 | ..... | 14,760 | 620,692 |
| Fire-arms | 3 | 12,000 | 3,019 | 19 | ..... | 6,624 | 31,000 |
| Fire-brick | 1 | 5,000 | 7,500 | 30 | ..... | 5,400 | 18,000 |
| Furniture—Cabinet | 38 | 266,400 | 193,489 | 435 | 35 | 149,352 | 534,910 |
| Chairs | 1 | 500 | 2,000 | 4 | 1 | 1,104 | 3,000 |
| Gas | 1 | 1,100,000 | 132,000 | 230 | ..... | 84,000 | 375,000 |
| Hardware, miscellaneous | 3 | 9,400 | 2,580 | 6 | ..... | 1,680 | 5,902 |
| Hats and caps | 18 | 60,840 | 57,626 | 76 | 35 | 28,728 | 145,047 |
| Horse-shoes | 4 | 1,300 | 3,401 | 13 | ..... | 4,476 | 13,983 |
| Horse-shoe nails | 3 | 2,500 | 4,095 | 9 | ..... | 3,336 | 13,300 |
| Hosiery | 2 | 1,050 | 2,998 | 4 | ..... | 1,524 | 6,123 |
| Husks, prepared | 1 | 500 | 2,040 | 2 | ..... | 480 | 3,500 |
| Instruments, mathematical, &c | 2 | 9,000 | 1,500 | 12 | ..... | 3,960 | 30,000 |
| Iron—Bar, sheet, &c | 2 | 225,000 | 365,777 | 315 | ..... | 124,080 | 641,125 |
| Bedsteads | 1 | 500 | 836 | 2 | ..... | 960 | 2,000 |
| Castings, (including stoves) | 10 | 327,500 | 186,412 | 401 | ..... | 139,416 | 589,000 |
| Pig | 2 | 100,000 | 89,000 | 76 | ..... | 22,200 | 130,000 |
| Jewelry | 2 | 600 | 612 | 2 | ..... | 168 | 1,600 |
| Jewelry cases, portmonnaies, &c | 1 | 600 | 1,120 | 4 | ..... | 1,920 | 3,070 |
| Lampblack | 1 | 2,000 | 4,000 | 6 | ..... | 1,440 | 10,000 |
| Leather | 14 | 335,100 | 345,165 | 99 | ..... | 34,284 | 471,010 |
| Leather, morocco | 3 | 14,000 | 56,850 | 49 | 5 | 16,044 | 81,719 |
| Liquors—Distilled | 2 | 70,000 | 117,300 | 18 | ..... | 7,056 | 142,000 |
| Malt | 12 | 86,900 | 108,288 | 101 | ..... | 31,500 | 211,161 |
| Rectified | 9 | 13,200 | 79,786 | 15 | ..... | 4,872 | 124,367 |
| Locksmithing and bell-hanging | 2 | 1,200 | 1,870 | 4 | ..... | 1,248 | 5,550 |
| Locomotives | 1 | 137,000 | 13,500 | 60 | ..... | 18,800 | 50,000 |
| Looking-glass and picture frames | 4 | 17,900 | 15,045 | 19 | ..... | 8,220 | 34,200 |
| Lumber, sawed | 2 | 70,000 | 25,600 | 22 | ..... | 7,920 | 66,250 |
| Lumber, planed | 7 | 106,000 | 234,950 | 155 | ..... | 61,500 | 334,779 |
| Machinery, steam-engines, &c | 8 | 185,800 | 155,925 | 345 | ..... | 126,420 | 392,500 |
| Marble and stone work | 11 | 93,900 | 110,090 | 189 | ..... | 67,956 | 229,760 |
| Millinery and dress-making | 3 | 1,200 | 749 | ..... | 8 | 1,008 | 4,582 |
| Mill-stones, burr | 1 | 3,420 | 1,910 | 5 | ..... | 1,920 | 5,486 |
| Millwrighting | 1 | 4,000 | 5,000 | 6 | ..... | 1,800 | 10,000 |
| Mineral water | 2 | 3,000 | 2,774 | 8 | ..... | 2,232 | 7,640 |
| Musical instruments—Miscellaneous | 1 | 3,500 | 1,800 | 4 | ..... | 1,440 | 5,000 |
| Organs | 1 | 3,000 | 3,800 | 7 | ..... | 2,688 | 12,000 |
| Pianos | 4 | 117,600 | 119,900 | 187 | ..... | 92,100 | 265,000 |
| Nuts, bolts, and washers | 3 | 9,800 | 9,450 | 14 | ..... | 4,200 | 23,460 |
| Oars | 1 | 3,000 | 2,600 | 4 | ..... | 1,728 | 6,115 |
| Oil—Cocoa-nut | 1 | 3,000 | 2,000 | 2 | ..... | 600 | 4,000 |
| Linseed | 1 | 100,000 | 173,000 | 20 | ..... | 7,200 | 233,000 |
| Paper, printing | 1 | 4,000 | 13,000 | 12 | ..... | 2,400 | 30,000 |
| Paints | 4 | 3,500 | 8,465 | 8 | ..... | 2,244 | 24,055 |
| Plaster, ground | 1 | 4,500 | 1,665 | 2 | ..... | 480 | 4,200 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. Male. | Female. | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| BALTIMORE CITY—Continued. | | | | | | | |
| Plaster ornaments | 1 | $2,000 | $3,800 | 4 | ..... | $1,200 | $6,000 |
| Photographs | 1 | 300 | 500 | 1 | ..... | 720 | 1,600 |
| Plumbing | 4 | 220 | 20,200 | 42 | ..... | 15,900 | 50,300 |
| Pottery ware | 6 | 42,200 | 17,467 | 80 | ..... | 27,336 | 54,138 |
| Printing | 7 | 201,000 | 114,178 | 204 | ..... | 95,760 | 324,954 |
| Provisions—Oysters, packed | 25 | 652,434 | 529,130 | 1,247 | 451 | 216,048 | 1,025,920 |
| Pork and beef | 5 | 187,680 | 748,250 | 65 | ..... | 24,000 | 928,235 |
| Preserved fruits | 4 | 26,500 | 34,500 | 15 | 56 | 11,640 | 63,700 |
| Regalia | 1 | 500 | 2,500 | 2 | ..... | 600 | 3,500 |
| Saddlery and harness | 23 | 75,700 | 70,392 | 156 | 6 | 53,400 | 210,491 |
| Sails | 7 | 11,200 | 66,600 | 46 | ..... | 18,528 | 125,400 |
| Sash, doors, and blinds | 4 | 13,700 | 8,940 | 14 | ..... | 5,280 | 23,840 |
| Scales and balances | 1 | 20,000 | 1,500 | 8 | ..... | 3,456 | 10,000 |
| Ship and boat building | 16 | 305,600 | 251,350 | 442 | ..... | 191,148 | 606,822 |
| Ship-smithing | 5 | 7,600 | 9,113 | 24 | ..... | 7,428 | 32,250 |
| Shot | 1 | 42,463 | 46,226 | 7 | ..... | 2,100 | 56,480 |
| Silk fringes, trimmings, &c. | 3 | 35,800 | 18,121 | 22 | 13 | 9,336 | 39,800 |
| Silver ware | 1 | 20,000 | 20,000 | 15 | ..... | 5,400 | 30,000 |
| Snuff and tobacco | 2 | 11,000 | 17,000 | 12 | ..... | 4,128 | 34,000 |
| Soap and candles | 10 | 143,700 | 346,643 | 71 | ..... | 23,520 | 433,345 |
| Sugar, refined | 1 | 250,000 | 2,200,000 | 175 | ..... | 60,000 | 2,300,000 |
| Tin, copper, and sheet-iron ware | 37 | 88,500 | 106,826 | 205 | ..... | 68,400 | 282,030 |
| Trunks | 1 | 500 | 1,600 | 3 | ..... | 720 | 2,400 |
| Umbrellas and parasols | 2 | 500 | 666 | 3 | 1 | 600 | 1,699 |
| Upholstery | 4 | 11,500 | 27,200 | 33 | 20 | 11,496 | 47,045 |
| Venetian blinds | 1 | 600 | 700 | 2 | ..... | 600 | 2,500 |
| Vinegar | 5 | 2,900 | 3,432 | 9 | 1 | 2,868 | 11,020 |
| Wagons, carts, &c. | 11 | 12,400 | 11,194 | 52 | ..... | 17,016 | 39,185 |
| Wire-work | 4 | 5,000 | 5,040 | 20 | ..... | 8,880 | 23,100 |
| Total | 1,100 | 9,009,107 | 12,624,737 | 12,388 | 4,666 | 3,974,278 | 21,063,517 |
| BALTIMORE COUNTY—(EXCLUSIVE OF CITY.) | | | | | | | |
| Agricultural implements | 1 | 10,000 | 5,900 | 18 | ..... | 7,200 | 14,900 |
| Axles | 1 | 50,000 | 10,515 | 10 | ..... | 3,780 | 15,859 |
| Blacksmithing | 37 | 23,800 | 15,336 | 76 | ..... | 22,236 | 65,977 |
| Bleaching | 1 | 15,000 | 2,600 | 18 | 3 | 4,224 | 14,000 |
| Boots and shoes | 28 | 14,800 | 18,387 | 57 | 8 | 17,988 | 40,770 |
| Brass founding | 1 | 25,000 | 17,900 | 6 | ..... | 2,076 | 19,252 |
| Brick | 7 | 50,000 | 5,287 | 276 | ..... | 33,050 | 60,700 |
| Carriages | 1 | 750 | 1,075 | 3 | ..... | 1,080 | 2,700 |
| Carpets | 1 | 30,000 | 5,500 | 20 | ..... | 4,800 | 16,800 |
| Cooperage | 10 | 8,500 | 9,610 | 29 | ..... | 9,420 | 20,200 |
| Cotton batting and wicking | 2 | 20,000 | 23,230 | 24 | 14 | 6,000 | 32,600 |
| Cotton goods | 11 | 1,574,500 | 1,226,574 | 692 | 1,077 | 421,656 | 2,080,814 |
| Flour and meal | 36 | 490,400 | 1,970,458 | 99 | ..... | 38,052 | 2,425,887 |
| Fire-arms | 1 | 5,000 | 149 | 8 | ..... | 1,800 | 3,000 |
| Gunpowder | 1 | 10,000 | 7,100 | 5 | ..... | 2,160 | 16,250 |
| Hides and tallow | 2 | 20,000 | 266,360 | 11 | ..... | 4,536 | 294,981 |
| Iron blooms | 1 | 50,000 | 14,192 | 10 | ..... | 3,360 | 18,635 |
| Iron bridges | 1 | 60,000 | 67,600 | 60 | ..... | 30,000 | 98,000 |
| Iron castings | 2 | 150,000 | 83,661 | 65 | ..... | 24,672 | 117,959 |
| Iron, pig | 5 | 335,000 | 296,600 | 331 | ..... | 97,200 | 378,000 |
| Leather | 7 | 24,600 | 48,336 | 20 | 2 | 7,044 | 88,650 |
| Lime | 15 | 39,400 | 63,230 | 36 | ..... | 11,232 | 134,700 |
| Liquors, distilled | 3 | 44,000 | 125,040 | 28 | ..... | 8,424 | 157,377 |
| Liquors, malt | 2 | 11,000 | 3,110 | 4 | 1 | 1,728 | 5,000 |
| Lumber, sawed | 4 | 5,100 | 3,350 | 6 | ..... | 1,968 | 24,675 |
| Machinery, steam-engines, &c. | 2 | 1,150,000 | 538,000 | 1,188 | ..... | 477,552 | 1,100,000 |
| Marble quarrying | 1 | 10,000 | 125,300 | 50 | ..... | 15,600 | 300,000 |
| Marble sawing | 1 | 65,000 | 16,200 | 8 | ..... | 3,144 | 30,000 |
| Nails | 1 | 75,000 | 90,600 | 160 | ..... | 30,000 | 150,000 |

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **BALTIMORE COUNTY—Continued.** | | | | | | | |
| Paper, printing | 5 | $144,000 | $165,815 | 59 | 37 | $21,000 | $261,500 |
| Paper, wrapping | 8 | 36,900 | 12,310 | 28 | ..... | 7,524 | 35,900 |
| Saddlery and harness | 1 | 400 | 500 | 3 | ..... | 840 | 2,275 |
| Snuff and tobacco | 1 | 35,000 | 23,250 | 6 | ..... | 1,728 | 38,130 |
| Wagons, carts, &c. | 5 | 3,000 | 1,721 | 11 | ..... | 3,480 | 7,500 |
| Woollen goods | 4 | 203,500 | 179,150 | 122 | 99 | 50,412 | 435,250 |
| Total | 210 | 4,780,650 | 5,443,946 | 3,547 | 1,241 | 1,376,966 | 8,508,241 |
| **CALVERT COUNTY.** | | | | | | | |
| Flour and meal | 2 | 2,000 | 2,890 | 3 | ..... | 540 | 3,460 |
| Lumber, sawed | 6 | 36,900 | 25,600 | 30 | 4 | 5,580 | 34,833 |
| Total | 8 | 38,900 | 28,490 | 33 | 4 | 6,120 | 38,293 |
| **CAROLINE COUNTY.** | | | | | | | |
| Blacksmithing | 3 | 850 | 1,240 | 6 | ..... | 1,440 | 2,820 |
| Flour and meal | 14 | 51,700 | 100,750 | 14 | ..... | 3,792 | 123,652 |
| Iron castings | 5 | 5,000 | 2,566 | 13 | ..... | 2,676 | 7,100 |
| Lumber, sawed | 7 | 13,500 | 7,400 | 12 | ..... | 2,748 | 13,700 |
| Wagons, carts, &c. | 4 | 1,900 | 1,290 | 7 | ..... | 1,740 | 3,750 |
| Total | 33 | 72,950 | 113,246 | 52 | ..... | 12,396 | 151,022 |
| **CARROLL COUNTY.** | | | | | | | |
| Agricultural implements | 2 | 19,000 | 3,490 | 16 | ..... | 5,520 | 8,900 |
| Blacksmithing | 23 | 14,250 | 8,136 | 37 | ..... | 10,248 | 24,732 |
| Boots and shoes | 13 | 10,750 | 11,197 | 41 | ..... | 11,460 | 33,340 |
| Brick | 1 | 800 | 900 | 6 | ..... | 1,800 | 8,000 |
| Copper mining | 1 | 40,000 | 500 | 80 | ..... | 24,000 | 60,000 |
| Flour and meal | 49 | 202,350 | 321,720 | 75 | ..... | 19,716 | 441,219 |
| Fisheries | 3 | 5,150 | 600 | 3 | 2 | 280 | 5,800 |
| Hats and caps | 1 | 500 | 530 | 1 | ..... | 240 | 1,500 |
| Lumber, sawed | 24 | 19,650 | 12,990 | 31 | ..... | 7,716 | 50,630 |
| Leather | 9 | 44,400 | 30,132 | 22 | ..... | 6,408 | 55,883 |
| Paper, printing | 2 | 11,500 | 9,000 | 7 | ..... | 1,620 | 22,150 |
| Paper, wrapping | 2 | 4,900 | 1,480 | 7 | ..... | 1,860 | 4,920 |
| Pottery ware | 1 | 500 | 60 | 2 | ..... | 360 | 750 |
| Printing | 1 | 300 | 130 | 2 | ..... | 480 | 800 |
| Saddlery and harness | 4 | 2,200 | 2,490 | 7 | ..... | 2,280 | 5,450 |
| Tin, copper, and sheet-iron ware | 1 | 200 | 360 | 1 | ..... | 360 | 1,225 |
| Wagons, carts, &c. | 3 | 1,800 | 995 | 5 | ..... | 1,200 | 3,410 |
| Woollen goods | 4 | 22,000 | 9,240 | 13 | 5 | 4,380 | 14,505 |
| Total | 144 | 400,250 | 413,950 | 363 | 7 | 99,928 | 743,214 |
| **CECIL COUNTY.** | | | | | | | |
| Agricultural implements | 7 | 8,600 | 4,625 | 21 | ..... | 7,212 | 20,970 |
| Bark, ground | 2 | 1,500 | 5,375 | 3 | ..... | 1,080 | 10,800 |
| Blacksmithing | 26 | 9,900 | 8,958 | 54 | ..... | 16,080 | 38,650 |
| Boots and shoes | 17 | 6,800 | 19,190 | 50 | 5 | 14,880 | 39,231 |
| Bread | 2 | 500 | 2,800 | 3 | ..... | 912 | 4,100 |
| Brick | 4 | 2,500 | 1,070 | 27 | ..... | 3,495 | 9,200 |
| Carriages | 2 | 3,500 | 7,740 | 18 | 3 | 6,720 | 15,850 |
| Carpentering | 1 | 1,000 | 4,000 | 8 | ..... | 4,200 | 10,000 |
| Chrome mining | 1 | 10,600 | ..... | 32 | ..... | 6,144 | 15,000 |
| Clothing | 1 | 1,000 | 1,500 | 2 | 3 | 1,032 | 3,000 |
| Cooperage | 1 | 100 | 175 | 1 | ..... | 240 | 620 |
| Cotton goods | 1 | 100,000 | 47,200 | 49 | 48 | 19,200 | 90,000 |
| Drain tile | 1 | 1,000 | 600 | 4 | ..... | 960 | 2,000 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **CECIL COUNTY—Continued.** | | | | | | | |
| Fisheries—Herring, &c | 5 | $10,600 | $10,600 | 41 | 2 | $4,590 | $25,485 |
| Flour and meal | 36 | 153,600 | 464,792 | 71 | ..... | 22,104 | 620,289 |
| Furniture, cabinet | 2 | 1,500 | 800 | 3 | ..... | 600 | 2,500 |
| Hardware—Augers | 2 | 650 | 1,180 | 4 | ..... | 1,200 | 2,580 |
| Iron—Bar and sheet | 4 | 193,000 | 104,550 | 134 | ..... | 53,016 | 195,000 |
| Castings | 3 | 11,500 | 3,960 | 18 | ..... | 4,980 | 13,000 |
| Pig | 1 | 140,000 | 36,050 | 50 | ..... | 12,000 | 50,600 |
| Leather | 1 | 300 | 2,360 | 2 | ..... | 600 | 3,800 |
| Lumber, sawed | 23 | 46,300 | 44,825 | 38 | ..... | 11,412 | 129,635 |
| Magnesia mining | 1 | 200 | ..... | 6 | ..... | 1,872 | 6,000 |
| Millwrighting | 1 | 1,000 | 5,660 | 10 | 4 | 3,600 | 10,500 |
| Paper—Printing | 3 | 44,000 | 49,760 | 19 | 22 | 8,688 | 84,220 |
| Wrapping | 1 | 5,000 | 4,000 | 5 | 2 | 1,800 | 11,700 |
| Straw boards | 1 | 1,000 | 8,519 | 5 | 2 | 1,800 | 13,500 |
| Printing | 2 | 8,000 | 1,000 | 7 | ..... | 1,656 | 5,870 |
| Pottery ware | 3 | 3,500 | 1,725 | 11 | ..... | 3,900 | 13,000 |
| Pumps and hydraulic rams | 1 | 500 | 250 | 1 | ..... | 312 | 1,000 |
| Saddlery and harness | 6 | 2,900 | 4,450 | 11 | ..... | 3,564 | 12,400 |
| Sash, doors, and blinds | 1 | 50,000 | 40,600 | 35 | ..... | 10,500 | 80,000 |
| Shoddy | 1 | 3,000 | 3,150 | 6 | 1 | 1,464 | 4,500 |
| Stone quarrying | 2 | 11,500 | 1,040 | 37 | ..... | 12,480 | 29,200 |
| Tin, copper, and sheet-iron ware | 5 | 4,600 | 5,642 | 11 | ..... | 3,732 | 14,700 |
| Wagons, carts, &c | 15 | 12,050 | 9,017 | 30 | ..... | 8,928 | 27,945 |
| Woollen goods | 4 | 43,500 | 24,400 | 22 | 17 | 8,028 | 39,750 |
| Total | 190 | 895,200 | 931,563 | 849 | 109 | 264,981 | 1,656,595 |
| **CHARLES COUNTY.** | | | | | | | |
| Blacksmithing | 1 | 600 | 1,330 | 2 | ..... | 720 | 3,000 |
| Flour and meal | 4 | 5,500 | 12,590 | 6 | ..... | 1,428 | 18,660 |
| Total | 5 | 6,100 | 13,920 | 8 | ..... | 2,148 | 21,660 |
| **DORCHESTER COUNTY.** | | | | | | | |
| Boots and shoes | 3 | 5,500 | 3,244 | 15 | 3 | 3,816 | 9,850 |
| **FREDERICK COUNTY.** | | | | | | | |
| Agricultural implements | 7 | 17,300 | 4,900 | 24 | ..... | 7,044 | 9,950 |
| Bark, ground | 1 | 1,000 | 1,400 | 1 | ..... | 240 | 2,100 |
| Blacksmithing | 70 | 40,005 | 26,628 | 120 | ..... | 20,196 | 77,155 |
| Boots and shoes | 73 | 47,450 | 48,068 | 147 | 12 | 41,196 | 112,707 |
| Bread | 6 | 4,900 | 3,225 | 7 | ..... | 1,980 | 6,350 |
| Brick | 3 | 8,000 | 3,632 | 53 | ..... | 5,000 | 14,200 |
| Brooms | 1 | 200 | 240 | 1 | ..... | 240 | 500 |
| Buckskin dressing | 3 | 13,200 | 9,300 | 10 | ..... | 2,820 | 16,300 |
| Carriages | 4 | 17,400 | 12,100 | 30 | ..... | 8,220 | 36,000 |
| Charcoal | 1 | 500 | 300 | 2 | ..... | 480 | 975 |
| Clothing, men's | 19 | 31,250 | 33,895 | 53 | 59 | 18,480 | 67,670 |
| Cigars | 5 | 7,600 | 5,370 | 14 | ..... | 3,420 | 13,000 |
| Confectionery | 2 | 9,500 | 4,420 | 4 | ..... | 1,380 | 8,900 |
| Cooperage | 24 | 16,350 | 21,644 | 76 | ..... | 17,436 | 48,485 |
| Cordage | 1 | 1,500 | 900 | 2 | ..... | 480 | 1,600 |
| Cotton goods | 1 | 5,000 | 6,999 | 2 | 7 | 2,700 | 15,200 |
| Essential oils—Sassafras | 1 | 100 | 50 | 1 | ..... | 300 | 500 |
| Fire-arms | 1 | 800 | 70 | 3 | ..... | 720 | 1,400 |
| Flour and meal | 79 | 537,476 | 1,139,879 | 118 | ..... | 32,964 | 1,286,171 |
| Furniture, cabinet | 11 | 17,700 | 9,175 | 34 | ..... | 9,216 | 22,750 |
| Hardware—Files | 1 | 10,000 | 1,225 | 12 | ..... | 3,600 | 8,000 |
| Hats and caps | 1 | 2,500 | 500 | 2 | ..... | 720 | 1,500 |
| Gas | 1 | 27,000 | 3,600 | 6 | ..... | 1,800 | 6,500 |
| Gloves | 3 | 3,000 | 5,450 | 4 | 9 | 1,752 | 10,000 |
| Glue | 1 | 500 | 240 | 2 | ..... | 480 | 900 |
| Iron castings | 1 | 500 | 540 | 2 | ..... | 792 | 1,790 |

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| FREDERICK COUNTY—Continued. | | | | | | | |
| Iron, pig | 1 | $100,000 | $59,500 | 90 | ..... | $21,600 | $100,000 |
| Leather | 23 | 292,800 | 305,055 | 114 | ..... | 28,956 | 492,320 |
| Lime | 21 | 22,600 | 29,368 | 48 | ..... | 10,080 | 68,325 |
| Liquors—Distilled | 4 | 47,500 | 62,371 | 11 | ..... | 2,880 | 73,614 |
| Malt | 3 | 3,700 | 2,833 | 6 | ..... | 1,680 | 9,025 |
| Rectified | 5 | 32,100 | 63,890 | 12 | ..... | 4,104 | 70,500 |
| Lumber, planed | 2 | 8,000 | 10,160 | 7 | ..... | 1,920 | 14,120 |
| Lumber, sawed | 25 | 20,350 | 11,995 | 25 | ..... | 5,196 | 22,032 |
| Machinery, steam-engines, &c. | 2 | 15,500 | 14,320 | 31 | ..... | 9,600 | 38,000 |
| Marble and stone work | 4 | 5,400 | 12,500 | 22 | ..... | 8,004 | 26,300 |
| Millinery and dress-making | 10 | 8,400 | 12,200 | 1 | 40 | 6,180 | 30,100 |
| Millwrighting | 1 | 500 | 200 | 1 | ..... | 216 | 800 |
| Photographs | 2 | 720 | 800 | 3 | ..... | 1,080 | 2,600 |
| Printing | 4 | 20,000 | 3,977 | 21 | ..... | 5,400 | 20,500 |
| Pottery ware | 7 | 5,000 | 1,275 | 10 | ..... | 2,772 | 5,760 |
| Saddlery and harness | 13 | 12,760 | 12,826 | 39 | ..... | 11,064 | 32,490 |
| Sash, doors, and blinds | 4 | 3,100 | 2,148 | 10 | ..... | 2,532 | 5,800 |
| Slate quarrying | 2 | 3,000 | 1,800 | 8 | ..... | 2,540 | 7,200 |
| Soap and candles | 1 | 8,000 | 5,500 | 2 | ..... | 480 | 8,700 |
| Staves, shooks, and heading, &c. | 1 | 300 | 300 | 1 | ..... | 240 | 880 |
| Stone quarrying | 8 | 5,100 | 2,100 | 16 | ..... | 4,124 | 8,800 |
| Tin, copper, and sheet-iron ware | 7 | 8,025 | 5,775 | 15 | ..... | 5,304 | 14,050 |
| Upholstery | 2 | 600 | 700 | 2 | ..... | 600 | 2,050 |
| Wagons, carts, &c. | 21 | 10,450 | 4,916 | 33 | ..... | 8,076 | 20,100 |
| Woollen goods | 7 | 16,500 | 14,220 | 41 | 2 | 7,176 | 40,500 |
| Total | 501 | 1,470,446 | 1,984,479 | 1,299 | 129 | 336,060 | 2,894,169 |
| HARFORD COUNTY. | | | | | | | |
| Agricultural implements | 3 | 5,500 | 2,758 | 8 | ..... | 2,604 | 9,940 |
| Blacksmithing | 53 | 17,260 | 15,686 | 80 | ..... | 22,080 | 43,517 |
| Bark, ground | 1 | 5,000 | 5,725 | 3 | ..... | 768 | 11,800 |
| Blocks and pumps | 1 | 300 | 690 | 3 | ..... | 720 | 3,000 |
| Boots and shoes | 40 | 12,620 | 18,407 | 64 | 1 | 19,344 | 42,238 |
| Bread | 4 | 900 | 1,975 | 7 | ..... | 1,392 | 3,700 |
| Brick | 2 | 700 | 335 | 8 | ..... | 960 | 1,750 |
| Carriages | 5 | 3,500 | 3,657 | 13 | ..... | 4,488 | 11,540 |
| Charcoal | 2 | 300 | 400 | 4 | ..... | 1,080 | 2,300 |
| Clothing, men's | 1 | 1,000 | 2,500 | 3 | ..... | 900 | 4,000 |
| Clover-seed, cleaning | 2 | 6,300 | 1,750 | 2 | ..... | 128 | 2,000 |
| Cooperage | 1 | 200 | 224 | 1 | ..... | 288 | 700 |
| Flour and meal | 40 | 127,450 | 344,001 | 35 | ..... | 16,056 | 385,939 |
| Furniture, cabinet | 2 | 450 | 400 | 2 | ..... | 720 | 1,244 |
| Fisheries—Herring | 10 | 19,450 | 4,527 | 47 | ..... | 5,980 | 32,895 |
| Iron—Bar, sheet, &c. | 1 | 8,000 | 10,500 | 6 | ..... | 2,160 | 20,000 |
| Ore | 1 | 6,000 | 1,600 | 5 | ..... | 1,200 | 3,750 |
| Pig | 2 | 100,000 | 47,600 | 68 | ..... | 20,880 | 81,000 |
| Leather | 6 | 16,900 | 12,650 | 16 | ..... | 4,728 | 18,000 |
| Lime | 3 | 14,600 | 15,465 | 10 | ..... | 3,768 | 21,605 |
| Liquors, distilled | 1 | 400 | 330 | 1 | ..... | 360 | 700 |
| Lumber, sawed | 18 | 20,200 | 9,393 | 20 | ..... | 4,824 | 17,349 |
| Millinery and dress-making | 2 | 700 | 900 | ..... | 7 | 960 | 2,050 |
| Printing | 3 | 2,900 | 745 | 4 | ..... | 1,440 | 2,400 |
| Saddlery and harness | 8 | 2,400 | 2,802 | 12 | ..... | 3,000 | 6,456 |
| Staves, hoops, &c. | 3 | 450 | 460 | 5 | ..... | 1,464 | 2,300 |
| Slate quarrying | 2 | 112,000 | 20,000 | 20 | ..... | 4,800 | 26,000 |
| Tin, copper, and sheet-iron ware | 4 | 2,050 | 1,630 | 7 | ..... | 2,280 | 4,700 |
| Turning, wood | 4 | 3,200 | 850 | 11 | ..... | 3,624 | 6,000 |
| Wagons, carts, &c. | 28 | 11,300 | 5,425 | 39 | ..... | 10,908 | 20,118 |
| Woollen goods | 2 | 6,000 | 5,875 | 10 | 3 | 3,780 | 8,294 |
| Total | 255 | 508,030 | 539,260 | 514 | 11 | 147,684 | 797,285 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. Male. | Female. | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| **HOWARD COUNTY.** | | | | | | | |
| Agricultural implements | 2 | $10,800 | $4,726 | 19 | ..... | $7,080 | $15,750 |
| Blacksmithing | 9 | 7,650 | 5,202 | 24 | ..... | 6,216 | 14,472 |
| Boots and shoes | 6 | 5,300 | 8,073 | 28 | ..... | 6,900 | 21,241 |
| Clothing, men's | 1 | 1,000 | 1,100 | 2 | 2 | 960 | 2,620 |
| Cooperage | 4 | 400 | 802 | 4 | ..... | 960 | 1,945 |
| Cotton goods | 2 | 295,000 | 216,910 | 120 | 192 | 74,988 | 445,263 |
| Flour and meal | 7 | 222,000 | 506,825 | 26 | ..... | 11,280 | 644,194 |
| Furniture, cabinet | 1 | 2,000 | 1,130 | 3 | ..... | 1,080 | 3,200 |
| Iron ore | 1 | 500 | 300 | 5 | ..... | 960 | 2,000 |
| Lumber, sawed | 4 | 3,500 | 1,350 | 4 | ..... | 900 | 2,900 |
| Paper, wrapping | 1 | 500 | 4,075 | 7 | ..... | 2,520 | 9,000 |
| Saddlery and harness | 3 | 1,800 | 1,831 | 5 | ..... | 1,728 | 5,049 |
| Stone quarrying | 1 | 3,000 | 300 | 4 | ..... | 1,056 | 1,700 |
| Wagons, carts, &c | 6 | 2,950 | 1,810 | 14 | ..... | 4,008 | 7,398 |
| Woollen goods | 1 | 2,500 | 6,500 | 10 | ..... | 3,600 | 14,090 |
| Total | 49 | 558,900 | 760,934 | 275 | 194 | 124,236 | 1,190,822 |
| **KENT COUNTY.** | | | | | | | |
| Agricultural implements | 2 | 1,500 | 2,500 | 7 | ..... | 1,380 | 6,500 |
| Blacksmithing | 9 | 2,700 | 3,715 | 18 | ..... | 5,220 | 13,300 |
| Boots and shoes | 9 | 4,450 | 11,000 | 24 | ..... | 7,200 | 22,950 |
| Bread | 1 | 500 | 1,800 | 1 | ..... | 240 | 2,500 |
| Carpentering | 5 | 2,250 | 10,800 | 13 | ..... | 5,040 | 21,000 |
| Carriages | 3 | 2,500 | 4,300 | 10 | ..... | 3,360 | 11,500 |
| Flour and meal | 8 | 28,000 | 70,000 | 10 | ..... | 2,700 | 84,000 |
| Millinery and dress-making | 1 | 500 | 1,000 | ..... | 1 | 300 | 1,600 |
| Saddlery and harness | 1 | 500 | 1,000 | 2 | ..... | 720 | 2,500 |
| Tin, copper, and sheet-iron ware | 1 | 3,000 | 9,000 | 4 | ..... | 1,440 | 15,000 |
| Wagons, carts, &c | 10 | 3,400 | 11,650 | 15 | ..... | 4,440 | 13,450 |
| Total | 50 | 49,300 | 126,765 | 104 | 1 | 32,040 | 194,300 |
| **MONTGOMERY COUNTY.** | | | | | | | |
| Blacksmithing | 1 | 350 | 425 | 2 | ..... | 456 | 1,510 |
| Cotton goods | 1 | 50,000 | 24,000 | 16 | 46 | 7,836 | 40,000 |
| Flour and meal | 34 | 121,100 | 274,095 | 45 | ..... | 10,944 | 318,657 |
| Lumber, sawed | 3 | 5,800 | 2,600 | 5 | ..... | 1,176 | 4,600 |
| Liquors, distilled | 1 | 1,500 | 1,530 | 1 | ..... | 324 | 2,055 |
| Wagons, carts, &c | 1 | 300 | 130 | 2 | ..... | 600 | 1,000 |
| Woollen goods | 3 | 7,500 | 5,200 | 10 | 2 | 2,820 | 12,445 |
| Total | 44 | 186,550 | 307,980 | 81 | 48 | 24,156 | 380,267 |
| **PRINCE GEORGE COUNTY.** | | | | | | | |
| Cotton goods | 1 | 200,000 | 121,000 | 40 | 210 | 36,000 | 220,000 |
| Flour and meal | 8 | 93,500 | 114,700 | 17 | ..... | 3,840 | 146,700 |
| Lumber, sawed | 2 | 14,000 | 4,500 | 6 | 2 | 1,308 | 17,000 |
| Machinery, steam-engines, &c | 1 | 4,000 | 2,570 | 50 | ..... | 14,400 | 40,000 |
| Total | 12 | 310,500 | 242,770 | 113 | 212 | 55,548 | 423,700 |
| **QUEEN ANNE COUNTY.** | | | | | | | |
| Blacksmithing | 5 | 2,350 | 1,348 | 10 | ..... | 2,760 | 5,300 |
| Boots and shoes | 2 | 500 | 1,250 | 4 | ..... | 720 | 2,275 |
| Flour and meal | 3 | 11,000 | 30,200 | 3 | ..... | 780 | 38,000 |
| Lumber, sawed | 3 | 7,000 | 5,000 | 3 | ..... | 720 | 8,000 |
| Iron castings | 1 | 700 | 700 | 2 | ..... | 600 | 3,000 |
| Wagons, carts, &c | 1 | 300 | 500 | 2 | ..... | 480 | 1,200 |
| Woollen goods | 1 | 15,000 | 16,005 | 12 | ..... | 4,320 | 31,485 |
| Total | 16 | 36,850 | 55,003 | 36 | ..... | 10,380 | 89,260 |

## TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| **ST. MARY'S COUNTY.** | | | | | | | |
| Agricultural implements | 1 | $600 | $300 | 3 | ..... | $480 | $1,400 |
| Blacksmithing | 4 | 1,250 | 1,400 | 8 | ..... | 2,460 | 4,850 |
| Boots and shoes | 2 | 800 | 1,800 | 7 | 2 | 1,800 | 5,000 |
| Carriages | 1 | 800 | 1,200 | 8 | ..... | 3,072 | 7,000 |
| Cigars | 2 | 2,300 | 3,600 | 6 | ..... | 1,608 | 7,500 |
| Fisheries—Alewives | 1 | 2,000 | 300 | 80 | ..... | 3,200 | 5,000 |
| Oysters | 15 | 20,000 | 2,500 | 150 | ..... | 20,000 | 26,000 |
| Flour and meal | 22 | 51,500 | 62,100 | 15 | ..... | 3,816 | 71,460 |
| Lumber, sawed | 3 | 600 | 1,200 | 3 | ..... | 696 | 2,700 |
| Millinery and dress-making | 1 | 500 | 250 | ..... | 2 | 300 | 1,000 |
| Wagons, carts, &c | 1 | 400 | 200 | 3 | ..... | 600 | 1,000 |
| Wood cutting | 1 | ..... | 15,000 | 30 | ..... | 4,680 | 21,000 |
| Total | 54 | 80,750 | 89,850 | 313 | 4 | 42,712 | 153,910 |
| **SOMERSET COUNTY.** | | | | | | | |
| Flour and meal | 9 | 48,800 | 20,793 | 15 | ..... | 3,768 | 24,133 |
| Lumber, sawed | 22 | 96,600 | 35,555 | 31 | ..... | 9,300 | 65,290 |
| Woollen goods | 1 | 500 | 500 | 1 | ..... | 96 | 600 |
| Total | 32 | 145,900 | 56,848 | 47 | ..... | 13,164 | 90,023 |
| **TALBOT COUNTY.** | | | | | | | |
| Agricultural implements | 2 | 2,000 | 812 | 6 | ..... | 1,128 | 5,000 |
| Boots and shoes | 5 | 4,900 | 7,500 | 17 | 7 | 5,076 | 17,200 |
| Clothing | 1 | 1,000 | 2,000 | 4 | 6 | 1,320 | 4,000 |
| Flour and meal | 14 | 58,950 | 97,290 | 23 | ..... | 4,248 | 125,035 |
| Furniture, cabinet | 3 | 2,000 | 2,500 | 5 | ..... | 1,200 | 5,000 |
| Gas | 1 | 9,000 | 500 | 2 | ..... | 600 | 2,000 |
| Lumber, sawed | 6 | 8,700 | 13,500 | 12 | ..... | 2,544 | 21,900 |
| Millinery and dress-making | 2 | 1,000 | 700 | ..... | 4 | 360 | 2,100 |
| Ship and boat building | 1 | 500 | 2,300 | 4 | ..... | 900 | 3,500 |
| Wagons, carts, &c | 6 | 2,600 | 2,560 | 12 | ..... | 3,732 | 7,100 |
| Total | 41 | 90,650 | 129,662 | 85 | 17 | 21,108 | 192,835 |
| **WASHINGTON COUNTY.** | | | | | | | |
| Agricultural implements | 2 | 4,700 | 4,000 | 10 | ..... | 265 | 10,670 |
| Blacksmithing | 8 | 4,950 | 3,035 | 11 | ..... | 3,228 | 8,200 |
| Boots and shoes | 18 | 14,300 | 15,058 | 56 | 11 | 14,724 | 37,625 |
| Carpets | 1 | 200 | 1,280 | 1 | ..... | 300 | 1,600 |
| Carriages | 5 | 2,300 | 1,265 | 14 | ..... | 3,648 | 7,260 |
| Cigars | 1 | 300 | 160 | 2 | ..... | 480 | 1,000 |
| Clothing | 1 | 3,000 | 7,780 | 8 | 32 | 3,840 | 11,500 |
| Cooperage | 11 | 6,000 | 8,121 | 21 | ..... | 5,184 | 15,452 |
| Flour and meal | 21 | 110,650 | 375,500 | 33 | ..... | 8,232 | 498,200 |
| Furniture, cabinet | 3 | 1,400 | 825 | 5 | ..... | 1,080 | 3,500 |
| Gloves | 1 | 100 | 400 | ..... | 5 | 600 | 1,125 |
| Hats and caps | 2 | 4,800 | 3,950 | 9 | 5 | 2,832 | 9,500 |
| Iron castings | 2 | 7,000 | 7,303 | 52 | ..... | 8,402 | 40,976 |
| Leather | 16 | 46,300 | 202,633 | 39 | ..... | 8,316 | 264,965 |
| Liquors, distilled | 5 | 13,000 | 22,475 | 9 | ..... | 2,640 | 51,975 |
| Lumber, sawed | 5 | 6,350 | 9,800 | 10 | ..... | 2,040 | 23,850 |
| Marble and stone work | 4 | 2,600 | 3,090 | 7 | ..... | 1,680 | 9,900 |
| Millinery and dress-making | 2 | 2,000 | 4,650 | ..... | 10 | 720 | 6,040 |
| Paper, printing | 1 | 21,000 | 32,800 | 6 | 6 | 2,016 | 40,800 |
| Printing | 2 | 7,500 | 1,756 | 9 | ..... | 2,160 | 8,300 |
| Saddlery and harness | 3 | 950 | 1,260 | 11 | ..... | 2,964 | 5,800 |
| Tin, copper, and sheet-iron ware | 2 | 500 | 5,593 | 3 | ..... | 732 | 10,000 |
| Wagons, carts, &c | 6 | 2,400 | 1,825 | 9 | ..... | 2,196 | 5,200 |
| Woollen goods | 2 | 700 | 6,190 | 10 | 3 | 2,556 | 11,960 |
| Total | 124 | 263,000 | 720,749 | 335 | 72 | 80,835 | 1,085,398 |

## TABLE No. 2.—RECAPITULATION BY COUNTIES, 1860.

| COUNTIES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Alleghany | 135 | $4,235,850 | $813,046 | 1,297 | 49 | $508,248 | $1,849,087 |
| Anne Arundel | 77 | 85,225 | 93,565 | 176 | 6 | 53,868 | 181,709 |
| Baltimore city | 1,100 | 9,009,107 | 12,624,737 | 12,388 | 4,666 | 3,974,278 | 21,083,517 |
| Baltimore county, exclusive of city | 210 | 4,780,650 | 5,443,946 | 3,547 | 1,241 | 1,376,966 | 8,508,241 |
| Calvert | 8 | 38,900 | 28,490 | 33 | 4 | 6,120 | 38,293 |
| Caroline | 33 | 72,950 | 113,246 | 52 | ..... | 12,396 | 151,022 |
| Carroll | 144 | 400,250 | 413,950 | 363 | 7 | 99,928 | 743,214 |
| Cecil | 190 | 895,200 | 931,563 | 849 | 109 | 264,981 | 1,656,595 |
| Charles | 5 | 6,100 | 13,920 | 8 | ..... | 2,148 | 21,660 |
| Dorchester | 3 | 5,500 | 3,244 | 15 | 3 | 3,816 | 9,850 |
| Frederick | 501 | 1,470,446 | 1,984,479 | 1,299 | 129 | 336,060 | 2,894,169 |
| Harford | 255 | 508,030 | 539,260 | 514 | 11 | 147,684 | 797,285 |
| Howard | 49 | 558,900 | 760,934 | 275 | 194 | 124,236 | 1,190,822 |
| Kent | 50 | 49,300 | 126,765 | 104 | 1 | 32,040 | 194,300 |
| Montgomery | 44 | 186,550 | 307,980 | 81 | 48 | 24,156 | 380,267 |
| Prince George | 12 | 310,500 | 242,770 | 113 | 212 | 55,548 | 423,700 |
| Queen Anne | 16 | 36,850 | 55,003 | 36 | ..... | 10,380 | 89,260 |
| St. Mary's | 54 | 80,750 | 89,850 | 313 | 4 | 42,712 | 153,910 |
| Somerset | 32 | 145,900 | 56,848 | 47 | ..... | 13,164 | 90,023 |
| Talbot | 41 | 90,650 | 129,662 | 85 | 17 | 21,108 | 192,835 |
| Washington | 124 | 263,000 | 720,749 | 335 | 72 | 80,835 | 1,085,398 |
| Aggregate | 3,083 | 23,230,608 | 25,494,007 | 21,930 | 6,773 | 7,190,672 | 41,735,157 |

NOTE.—No returns from the county of Worcester.

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Agricultural implements | 35 | $329,900 | $120,761 | 368 | ..... | $99,673 | $340,430 |
| Axles | 1 | 50,000 | 10,515 | 10 | ..... | 3,780 | 15,859 |
| Bark, ground | 4 | 7,500 | 12,500 | 7 | ..... | 2,088 | 24,700 |
| Baskets | 3 | 1,300 | 1,820 | 10 | ..... | 2,472 | 4,900 |
| Blacksmithing | 260 | 138,865 | 103,486 | 498 | ..... | 129,540 | 341,163 |
| Blank books | 1 | 1,000 | 525 | 1 | ..... | 600 | 1,700 |
| Bleaching, &c. | 1 | 15,000 | 2,600 | 18 | 3 | 4,224 | 14,000 |
| Blinds and shades | 1 | 600 | 700 | 2 | ..... | 600 | 2,500 |
| Blocks and pumps | 7 | 4,300 | 3,670 | 18 | ..... | 6,576 | 15,450 |
| Bolts, nuts, &c. | 3 | 9,800 | 9,450 | 14 | ..... | 4,200 | 23,460 |
| Boots and shoes | 468 | 347,355 | 531,229 | 1,649 | 305 | 502,680 | 1,287,256 |
| Boxes, packing | 3 | 5,800 | 12,900 | 23 | ..... | 6,900 | 27,300 |
| Brass founding | 6 | 101,000 | 115,369 | 91 | ..... | 28,716 | 173,252 |
| Bread | 81 | 78,935 | 287,522 | 202 | 9 | 58,332 | 466,235 |
| Brick | 55 | 187,800 | 84,619 | 1,250 | ..... | 141,155 | 375,950 |
| Brooms | 4 | 34,500 | 47,368 | 94 | ..... | 15,504 | 63,858 |
| Buckskin dressing | 3 | 13,200 | 9,300 | 10 | ..... | 2,820 | 16,300 |
| Burning fluid | 3 | 3,400 | 12,950 | 6 | ..... | 1,848 | 27,368 |
| Carpentering | 6 | 3,250 | 14,800 | 21 | ..... | 9,240 | 31,000 |
| Carpets | 8 | 46,250 | 13,076 | 33 | ..... | 7,692 | 29,765 |
| Carriages | 34 | 104,050 | 153,058 | 232 | 3 | 81,528 | 322,755 |
| Carving, wood | 1 | 500 | 1,400 | 3 | ..... | 1,296 | 4,296 |
| Cement | 1 | 33,000 | 6,100 | 25 | 2 | 8,760 | 30,000 |

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Chains | 1 | $100 | $415 | 2 | ..... | $480 | $1,400 |
| Charcoal | 3 | 800 | 700 | 6 | ..... | 1,560 | 3,275 |
| Chemicals—Miscellaneous | 1 | 12,000 | 12,000 | 20 | ..... | 3,600 | 30,000 |
| Bi-chromate of potash | 1 | 70,000 | 100,300 | 50 | ..... | 15,600 | 135,000 |
| Chrome mining | 1 | 10,600 | ..... | 32 | ..... | 6,144 | 15,000 |
| Cigars | 137 | 227,050 | 247,713 | 228 | 1 | 182,148 | 696,764 |
| Clothing—Ladies' cloaks and mantillas | 4 | 12,200 | 17,450 | 1 | 41 | 5,736 | 28,425 |
| Corsets | 1 | 500 | 4,000 | ..... | 2 | 288 | 9,360 |
| Hoop skirts | 2 | 2,500 | 2,674 | 2 | 6 | 1,560 | 11,250 |
| Men's | 148 | 1,270,150 | 1,917,118 | 2,243 | 3,811 | 936,576 | 3,271,116 |
| Shirts, &c | 2 | 7,500 | 27,075 | 5 | 48 | 8,640 | 35,000 |
| Clover-seed cleaning | 2 | 6,300 | 1,750 | 2 | ..... | 128 | 2,060 |
| Coal, bituminous | 8 | 3,415,000 | 56,000 | 705 | ..... | 307,500 | 464,338 |
| Coffins | 3 | 1,200 | 675 | 3 | ..... | 708 | 1,942 |
| Combs | 2 | 300 | 135 | 3 | ..... | 828 | 1,400 |
| Confectionery | 14 | 30,200 | 48,007 | 24 | 2 | 7,524 | 82,888 |
| Cooperage | 77 | 145,750 | 206,226 | 588 | ..... | 138,660 | 439,347 |
| Copper ore | 1 | 40,000 | 500 | 80 | ..... | 24,000 | 60,000 |
| Copper smelting | 1 | 600,000 | 1,050,000 | 150 | ..... | 60,000 | 1,300,000 |
| Cordage | 5 | 34,900 | 46,336 | 55 | ..... | 10,440 | 68,090 |
| Cotton batting, &c | 2 | 20,000 | 23 230 | 24 | 14 | 6,000 | 32,600 |
| Cotton goods | 18 | 2,234,500 | 1,675,183 | 1,069 | 1,580 | 576,780 | 2,941,277 |
| Drain tile | 1 | 1,000 | 600 | 4 | ..... | 960 | 2,000 |
| Dye-woods, dye-stuffs, &c | 2 | 45,950 | 52,979 | 41 | ..... | 12,840 | 82,703 |
| Essential oils—Sassafras | 1 | 100 | 50 | 1 | ..... | 300 | 500 |
| Fire-arms | 6 | 24,800 | 3,438 | 32 | ..... | 9,624 | 36,400 |
| Fire-brick | 1 | 5,000 | 7,500 | 30 | ..... | 5,400 | 18,000 |
| Fisheries—Herring, &c | 19 | 37,200 | 16,027 | 171 | 4 | 14,050 | 69,180 |
| Oyster | 63 | 26,925 | 4,000 | 198 | ..... | 27,500 | 43,825 |
| Flags, &c | 1 | 400 | 1,280 | ..... | 1 | 144 | 2,000 |
| Flour and meal | 424 | 2,546,676 | 6,758,753 | 721 | ..... | 217,176 | 8,231,271 |
| Furniture—Cabinet | 65 | 303,700 | 211,419 | 509 | 35 | 169,884 | 590,254 |
| Chairs | 1 | 500 | 2,000 | 4 | 1 | 1,104 | 3,000 |
| Gas | 4 | 1,196,000 | 137,700 | 241 | ..... | 88,200 | 390,500 |
| Gloves | 5 | 4,100 | 7,450 | 7 | 18 | 3,732 | 14,275 |
| Glue | 1 | 500 | 240 | 2 | ..... | 480 | 900 |
| Gunpowder | 1 | 10,000 | 7,100 | 5 | ..... | 2,160 | 16,250 |
| Hardware—Miscellaneous | 3 | 9,400 | 2,580 | 6 | ..... | 1,680 | 5,902 |
| Augers | 2 | 650 | 1,180 | 4 | ..... | 1,200 | 2,580 |
| Files | 1 | 10,000 | 1,225 | 12 | ..... | 3,600 | 8,000 |
| Hats and caps | 22 | 68,640 | 62,606 | 88 | 40 | 32,520 | 157,547 |
| Hides and tallow | 2 | 20,000 | 266,360 | 11 | ..... | 4,536 | 294,981 |
| Horseshoes | 4 | 1,300 | 3,401 | 13 | ..... | 4,476 | 13,983 |
| Horseshoe nails | 3 | 2,500 | 4,095 | 9 | ..... | 3,336 | 13,300 |
| Hosiery | 2 | 1,050 | 2,998 | 4 | ..... | 1,524 | 6,123 |
| Husks, prepared | 1 | 500 | 2,040 | 2 | ..... | 480 | 3,500 |
| Instruments, mathematical, &c | 2 | 9,000 | 1,500 | 12 | ..... | 3,960 | 30,000 |
| Iron—Bar, sheet, &c | 7 | 426,000 | 480,827 | 455 | ..... | 179,256 | 856,125 |
| Bedsteads | 1 | 500 | 836 | 2 | ..... | 960 | 2,000 |
| Blooms | 1 | 50,000 | 14,192 | 10 | ..... | 3,360 | 18,635 |
| Bridges | 1 | 60,000 | 67,600 | 60 | ..... | 30,000 | 98,000 |
| Castings, including stoves | 24 | 502,200 | 285,142 | 553 | ..... | 181,538 | 772,825 |
| Ore | 2 | 6,500 | 1,900 | 10 | ..... | 2,160 | 5,750 |
| Pig | 11 | 775,000 | 528,750 | 615 | ..... | 173,880 | 739,600 |
| Jewelry | 2 | 600 | 612 | 2 | ..... | 168 | 1,600 |
| Jewelry cases, &c | 1 | 600 | 1,120 | 4 | ..... | 1,920 | 3,070 |
| Lampblack | 1 | 2,000 | 4,000 | 6 | ..... | 1,440 | 10,000 |
| Leather | 90 | 1,087,800 | 1,202,096 | 401 | 2 | 120,528 | 1,880,283 |
| Leather, morocco | 3 | 14,000 | 56,850 | 49 | 5 | 16,044 | 81,719 |
| Lime | 39 | 76,000 | 108,063 | 94 | ..... | 25,680 | 224,630 |
| Liquors—Distilled | 18 | 196,400 | 384,026 | 81 | ..... | 26,124 | 516,221 |
| Malt | 22 | 110,900 | 121,733 | 121 | 1 | 37,788 | 246,086 |
| Rectified | 14 | 45,300 | 143,676 | 27 | ..... | 8,976 | 203,867 |
| Locksmithing and bell-hanging | 2 | 1,200 | 1,870 | 4 | ..... | 1,248 | 5,550 |

## TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

| MANUFACTURES. | Number of establishments. | Capital invested. | Cost of raw material. | NUMBER OF HANDS EMPLOYED. | | Annual cost of labor. | Annual value of products. |
|---|---|---|---|---|---|---|---|
| | | | | Male. | Female. | | |
| Locomotives | 1 | $137,000 | $13,500 | 60 | ..... | $18,000 | $50,000 |
| Looking-glass and picture-frames | 4 | 17,900 | 15,045 | 19 | ..... | 8,220 | 34,200 |
| Lumber, planed | 12 | 120,000 | 251,831 | 171 | ..... | 66,300 | 360,424 |
| Lumber, sawed | 183 | 472,050 | 239,048 | 365 | 6 | 99,501 | 605,864 |
| Machinery—Steam-engines, &c. | 16 | 1,384,300 | 751,025 | 1,665 | ..... | 648,492 | 1,641,000 |
| Magnesia mining | 1 | 200 | ..... | 6 | ..... | 1,872 | 6,000 |
| Marble quarrying | 1 | 1,000 | 125,300 | 50 | ..... | 15,600 | 300,000 |
| Marble, sawed | 1 | 65,000 | 16,200 | 8 | ..... | 3,144 | 30,000 |
| Marble and stone work | 20 | 103,400 | 127,230 | 222 | ..... | 79,200 | 269,560 |
| Millinery and dress-making | 21 | 14,300 | 20,449 | 1 | 72 | 9,828 | 47,472 |
| Millstones, burr | 1 | 3,420 | 1,910 | 5 | ..... | 1,920 | 5,486 |
| Millwrighting | 3 | 5,500 | 10,860 | 17 | 4 | 5,616 | 21,300 |
| Mineral water | 2 | 3,000 | 2,774 | 8 | ..... | 2,232 | 7,640 |
| Musical instruments—Miscellaneous | 1 | 3,500 | 1,800 | 4 | ..... | 1,440 | 5,000 |
| Organs | 1 | 3,000 | 3,800 | 7 | ..... | 2,688 | 12,000 |
| Piano-fortes | 4 | 117,600 | 119,900 | 127 | ..... | 92,100 | 265,030 |
| Nails | 1 | 75,000 | 90,600 | 160 | ..... | 30,000 | 150,000 |
| Oars | 1 | 3,000 | 2,600 | 4 | ..... | 1,728 | 6,115 |
| Oil—Cocoa-nut | 1 | 3,000 | 2,000 | 2 | ..... | 600 | 4,000 |
| Linseed | 1 | 100,000 | 173,000 | 20 | ..... | 7,200 | 233,000 |
| Paints | 4 | 3,500 | 8,465 | 8 | ..... | 2,244 | 24,055 |
| Paper—Printing | 12 | 224,500 | 270,375 | 103 | 65 | 35,724 | 438,670 |
| Wrapping | 12 | 47,300 | 21,865 | 47 | 2 | 13,704 | 61,520 |
| Straw, boards | 1 | 1,000 | 8,519 | 5 | 2 | 1,800 | 13,500 |
| Plaster, ornamental | 1 | 2,000 | 3,800 | 4 | ..... | 1,200 | 6,000 |
| Plaster, ground | 2 | 7,500 | 2,665 | 3 | ..... | 660 | 5,800 |
| Photographs | 3 | 1,020 | 1,300 | 4 | ..... | 1,800 | 4,200 |
| Plumbing, &c. | 4 | 22,100 | 20,200 | 42 | ..... | 15,900 | 50,300 |
| Pottery ware | 17 | 51,200 | 20,527 | 103 | ..... | 34,368 | 73,648 |
| Printing | 26 | 263,700 | 149,076 | 316 | 6 | 134,616 | 433,423 |
| Provisions—Pork, beef, &c. | 5 | 187,680 | 748,250 | 65 | ..... | 24,000 | 928,235 |
| Oysters, canned | 25 | 652,434 | 529,130 | 1,247 | 451 | 216,048 | 1,025,920 |
| Preserved fruit, &c. | 4 | 26,500 | 34,500 | 15 | 56 | 11,640 | 63,700 |
| Pumps and hydraulic rams | 1 | 500 | 250 | 1 | ..... | 312 | 1,000 |
| Regalia | 1 | 500 | 2,500 | 2 | ..... | 600 | 3,500 |
| Saddlery and harness | 67 | 101,520 | 100,791 | 257 | 6 | 82,260 | 292,410 |
| Sails | 7 | 11,200 | 66,600 | 46 | ..... | 18,528 | 125,400 |
| Sash, doors, and blinds | 9 | 66,800 | 51,688 | 59 | ..... | 18,312 | 109,640 |
| Scales | 1 | 20,000 | 1,500 | 8 | ..... | 3,456 | 10,000 |
| Ship and boat building | 23 | 348,600 | 289,055 | 515 | ..... | 219,468 | 711,572 |
| Ship-smithing | 5 | 7,600 | 9,113 | 24 | ..... | 7,428 | 32,250 |
| Shoddy | 1 | 3,000 | 3,150 | 6 | 1 | 1,464 | 4,500 |
| Shot | 1 | 42,463 | 46,226 | 7 | ..... | 2,100 | 56,480 |
| Silk fringes, trimmings, &c. | 3 | 35,800 | 18,121 | 22 | 13 | 9,336 | 39,800 |
| Silver ware | 1 | 20,000 | 20,000 | 15 | ..... | 5,400 | 30,000 |
| Slate quarrying | 2 | 112,000 | 20,000 | 20 | ..... | 4,800 | 26,000 |
| Snuff and tobacco | 3 | 46,000 | 40,250 | 18 | ..... | 5,856 | 72,130 |
| Soap and candles | 12 | 153,700 | 356,743 | 74 | ..... | 24,300 | 447,745 |
| Staves, hoops, and heading | 4 | 750 | 760 | 6 | ..... | 1,704 | 3,180 |
| Stone quarrying | 13 | 22,600 | 5,240 | 65 | ..... | 20,200 | 46,900 |
| Sugar, refined | 1 | 250,000 | 2,200,000 | 175 | ..... | 60,000 | 2,300,000 |
| Tin, copper, and sheet-iron ware | 63 | 112,275 | 139,761 | 263 | ..... | 87,540 | 356,117 |
| Trunks, &c. | 1 | 500 | 1,600 | 3 | ..... | 720 | 2,400 |
| Turning, wood | 4 | 3,200 | 850 | 11 | ..... | 3,624 | 6,000 |
| Umbrellas and parasols | 2 | 500 | 666 | 3 | 1 | 600 | 1,699 |
| Upholstery | 6 | 12,100 | 27,900 | 35 | 20 | 12,096 | 49,095 |
| Vinegar | 5 | 2,900 | 3,432 | 9 | 1 | 2,868 | 11,020 |
| Wagons, carts, &c. | 121 | 67,350 | 55,853 | 242 | ..... | 69,684 | 164,191 |
| Wire work | 4 | 5,000 | 5,040 | 20 | ..... | 8,880 | 23,100 |
| Wood cutting | 1 | ..... | 15,000 | 30 | ..... | 4,680 | 21,000 |
| Wool carding | 3 | 3,000 | 2,000 | 6 | ..... | 1,296 | 6,100 |
| Woollen goods | 27 | 318,200 | 267,355 | 248 | 133 | 86,712 | 605,992 |
| Aggregate | 3,083 | 23,230,608 | 25,494,007 | 21,930 | 6,773 | 7,190,672 | 41 735,157 |