TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
ALAMANCE COUNTY.							
Boots and shoes	1	$3,000	$200	1	.....	$216	$500
Carriages	5	7,500	4,200	13	.....	2,820	9,250
Cotton goods	5	139,500	62,350	31	158	18,864	117,563
Flour and meal	21	103,900	201,400	29	.....	6,708	224,800
Leather	4	5,500	4,000	6	.....	1,632	6,500
Lumber, sawed	2	3,500	1,400	3	.....	384	1,300
Machinery, steam-engines, &c.	2	400,000	14,230	72	.....	28,800	51,950
Saddlery and harness	1	400	1,400	3	.....	600	2,000
Tobacco, manufactured	4	57,450	43,730	95	1	13,044	76,900
Wagons, carts, &c.	7	8,000	3,500	22	.....	4,860	10,375
Total	52	728,750	336,410	275	159	77,928	501,133
ALEXANDER COUNTY.							
Boots and shoes	3	1,150	1,150	4	.....	1,200	2,867
Cotton goods	1	11,250	4,250	1	14	1,476	7,000
Furniture, cabinet	1	250	250	1	.....	240	500
Leather	2	1,150	875	2	.....	720	1,750
Saddlery and harness	1	400	400	2	.....	480	900
Total	8	14,200	6,925	10	14	4,116	13,017
ALLEGHANY COUNTY.							
Copper mining	1	20,000	500	20	.....	4,800	5,000
Flour and meal	2	4,000	8,000	2	.....	360	9,400
Leather	2	2,300	1,850	3	.....	672	4,500
Lumber, sawed	9	4,900	2,550	12	.....	1,680	5,650
Total	14	31,200	12,900	37	.....	7,512	24,550
ANSON COUNTY.							
Boots and shoes	2	3,075	1,920	12	1	4,200	11,384
Carriages	3	13,500	3,650	19	.....	8,520	15,075
Flour and meal	12	29,200	76,950	15	.....	3,384	85,525
Leather	2	6,500	2,750	4	.....	1,920	9,450
Lumber, sawed	2	1,500	650	3	.....	564	2,600
Wool carding	1	2,000	1,500	1	.....	240	1,800
Total	22	55,775	90,420	54	1	18,828	125,834
BEAUFORT COUNTY.							
Carriages	3	6,400	3,750	15	.....	4,380	11,000
Fisheries	1	400	30	4	6	420	1,600
Flour and meal	1	6,000	8,000	4	.....	1,200	10,275
Lumber, sawed	7	31,050	20,600	66	.....	15,072	48,200
Saddlery and harness	1	400	700	2	.....	720	1,500
Shingles	6	1,150	1,630	8	.....	1,488	4,310
Tar	19	3,200	1,250	20	.....	4,680	16,880
Turpentine, crude	89	26,300	42,391	123	.....	17,232	70,546
Turpentine, distilled	2	7,500	18,350	9	.....	2,160	35,100
Total	129	82,400	96,701	251	6	47,352	199,411
BERTIE COUNTY.							
Carriages	1	6,000	5,000	11	.....	3,300	12,000
Fisheries, shad and herring	7	5,210	9,130	206*	37	3,036	25,692
Flour and meal	8	18,500	6,600	8	.....	1,404	8,000
Lumber, sawed	3	6,500	1,100	3	.....	384	2,200
Shingles	3	2,650	1,450	17	1	2,700	5,300

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED. Male.	Female.	Annual cost of labor.	Annual value of products.
BERTIE COUNTY—Continued.							
Staves	1	$1,000	$500	6	.....	$864	$2,000
Wagons, carts, &c	1	2,500	700	4	.....	1,200	5,000
Total	24	42,360	24,480	255	38	12,888	60,192
BLADEN COUNTY.							
Brick	1	40,400	1,242	32	1	6,816	12,000
Cooperage	3	5,616	2,445	11	.....	3,408	6,937
Lumber, sawed	2	9,000	1,600	4	.....	960	3,200
Timber cutting	26	53,802	17,720	64	.....	14,556	41,188
Turpentine, crude	226	114,432	22,456	318	.....	69,468	127,225
Turpentine, distilled	260	84,530	140,481	53	.....	13,332	193,355
Total	518	307,780	185,944	482	1	108,540	383,905
BRUNSWICK COUNTY.							
Flour and meal	15	7,500	16,415	15	.....	2,328	18,955
Lumber, sawed	5	9,400	4,270	7	.....	1,392	5,850
Rice	10	14,700	75,977	18	23	5,076	86,926
Turpentine, crude	41	22,165	17,650	238	.....	44,388	103,825
Turpentine, distilled	13	16,525	74,630	34	.....	9,480	153,641
Total	84	70,290	188,942	312	23	62,664	369,197
BUNCOMBE COUNTY.							
Boots and shoes	2	500	2,000	5	.....	1,620	4,200
Clothing	3	500	4,496	5	.....	1,776	6,320
Flour and meal	14	36,100	64,610	17	.....	3,480	87,553
Furniture, cabinet	1	2,700	2,700	6	.....	1,800	6,400
Hats	1	100	725	2	.....	540	1,550
Leather	4	8,660	4,350	7	.....	3,108	8,200
Lumber, sawed	10	10,700	4,625	14	.....	2,652	9,450
Oil, linseed	1	1,000	600	1	.....	300	1,300
Printing	2	4,700	750	6	.....	1,800	3,100
Saddlery and harness	1	100	800	2	.....	780	2,000
Sash, doors, and blinds	1	7,000	7,000	10	.....	3,000	12,000
Total	40	72,060	92,656	75	.....	20,856	142,073
BURKE COUNTY.							
Blacksmithing	2	1,600	750	5	.....	1,140	3,810
Boots and shoes	1	1,200	685	2	.....	600	1,800
Carpentering	1	2,000	700	3	.....	900	2,000
Clothing	1	500	100	2	.....	600	750
Flour and meal	11	22,560	40,470	11	.....	2,160	47,345
Furniture, cabinet	1	700	350	2	.....	720	1,200
Leather	1	900	935	2	.....	600	2,225
Saddlery and harness	1	500	300	1	.....	240	535
Tobacco, manufactured	2	2,000	9,735	16	10	3,420	15,000
Total	21	31,960	54,025	44	10	10,380	74,665
CABARRAS COUNTY.							
Boots and shoes	2	250	965	3	.....	780	2,047
Cotton goods	1	25,000	25,800	20	55	6,420	48,000
Flour and meal	21	57,400	160,527	25	.....	4,740	182,553
Leather	5	5,700	3,850	8	.....	1,716	6,602
Lumber, sawed	21	19,050	6,905	24	.....	4,164	14,410
Tin, copper, and sheet-iron ware	2	2,245	2,140	3	.....	960	3,949
Wool carding	2	600	930	2	.....	360	1,160
Total	54	110,245	201,117	85	55	19,140	258,121

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
CAMDEN COUNTY.							
Lumber, sawed	1	$12,000	$730	4	.....	$960	$3,650
CALDWELL COUNTY.							
Blacksmithing	1	100	30	2	.....	360	528
Boots and shoes	3	300	1,500	3	.....	960	3,550
Carpentering	1	1,500	200	4	.....	960	1,800
Carriages	1	800	238	4	.....	900	1,500
Cotton goods	1	25,000	4,500	3	9	1,476	7,600
Flour and meal	1	1,000	3,750	1	.....	360	4,550
Leather	4	6,700	2,540	9	.....	1,560	4,353
Lumber, sawed	1	2,500	375	1	.....	180	500
Oil, linseed	1	100	200	1	.....	240	500
Tin, copper, and sheet-iron ware	1	300	325	1	.....	240	650
Wool carding	1	2,000	3,000	2	.....	360	4,000
Total	16	40,300	16,658	31	9	7,596	29,531
CARTERET COUNTY.							
Fisheries	5	1,070	600	80	.....	648	5,460
Flour and meal	3	8,000	1,000	3	.....	504	1,800
Lumber, sawed	2	13,000	8,188	9	.....	1,620	12,800
Turpentine, crude	27	118,700	11,000	81	.....	14,460	41,384
Turpentine, distilled	4	17,000	65,700	11	.....	2,880	72,980
Total	41	157,770	86,488	184	.....	20,112	134,424
CASWELL COUNTY.							
Agricultural implements	2	3,500	4,460	7	.....	1,920	9,100
Boots and shoes	7	14,050	8,150	19	1	5,880	18,200
Flour and meal	28	69,600	130,775	32	.....	7,188	152,160
Furniture, cabinet	1	2,500	1,940	5	.....	924	3,480
Iron castings	2	27,500	9,760	8	.....	1,800	14,800
Leather	7	39,870	9,941	20	.....	4,848	17,222
Lumber, sawed	19	18,850	17,100	25	.....	5,616	37,325
Saddlery and harness	2	3,000	2,175	5	.....	1,200	3,400
Tobacco, manufactured	11	260,500	223,400	266	76	43,560	358,200
Wagons, carts, &c.	1	500	250	2	.....	720	1,100
Total	80	439,870	407,951	389	77	73,656	614,987
CATAWBA COUNTY.							
Agricultural implements	1	500	265	1	.....	540	1,000
Cotton goods	2	45,000	17,000	9	28	3,480	25,500
Flour and meal	18	28,100	81,590	18	.....	3,036	96,331
Gold mining	1	6,000	500	5	.....	1,800	3,200
Iron, bar, &c.	2	2,000	2,010	9	.....	1,860	6,700
Leather	3	7,867	4,992	7	.....	1,200	6,450
Lumber, sawed	1	1,000	1,500	1	.....	300	2,000
Total	28	90,467	107,857	50	28	12,216	141,181
CHATHAM COUNTY.							
Blacksmithing	11	7,900	1,420	20	.....	3,840	9,225
Boots and shoes	4	4,400	11,200	23	.....	6,960	22,470
Carriages	4	4,700	5,151	8	.....	3,000	11,600
Dentistry	2	1,300	400	4	.....	960	1,500
Flour and meal	39	112,100	249,360	48	.....	10,860	269,908
Furniture, cabinet	4	1,650	460	3	.....	2,100	3,600
Hats	2	350	405	4	.....	960	1,950

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
CHATHAM COUNTY—Continued.							
Iron castings	1	$9,000	$2,000	12	.....	$2,592	$6,000
Leather	10	10,850	10,880	19	.....	3,804	22,550
Lumber, sawed	10	15,635	12,100	26	.....	5,640	24,550
Saddlery and harness	3	2,700	5,200	9	.....	2,160	8,600
Tobacco, manufactured	1	4,000	8,000	4	.....	1,200	11,000
Turpentine, distilled	1	6,000	640	30	.....	4,680	6,500
Watch repairing and silversmithing	1	500	400	1	.....	480	1,000
Wool carding	2	1,500	2,100	2	.....	480	3,655
Total	95	182,585	309,716	213	.....	49,716	404,108
CHEROKEE COUNTY.							
Iron, bar, &c.	5	9,000	5,118	21	.....	4,320	13,300
Leather	3	2,200	1,826	4	.....	888	3,200
Lumber, sawed	2	1,600	660	4	.....	612	1,700
Total	10	12,800	7,604	29	.....	5,820	18,200
CHOWAN COUNTY.							
Boots and shoes	1	450	750	2	1	768	1,607
Carriages	1	6,900	2,100	15	.....	4,500	10,000
Fisheries	6	39,000	1,000	212	76	4,000	40,991
Furniture, cabinet	2	400	800	3	.....	1,080	2,050
Lumber, sawed	1	8,500	1,500	17	.....	2,448	12,000
Saddlery and harness	1	200	300	1	.....	360	600
Ship and boat building	2	6,400	1,500	25	.....	6,000	9,500
Tin, copper, and sheet-iron ware	1	1,250	600	3	.....	1,080	2,500
Total	15	63,100	8,550	278	77	20,236	79,248
CLEVELAND COUNTY.							
Cotton goods	1	12,000	3,600	5	15	2,052	11,400
Flour and meal	1	10,600	1,650	1	.....	300	2,090
Iron, bar, &c.	4	29,600	8,967	16	.....	4,044	21,848
Leather	11	14,481	8,018	18	.....	3,624	15,378
Liquors, distilled	14	2,828	4,990	15	.....	2,640	11,644
Lumber, sawed	1	400	200	1	.....	180	600
Paper, printing	1	42,350	6,400	7	5	1,992	18,720
Tin, copper, and sheet-iron ware	1	675	455	1	.....	240	700
Woollen goods	1	14,000	4,500	6	6	1,872	15,000
Total	35	126,934	38,780	70	26	16,944	97,380
COLUMBUS COUNTY.							
Carriages	1	1,500	1,200	2	.....	720	3,000
Lumber, sawed	2	4,000	2,500	7	.....	1,680	5,000
Turpentine, distilled	26	174,000	568,000	519	.....	112,224	928,750
Wagons, carts, &c.	2	2,500	2,700	5	.....	1,320	6,000
Total	31	182,000	574,400	533	.....	115,944	942,750
CRAVEN COUNTY.							
Brick	1	5,000	900	15	5	180	7,200
Cooperage	4	2,250	8,890	15	.....	4,764	24,600
Cotton goods	1	20,000	16,797	5	25	3,960	24,000
Leather	1	5,000	5,500	5	.....	1,800	7,500
Lumber, sawed	2	27,000	14,600	37	.....	14,400	37,000
Oil, rosin	1	8,000	6,450	4	.....	1,200	11,000
Sash, doors, and blinds	2	17,000	2,500	17	.....	7,200	12,000

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
CRAVEN COUNTY—Continued.							
Tar	2	$200	$50	2	.....	$480	$914
Timber cutting	5	1,700	500	8	.....	2,040	3,231
Tin, copper, and sheet-iron ware	2	11,400	3,020	7	.....	3,000	8,000
Turpentine, crude	37	24,950	8,770	85	1	17,412	38,377
Turpentine, distilled	10	117,500	391,625	71	.....	27,624	532,323
Total	68	240,000	459,602	271	31	84,120	706,144
CUMBERLAND COUNTY.							
Boots and shoes	1	1,200	812	3	.....	900	2,295
Brick	2	5,100	1,350	23	.....	4,020	6,550
Candles, tallow	1	1,000	1,300	2	.....	360	2,092
Carriages	1	100,000	27,438	73	.....	3,000	75,000
Confectionery	2	6,000	5,600	6	.....	2,400	10,150
Cooperage	17	12,595	7,914	40	.....	12,756	34,253
Cotton goods	7	287,000	148,708	122	367	53,748	250,365
Fisheries	2	1,200	300	10	.....	1,824	2,251
Flour and meal	2	16,950	6,756	2	.....	480	7,456
Furniture, cabinet	3	15,500	2,290	7	.....	3,240	6,500
Gas	1	27,000	788	3	.....	900	2,024
Lumber, sawed	14	13,550	4,150	17	.....	4,140	14,450
Machinery, steam-engines, &c.	1	9,846	5,100	22	.....	4,680	21,000
Marble and stone work	1	6,500	3,000	4	.....	1,200	7,000
Paper, printing	1	17,000	10,000	6	4	1,944	29,883
Printing	4	17,500	6,052	30	.....	10,200	28,400
Saddlery and harness	3	6,300	11,260	18	.....	5,640	19,011
Shingles	2	1,000	160	3	.....	600	1,000
Tar	2	400	100	2	.....	480	1,378
Timber cutting	43	17,700	6,445	78	.....	17,496	35,182
Tin, copper, and sheet-iron ware	3	30,000	13,354	20	.....	8,640	33,000
Turpentine, crude	84	57,640	23,650	169	.....	40,896	97,400
Turpentine, distilled	20	170,742	195,358	218	.....	45,612	290,646
Wagons, carts, &c.	1	4,500	3,710	7	.....	2,340	6,100
Wooden ware	1	6,000	700	3	4	1,368	4,000
Total	219	832,223	486,295	888	375	228,864	987,386
DAVIDSON COUNTY.							
Blacksmithing	1	1,000	325	2	.....	600	3,000
Boots and shoes	2	8,500	4,125	14	.....	4,200	11,925
Carriages	3	2,300	1,855	19	.....	2,880	8,450
Flour and meal	16	31,700	119,615	18	.....	4,116	129,799
Furniture, cabinet	2	575	125	3	.....	864	1,500
Gold mining	1	5,000	3,200	120	.....	9,600	16,750
Leather	1	1,000	2,000	3	.....	900	3,000
Lumber, sawed	9	11,400	3,250	20	.....	4,032	10,620
Wagons, carts, &c.	1	500	710	4	.....	960	2,600
Total	36	61,975	135,205	203	.....	28,152	187,644
DAVIE COUNTY.							
Blacksmithing	3	900	720	6	.....	1,080	2,200
Carriages	2	3,600	1,650	18	.....	5,280	15,250
Flour and meal	12	38,400	112,205	18	.....	3,972	123,415
Furniture, cabinet	1	600	310	2	.....	600	925
Leather	4	3,150	5,480	6	.....	1,704	10,485
Liquors, distilled	9	6,680	8,124	10	.....	1,704	13,430
Lumber, sawed	5	10,000	2,675	6	.....	1,296	7,350
Tobacco, manufactured	3	31,000	21,500	30	.....	5,508	40,500
Wool carding	1	1,500	1,600	1	.....	300	1,950
Total	40	95,830	154,264	106	.....	21,444	215,505

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
DUPLIN COUNTY.							
Blacksmithing	1	$500	$150	1	.....	$240	$500
Boots and shoes	1	500	250	1	.....	300	600
Brick	1	3,500	120	5	.....	120	700
Carriages	1	3,600	600	3	.....	900	2,500
Flour and meal	1	650	800	1	.....	180	1,000
Lumber, sawed	10	20,800	5,650	28	.....	5,136	17,000
Marble and stone work	1	400	400	1	.....	600	1,500
Saddlery and harness	1	2,000	1,400	3	.....	1,512	4,000
Ship and boat building	1	500	250	1	.....	300	600
Tar	2	400	200	2	.....	480	1,814
Timber cutting	2	550	437	4	.....	612	2,052
Turpentine—Crude	80	165,070	15,025	155	.....	23,400	67,735
Distilled	2	12,500	3,800	4	.....	480	5,250
Wagons, carts, &c	2	800	490	3	.....	900	1,700
Total	106	211,770	29,572	212	.....	35,160	106,951
EDGECOMB COUNTY.							
Blacksmithing	3	1,600	1,700	11	.....	2,700	6,900
Boots and shoes	1	700	700	2	.....	720	2,000
Brick	3	3,000	2,100	35	.....	7,608	24,000
Carriages	1	18,000	4,000	12	.....	3,600	14,000
Cotton goods	1	55,000	40,000	28	22	7,416	55,261
Fire-arms	1	500	300	2	.....	600	1,200
Flour and meal	5	35,500	38,700	9	.....	2,412	49,950
Lumber, sawed	7	46,600	21,000	50	.....	13,656	52,000
Photographs	1	400	700	1	.....	600	3,000
Saddlery and harness	3	2,100	3,200	10	.....	2,520	8,100
Wagons, carts, &c	11	4,400	3,400	29	.....	7,500	15,200
Total	37	167,800	115,800	189	22	49,332	231,611
FORSYTHE COUNTY.							
Boots and shoes	1	2,000	1,200	3	2	1,020	2,700
Carriages	2	7,000	1,660	11	.....	3,300	7,350
Cotton goods	1	150,000	14,780	20	34	8,472	24,800
Flour and meal	1	25,000	15,000	4	.....	960	16,500
Iron castings	1	1,500	120	2	.....	600	1,600
Leather	4	11,600	9,080	8	.....	2,100	10,800
Oil, linseed	1	1,000	200	1	.....	300	2,000
Paper, printing	1	5,000	1,300	2	2	420	2,500
Tobacco, manufactured	2	17,000	5,500	10	13	3,960	11,500
Wagons, carts, &c	4	12,700	2,430	28	.....	8,460	15,100
Woollen goods	1	100,000	38,000	30	25	10,200	62,500
Total	19	332,800	89,270	119	76	39,792	157,350
FRANKLIN COUNTY.							
Agricultural implements	1	400	500	4	.....	1,152	2,000
Boots and shoes	1	800	970	4	.....	1,200	3,150
Carriages	3	20,455	13,380	17	.....	5,820	29,300
Flour and meal	7	39,500	83,000	11	.....	2,988	91,730
Furniture, cabinet	2	345	350	5	.....	1,200	1,930
Hats	1	650	4,000	7	.....	1,224	6,800
Leather	3	3,625	3,410	6	.....	1,500	7,052
Lumber, sawed	2	3,000	2,800	7	.....	1,680	5,600
Turpentine, distilled	2	3,000	7,000	6	.....	1,200	10,040
Total	22	71,775	115,410	67	.....	17,964	158,202

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED, Male.	NUMBER OF HANDS EMPLOYED, Female.	Annual cost of labor.	Annual value of products.
GASTON COUNTY.							
Agricultural implements	2	$4,000	$1,962	9	.....	$2,160	$5,520
Boots and shoes	1	120	200	1	.....	360	500
Carriages	1	1,500	1,000	6	.....	1,800	5,000
Cotton goods	3	133,000	62,600	55	150	17,556	107,882
Flour and meal	14	22,700	73,200	16	.....	3,468	84,186
Gold mining	1	5,000	1,000	20	.....	4,800	12,200
Iron, bar, &c	1	70,000	4,350	8	.....	1,680	15,218
Leather	6	2,900	2,270	8	.....	1,728	4,417
Liquors, distilled	19	1,955	6,227	19	.....	3,420	14,320
Lumber, sawed	6	3,000	1,800	6	.....	1,140	3,600
Saddlery and harness	2	600	380	2	.....	480	1,045
Wool carding	1	500	420	1	.....	120	600
Total	57	245,275	155,409	151	150	38,712	254,488
GATES COUNTY.							
Boots and shoes	1	400	500	2	1	720	1,400
Carriages	2	4,500	2,000	10	2	2,640	7,000
Flour and meal	2	8,000	12,000	3	2	744	13,625
Sash, doors, and blinds	1	2,000	16,000	6	1	840	30,000
Total	6	14,900	30,500	21	6	4,944	52,025
RANVILLE COUNTY.							
Agricultural implements	1	2,000	1,520	4	.....	1,596	5,250
Carriages	2	7,000	3,380	18	.....	4,800	11,163
Flour and meal	18	42,550	112,100	22	.....	3,696	132,900
Furniture, cabinet	1	5,000	180	2	.....	960	2,000
Iron castings	1	1,000	1,200	3	.....	1,200	4,750
Leather	7	6,100	7,534	18	.....	5,340	14,686
Lumber, sawed	7	10,900	7,275	16	1	3,504	13,300
Saddlery and harness	1	1,200	1,300	2	.....	720	1,750
Tobacco, manufactured	16	31,130	75,728	136	.....	21,168	144,465
Wagons, carts, &c	1	100	150	2	.....	360	650
Wool carding	1	3,500	1,050	1	.....	300	1,750
Total	56	110,480	211,417	224	1	43,644	332,663
GREENE COUNTY.							
Flour and meal	5	8,500	10,850	6	.....	864	12,532
Lumber, sawed	4	3,100	5,044	10	.....	1,440	10,080
Saddlery and harness	1	800	460	2	.....	600	1,400
Turpentine, crude	3	700	300	4	.....	624	1,900
Turpentine, distilled	1	1,000	10,000	2	.....	480	12,000
Wagons, carts, &c	1	900	400	4	.....	960	1,560
Total	15	15,000	27,054	28	.....	4,968	39,472
GUILFORD COUNTY.							
Blacksmithing	1	250	400	3	.....	540	1,000
Copper mining	1	60,000	17,280	190	10	45,600	100,000
Fire-arms	3	2,300	1,045	9	.....	2,280	6,300
Flour and meal	16	70,750	140,400	25	.....	5,220	161,380
Leather	5	6,260	6,800	12	.....	2,808	11,700
Lumber, sawed	2	900	900	2	.....	360	1,500
Machinery, steam-engines, &c	1	8,000	2,000	6	.....	2,160	5,200
Total	29	148,460	168,825	247	10	58,968	287,080

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
HALIFAX COUNTY.							
Agricultural implements	1	$800	$400	3	.....	$960	$1,600
Flour and meal	7	51,700	78,300	17	.....	3,540	89,565
Lumber, sawed	5	12,300	8,450	28	.....	5,400	21,500
Staves	1	1,500	1,000	15	.....	1,800	3,000
Total	14	66,300	88,150	63	.....	11,700	115,665
HARNETT COUNTY.							
Cooperage	7	950	1,924	16	.....	4,020	11,400
Lumber, sawed	4	6,400	2,450	10	.....	2,400	5,800
Timber cutting	12	5,175	5,187	44	.....	10,560	29,220
Turpentine, distilled	18	19,000	108,392	189	.....	42,960	176,500
Total	41	31,525	117,953	259	.....	59,940	222,980
HAYWOOD COUNTY.							
Flour and meal	4	7,250	2,940	5	.....	960	3,890
Lumber, sawed	3	1,400	900	2	.....	576	1,520
Total	7	8,650	3,840	7	.....	1,536	5,410
HENDERSON COUNTY.							
Boots and shoes	1	500	600	2	.....	480	1,400
Flour and meal	1	3,500	8,200	4	.....	1,200	9,650
Leather	4	6,000	1,632	9	.....	2,460	5,100
Lumber, planed	1	4,000	1,500	4	.....	960	3,000
Lumber, sawed	3	6,900	4,100	11	.....	2,172	8,200
Total	10	20,900	16,032	30	.....	7,272	27,350
HERTFORD COUNTY.							
Agricultural implements	1	15,000	3,654	16	.....	4,800	25,000
Blacksmithing	1	100	100	2	.....	420	800
Brick	1	1,200	125	8	.....	960	1,750
Carriages	2	6,634	2,950	17	2	5,412	12,550
Clothing	1	1,500	400	3	.....	1,092	1,500
Fisheries, shad and herring	5	16,350	993	105	15	2,412	9,540
Leather	1	2,500	750	3	.....	720	1,500
Lumber, sawed	1	10,000	9,000	22	2	4,056	20,000
Medicines, &c	1	750	400	3	.....	1,080	2,666
Millinery	1	750	100	2	.....	288	500
Saddlery and harness	1	379	285	2	.....	360	800
Shingles	1	3,000	2,000	22	.....	4,752	8,000
Timber cutting	1	500	1,000	6	.....	1,440	3,000
Total	18	58,663	21,757	211	19	27,792	87,606
IREDELL COUNTY.							
Blacksmithing	3	800	1,000	4	.....	720	2,000
Cotton ginning	2	2,140	1,500	3	.....	660	2,666
Cotton goods	2	31,000	19,600	5	48	4,632	34,050
Flour and meal	27	49,000	89,651	27	.....	4,884	101,387
Leather	6	5,100	3,200	8	.....	1,368	5,800
Liquors, distilled	1	120	531	1	.....	240	1,083
Lumber, sawed	1	700	300	1	.....	120	500
Oil, linseed	2	1,200	1,800	2	.....	600	3,390
Saddlery and harness	1	500	600	3	.....	720	2,000
Tobacco, manufactured	3	1,920	5,090	18	17	3,240	9,885
Wool carding	1	1,000	2,000	1	.....	180	2,700
Total	49	93,480	125,272	73	65	17,364	165,461

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
JOHNSON COUNTY.							
Carriages	1	$2,000	$3,656	6	1	$1,500	$8,455
Cooperage	1	500	480	2	.....	240	1,000
Flour and meal	8	13,300	13,175	8	.....	1,476	15,575
Lumber, sawed	7	9,075	5,970	30	1	6,036	20,760
Turpentine, distilled	20	38,651	90,952	82	4	17,244	154,334
Wagons, carts, &c.	1	200	250	3	.....	1,080	2,220
Total	38	63,726	114,483	131	6	27,576	202,344
JONES COUNTY.							
Flour and meal	8	14,500	13,687	9	.....	864	18,000
Lumber, sawed	6	20,750	6,500	19	.....	4,380	14,600
Turpentine, crude	59	80,700	9,800	89	.....	13,248	45,460
Total	73	115,950	29,987	117	.....	18,492	78,060
LENOIR COUNTY.							
Blacksmithing	1	400	360	2	.....	480	1,044
Boots and shoes	1	850	1,000	3	1	1,020	2,600
Carriages	3	112,250	33,822	87	5	26,940	102,100
Flour and meal	10	29,300	34,500	12	.....	1,980	44,380
Lumber, planed	1	6,000	13,000	4	.....	3,000	20,000
Lumber, sawed	1	2,000	375	8	.....	1,800	3,000
Turpentine, distilled	1	3,500	15,000	4	.....	780	18,720
Total	18	154,300	98,057	120	6	36,000	191,844
LINCOLN COUNTY.							
Agricultural implements	3	8,700	2,449	7	.....	2,388	7,400
Blacksmithing	8	1,625	1,791	11	.....	2,364	5,038
Boots and shoes	3	4,100	635	12	.....	3,960	13,290
Carpentering	2	5,000	3,380	4	.....	2,580	12,050
Carriages	4	6,700	2,207	11	.....	2,880	13,570
Cotton goods	1	18,000	9,782	8	19	2,220	17,100
Flour and meal	15	38,400	89,272	18	.....	3,816	105,370
Furniture, cabinet	4	3,500	2,008	8	3	3,300	9,794
Hats	1	150	105	1	.....	480	800
Iron, bar, &c.	5	26,400	7,327	26	.....	7,140	20,150
Iron castings	2	9,000	4,851	18	.....	3,792	15,050
Leather	8	18,710	16,260	18	.....	4,392	34,296
Lime	1	722	120	2	.....	480	987
Liquors, distilled	2	350	691	2	.....	288	2,050
Lumber, sawed	5	3,525	5,000	5	.....	720	6,850
Marble and stone work	1	1,730	2,275	4	.....	2,400	5,530
Paper, wrapping	1	2,500	700	6	2	1,224	2,400
Saddlery and harness	3	1,100	1,579	3	.....	1,140	3,042
Tin, copper, and sheet-iron ware	1	700	272	1	.....	300	1,125
Wagons, carts, &c.	1	200	60	1	.....	300	580
Woollen goods	1	2,000	1,840	5	12	2,424	8,500
Total	72	153,112	152,604	171	36	48,588	285,872
MACON COUNTY.							
Boots and shoes	3	2,400	3,050	8	.....	2,400	6,700
Flour and meal	3	7,000	19,000	5	.....	1,320	22,500
Leather	4	5,400	3,450	9	.....	2,364	6,900
Liquors, distilled	3	1,350	875	6	.....	1,080	2,300
Lumber, sawed	6	7,000	3,050	13	.....	2,328	6,450
Total	19	23,150	29,425	41	.....	9,492	44,850

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
McDOWELL COUNTY.							
Blacksmithing	1	$400	$200	2	.....	$600	$1,000
Flour and meal	5	10,500	12,000	8	.....	1,416	15,350
Leather	3	5,700	800	4	.....	696	1,900
Liquors, distilled	1	1,500	300	1	.....	180	800
Lumber, sawed	3	5,500	600	3	.....	504	1,800
Tobacco, manufactured	1	2,500	400	2	1	600	1,200
Total	14	26,100	14,300	20	1	3,996	22,050
MECKLENBURG COUNTY.							
Carriages	1	700	1,200	4	.....	960	3,000
Cooperage	1	5,000	1,500	4	.....	960	2,400
Cotton goods	1	10,000	6,000	7	10	1,392	9,500
Flour and meal	1	40,000	77,400	4	.....	960	85,250
Leather	2	26,500	13,500	11	.....	2,400	19,750
Lumber, planed	1	5,000	6,000	8	.....	1,440	8,000
Lumber, sawed	4	9,700	5,975	10	.....	2,256	9,700
Woollen goods	1	60,000	60,900	40	45	36,000	120,000
Total	12	156,900	172,475	88	55	46,368	257,600
MONTGOMERY COUNTY.							
Carriages	2	1,100	230	5	.....	1,080	1,820
Cotton goods	1	8,000	750	4	10	1,344	2,250
Flour and meal	2	5,500	9,700	3	.....	600	11,450
Gold mining	2	39,300	600	42	3	477	3,080
Leather	2	2,000	1,040	4	.....	744	2,000
Woollen goods	1	36,000	40,000	24	40	7,440	70,000
Total	10	91,900	52,320	82	53	11,685	90,600
MOORE COUNTY.							
Agricultural implements	1	500	400	2	.....	360	1,200
Boots and shoes	3	1,100	1,306	3	.....	1,020	3,065
Carriages	1	1,500	1,965	8	.....	4,080	8,400
Cooperage	9	1,800	1,855	14	.....	4,080	10,450
Cotton ginning	1	500	4,500	2	.....	240	5,250
Flour and meal	20	41,275	122,575	23	.....	4,656	138,950
Liquors, distilled	3	800	1,600	4	.....	504	2,880
Lumber, sawed	6	7,700	4,000	16	.....	3,576	10,850
Millstones	1	25	120	1	.....	300	1,200
Pottery ware	1	100	191	3	.....	252	600
Saddlery and harness	1	300	672	1	.....	480	2,275
Turpentine, distilled	11	15,550	65,200	15	.....	3,744	99,110
Wagons, carts, &c.	2	750	715	4	.....	960	2,325
Total	60	71,900	205,099	96	.....	24,252	286,555
NEW HANOVER COUNTY.							
Brick	1	2,000	500	12	.....	4,320	6,000
Cooperage	2	13,000	7,750	14	.....	5,700	28,400
Fisheries, shad and herring	4	1,950	2,350	52	.....	7,680	13,000
Flour and meal	7	25,000	70,225	13	.....	4,020	84,000
Leather	1	500	2,000	2	.....	720	6,000
Lumber, planed	1	20,000	26,000	12	.....	5,520	50,000
Lumber, sawed	4	103,000	171,000	87	.....	32,160	269,800
Tar	1	1,000	2,000	10	.....	2,400	20,000
Timber cutting	2	3,600	700	4	.....	840	1,720
Turpentine, crude	328	246,925	38,500	390	.....	62,556	181,297
Turpentine, distilled	4	255,000	587,650	99	.....	31,500	716,600
Total	355	671,975	908,675	695	.....	157,416	1,377,717

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
NASH COUNTY.							
Turpentine, distilled	11	$7,500	$36,262	17	.....	$3,720	$60,376
NORTHAMPTON COUNTY.							
Flour and meal	19	23,900	40,500	20	.....	2,916	46,450
Leather	1	600	500	2	.....	480	1,000
Lumber, sawed	2	8,000	4,500	20	.....	4,320	11,100
Total	22	32,500	45,500	42	.....	7,716	58,550
ONSLOW COUNTY.							
Fisheries—Shad and herring	1	2,000	4,000	25	.....	3,000	17,000
Oyster	1	500	500	3	.....	300	2,100
Tar	1	500	200	4	.....	960	2,650
Turpentine, crude	2	30,000	35,000	170	.....	40,800	101,681
Turpentine, distilled	1	50,000	250,000	100	.....	24,000	332,460
Total	6	83,000	289,700	302	.....	69,660	455,891
ORANGE COUNTY.							
Agricultural implements	1	7,000	945	5	.....	1,200	3,000
Blacksmithing	4	2,825	555	12	.....	2,340	4,800
Carriages	6	2,130	2,015	7	.....	2,472	5,480
Cotton ginning	1	300	300	1	.....	240	500
Cotton goods	1	30,000	15,000	20	30	10,380	28,000
Flour and meal	27	73,088	169,500	32	.....	6,840	193,216
Furniture—Cabinet	2	700	600	4	.....	744	1,600
Iron castings	1	2,500	1,400	4	.....	1,200	3,000
Leather	6	39,000	18,700	19	.....	4,116	39,700
Lumber, sawed	4	3,400	3,600	7	.....	1,320	7,500
Tobacco, manufactured	2	17,000	20,000	39	.....	2,820	34,000
Wagons, carts, &c	2	200	280	3	.....	960	2,050
Wool carding	3	1,800	8,500	5	.....	960	11,000
Woollen goods	1	6,000	375	3	5	732	3,000
Total	61	185,943	241,770	161	35	36,324	336,846
PASQUOTANK COUNTY.							
Agricultural implements	1	15,000	2,700	15	.....	3,600	6,690
Boots and shoes	1	250	500	2	.....	480	1,200
Carriages	2	5,800	2,090	11	.....	4,440	9,290
Flour and meal	3	9,450	7,300	4	.....	960	8,725
Furniture, cabinet	4	7,400	6,080	10	.....	3,240	14,200
Leather	1	9,000	2,600	3	.....	600	4,100
Lumber, sawed	3	7,000	3,600	10	1	2,280	6,000
Saddlery and harness	1	1,200	1,260	2	.....	960	3,220
Total	16	55,100	26,130	57	1	16,560	53,425
PERSON COUNTY.							
Agricultural implements	1	1,200	1,550	3	.....	600	3,500
Carriages	1	3,000	1,696	12	.....	3,600	12,300
Flour and meal	4	17,600	60,000	7	1	2,172	66,325
Lumber, sawed	3	4,300	1,850	7	.....	1,008	4,600
Tobacco, manufactured	2	38,000	33,200	44	24	6,264	57,600
Total	11	64,100	98,296	73	25	13,644	144,925

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
PERQUIMANS COUNTY.							
Boots and shoes	1	$1,000	$500	1	.....	$360	$1,000
Carriages	1	5,000	3,000	10	.....	3,000	9,500
Flour and meal	5	9,500	10,300	6	.....	1,320	12,700
Lumber, sawed	4	15,000	3,500	16	.....	3,144	16,600
Saddlery and harness	1	1,000	300	1	.....	180	500
Total	12	31,500	17,600	34	.....	8,004	40,300
PITT COUNTY.							
Blacksmithing	2	2,500	781	6	.....	1,800	3,025
Boots and shoes	2	1,705	1,000	2	.....	720	2,350
Carriages	2	14,000	4,945	28	.....	9,480	21,190
Saddlery and harness	1	2,750	1,750	3	.....	1,020	4,000
Turpentine, crude	9	5,187	1,242	23	.....	4,860	8,794
Total	16	26,142	9,718	62	.....	17,940	39,359
POLK COUNTY.							
Boots and shoes	1	100	300	1	.....	300	720
Flour and meal	2	1,400	4,875	2	.....	288	5,362
Leather	1	400	260	1	.....	300	600
Liquors, distilled	3	580	2,203	5	.....	744	6,252
Lumber, sawed	1	400	250	1	.....	144	500
Total	8	2,880	7,888	10	.....	1,776	13,434
RANDOLPH COUNTY.							
Agricultural implements	2	4,600	800	7	.....	1,200	2,590
Blacksmithing	1	50	120	1	.....	360	600
Boots and shoes	2	1,100	1,350	4	1	1,320	3,300
Carriages	8	4,400	5,663	33	.....	7,560	18,450
Cooperage	3	210	1,482	5	.....	1,296	3,080
Cotton goods	5	107,000	95,445	46	177	24,060	149,486
Flour and meal	49	120,550	313,973	71	.....	15,240	361,294
Furniture, cabinet	4	1,900	950	7	.....	1,404	4,830
Gold mining	2	1,900	1,226	7	.....	1,380	2,569
Leather	8	16,100	14,215	23	.....	5,328	23,885
Liquors, distilled	1	2,000	300	1	.....	240	740
Lumber, sawed	14	11,550	5,340	23	.....	4,236	14,530
Pottery ware	3	850	265	6	.....	1,680	3,000
Saddlery and harness	3	600	1,400	3	.....	960	2,990
Spokes, hubs, and felloes	1	1,000	1,000	2	.....	600	8,625
Wagons, carts, &c.	1	700	400	2	.....	480	1,000
Wool carding	4	3,100	5,050	4	.....	840	6,870
Total	111	277,610	448,979	245	178	68,184	607,839
ROCKINGHAM COUNTY.							
Agricultural implements	3	10,300	4,102	16	.....	3,240	11,705
Carriages	2	4,000	4,110	16	.....	3,876	9,570
Cotton goods	1	70,000	33,000	25	80	12,000	64,250
Flour and meal	6	15,900	7,896	8	.....	1,824	9,545
Leather	1	1,000	1,000	3	.....	480	2,000
Lumber, sawed	4	3,700	3,640	9	.....	1,464	9,800
Oil, linseed	1	100	175	1	.....	240	500
Tobacco, manufactured	25	129,670	150,255	254	121	35,472	235,771
Wagons, carts, &c.	1	600	776	5	.....	900	2,200
Wool carding	1	500	500	1	.....	120	700
Total	45	235,770	205,454	338	201	59,616	340,041

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
RICHMOND COUNTY.							
Boots and shoes	1	$1,500	$650	1	.....	$300	$1,200
Carriages	1	3,000	490	5	.....	1,500	2,500
Cotton goods	1	60,000	23,401	16	25	4,200	30,480
Leather	1	2,000	650	2	.....	480	1,300
Lumber, sawed	1	1,500	500	1	.....	300	1,000
Saddlery and harness	1	800	183	1	.....	300	750
Turpentine, distilled	4	22,700	22,315	31	.....	6,900	34,975
Wagons, carts, &c.	1	200	220	1	.....	240	650
Woollen goods	1	5,000	5,390	5	7	1,368	12,000
Total	12	96,700	53,799	63	32	15,588	84,855
ROBESON COUNTY.							
Lumber, sawed	3	14,000	3,075	12	.....	2,664	12,000
Turpentine, distilled	11	21,940	68,000	155	.....	30,504	130,915
Total	14	35,940	71,075	167	.....	33,168	142,915
ROWAN COUNTY.							
Carriages	1	8,000	7,350	11	.....	3,036	16,000
Flour and meal	21	35,500	142,190	32	.....	8,916	174,080
Gas	1	14,500	900	2	.....	768	4,200
Gold mining	1	42,000	5,300	132	.....	31,800	35,400
Leather	3	24,000	20,400	15	.....	5,880	31,400
Liquors, distilled	1	25,000	22,540	8	.....	3,840	40,500
Lumber, sawed	6	11,850	17,450	18	.....	3,360	37,990
Machinery, steam-engines, &c.	1	25,000	7,580	20	.....	5,880	22,000
Tobacco, manufactured	1	10,000	9,200	30	10	4,200	22,500
Total	36	195,850	232,910	268	10	67,680	384,070
RUTHERFORD COUNTY.							
Boots and shoes	2	750	750	2	.....	600	1,625
Carriages	3	4,000	4,150	17	.....	3,576	11,500
Clothing	1	175	2,500	2	.....	600	3,800
Flour and meal	14	17,400	54,850	19	.....	3,516	65,860
Furniture, cabinet	1	300	300	2	.....	480	1,500
Leather	5	2,900	2,400	6	.....	1,212	5,000
Liquors, distilled	11	1,875	2,235	20	.....	2,436	8,525
Lumber, sawed	3	5,200	2,000	7	.....	1,512	4,925
Saddlery and harness	2	850	1,500	4	.....	720	3,200
Wagons, carts, &c.	1	200	200	2	.....	360	800
Windmills	1	650	250	4	.....	1,728	3,000
Total	44	34,300	71,135	85	.....	16,740	109,735
SAMPSON COUNTY.							
Agricultural implements	1	2,750	295	1	.....	300	600
Carriages	2	3,350	1,000	5	.....	1,200	3,200
Lumber, sawed	6	10,780	5,306	16	.....	2,460	9,325
Saddlery and harness	1	500	400	1	.....	360	800
Tar	1	300	50	5	.....	480	724
Turpentine, crude	80	46,679	14,800	165	.....	24,096	66,918
Turpentine, distilled	4	11,000	24,375	7	.....	1,260	30,475
Total	95	75,359	46,226	200	.....	30,156	121,042
STANLEY COUNTY.							
Blacksmithing	1	500	350	2	.....	600	1,000
Flour and meal	12	49,700	156,000	16	.....	3,876	171,600

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED. Male.	Female.	Annual cost of labor.	Annual value of products.
STANLEY COUNTY—Continued.							
Leather	2	$2,650	$1,000	3	.....	$660	$2,000
Lumber, sawed	3	2,150	950	4	.....	720	2,010
Saddlery and harness	1	400	400	1	.....	360	800
Total	19	55,400	158,700	26	.....	6,216	177,410
STOKES COUNTY.							
Blacksmithing	4	2,700	1,350	11	.....	2,880	6,550
Boots and shoes	1	500	500	2	.....	480	1,250
Flour and meal	3	10,500	34,000	5	.....	864	38,000
Furniture, cabinet	1	350	100	1	.....	240	600
Iron, bar, &c	1	5,000	2,500	8	.....	1,080	3,750
Leather	3	2,300	3,800	6	.....	600	8,800
Lime	1	500	450	7	.....	672	2,250
Liquors, distilled	4	1,050	1,250	5	.....	720	3,300
Lumber, sawed	3	3,200	600	5	1	888	2,250
Tobacco, manufactured	17	26,860	38,830	84	62	12,516	66,300
Wagons, carts, &c	2	450	340	4	.....	576	1,240
Total	40	53,410	83,720	138	63	21,516	134,290
SURRY COUNTY.							
Cotton goods	2	36,000	19,000	10	39	4,596	31,560
Flour and meal	2	4,000	2,550	2	.....	360	3,110
Iron, bar, &c	4	9,050	2,570	18	.....	2,856	11,200
Tobacco, manufactured	5	15,300	16,750	41	42	6,528	28,200
Total	13	64,350	40,870	71	81	14,340	74,070
TYRRELL COUNTY.							
Blacksmithing	1	400	400	2	.....	600	1,500
Carriages	1	200	40	2	.....	480	600
Fisheries, shad	1	132	122	4	.....	600	825
Flour and meal	1	500	1,180	1	.....	240	1,450
Furniture, cabinet	1	300	250	3	.....	900	1,800
Lumber, sawed	3	15,740	13,500	23	.....	4,800	28,500
Saddlery and harness	1	800	490	1	.....	480	1,000
Shingles	4	15,500	2,500	31	.....	5,340	10,900
Timber cutting	3	2,396	850	13	.....	1,920	5,500
Total	16	35,968	19,332	80	.....	15,360	52,075
UNION COUNTY.							
Flour and meal	3	6,800	30,600	5	.....	1,056	34,840
Gold mining	1	125,000	3,000	70	3	17,016	24,000
Leather	1	4,000	4,800	2	.....	720	6,000
Lumber, sawed	5	15,400	5,200	11	.....	1,932	10,000
Total	10	151,200	43,600	88	3	20,724	74,840
WAKE COUNTY.							
Blacksmithing	1	700	400	4	.....	600	1,000
Bookbinding	1	1,250	372	3	.....	1,200	2,500
Boots and shoes	4	3,150	4,660	14	.....	4,500	12,660
Brick	5	2,260	2,296	69	.....	8,616	16,850
Carriages	5	13,850	6,800	38	.....	10,980	26,900
Cooperage	2	1,030	1,335	4	.....	1,080	3,600
Edge tools	1	500	310	3	.....	720	2,500
Flour and meal	26	63,300	211,650	28	.....	6,324	241,468
Furniture, cabinet	2	2,500	510	3	.....	720	2,500

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
WAKE COUNTY—Continued.							
Leather	3	$2,400	$2,027	5	.....	$1,596	$3,700
Lumber, planed	1	3,000	3,600	40	.....	4,800	10,000
Lumber, sawed	14	25,215	11,690	58	5	9,564	50,548
Machinery, steam-engines, &c	1	13,000	3,200	22	.....	6,480	16,000
Paper, printing	2	55,000	36,200	33	22	48,336	112,200
Printing	7	19,850	16,716	45	.....	17,892	56,450
Saddlery and harness	2	11,000	7,800	4	.....	1,620	12,605
Spokes, hubs, and felloes	1	2,500	1,150	5	.....	900	4,700
Tin, copper, and sheet-iron ware	2	5,000	3,750	3	.....	660	5,300
Turpentine, distilled	8	15,845	31,131	40	6	8,280	57,000
Upholstery	1	1,200	770	2	.....	420	1,200
Wagons, carts, &c	4	2,000	467	9	.....	2,148	4,200
Wool carding	1	1,000	1,350	1	.....	120	1,888
Total	94	245,550	348,184	433	33	137,556	645,709
WARREN COUNTY.							
Boots and shoes	1	6,400	2,000	6	1	2,280	5,400
Carriages	2	11,500	7,585	18	.....	5,400	10,547
Flour and meal	6	32,200	84,900	10	.....	2,280	95,340
Furniture, cabinet	2	3,000	1,860	7	.....	2,400	5,500
Iron castings	1	5,000	2,572	12	.....	2,820	15,000
Leather	2	3,000	2,300	5	.....	1,560	3,900
Lumber, sawed	2	5,800	4,700	6	.....	1,620	7,500
Saddlery and harness	1	5,750	1,250	3	.....	840	4,500
Total	17	72,650	107,167	67	1	19,200	156,687
WASHINGTON COUNTY.							
Flour and meal	2	17,000	7,800	4	.....	840	9,450
Lumber, sawed	1	20,000	7,000	25	.....	6,000	21,200
Shingles	1	173,660	6,500	200	12	49,152	67,500
Total	4	210,660	21,300	229	12	55,992	98,150
WATAUGA COUNTY.							
Iron, bar, &c	2	11,200	717	16	.....	2,328	4,640
WAYNE COUNTY.							
Lumber, sawed	4	8,900	6,954	23	.....	5,160	24,000
Sash, doors, and blinds	1	4,000	535	5	.....	1,200	2,900
Tin, copper, and sheet-iron ware	1	5,000	1,707	3	.....	1,620	4,500
Turpentine, distilled	13	26,820	143,666	31	.....	7,260	180,156
Total	19	44,720	152,862	62	.....	15,240	211,556
WILKES COUNTY.							
Leather	7	9,100	5,725	13	.....	2,460	10,020
Tobacco, manufactured	1	1,700	1,365	3	.....	360	2,178
Total	8	10,800	7,090	16	.....	2,820	12,198
WILSON COUNTY.							
Carriages	2	11,500	9,720	22	.....	7,800	19,480
Lumber, sawed	3	11,900	1,692	19	.....	3,780	18,890
Saddlery and harness	1	1,000	790	3	.....	1,080	2,200
Turpentine, distilled	14	15,975	74,120	27	.....	5,088	117,073
Total	20	40,375	86,322	71	.....	17,748	157,553

TABLE No. 1.—MANUFACTURES, BY COUNTIES, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
YADKIN COUNTY.							
Carriages	2	$1,600	$961	9	.....	$2,016	$6,000
Flour and meal	4	9,500	4,800	4	.....	768	6,054
Iron, bar, &c.	1	3,000	1,350	7	.....	840	2,850
Leather	4	2,086	2,000	7	.....	1,320	4,202
Liquors, distilled	22	2,475	3,534	22	.....	3,624	9,458
Lumber, sawed	3	4,700	1,000	5	.....	804	2,450
Tin, copper, and sheet-iron ware	1	360	712	2	.....	240	1,250
Tobacco, manufactured	1	700	741	3	.....	600	1,900
Total	38	24,361	15,098	59	.....	10,212	34,146
YANCY COUNTY.							
Blacksmithing	2	2,100	229	3	.....	612	1,290
Flour and meal	18	11,050	31,472	18	.....	2,220	37,805
Leather	2	3,700	2,806	5	.....	720	4,491
Lumber, sawed	7	3,450	1,375	7	.....	960	4,000
Wool carding	2	900	1,636	2	.....	264	2,060
Total	31	21,200	37,518	35	.....	4,776	49,646

TABLE No. 2.—RECAPITULATION BY COUNTIES, 1860.

COUNTIES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
Alamance	52	$728,750	$336,410	275	159	$77,928	$501,138
Alexander	8	14,200	6,925	10	14	4,116	13,017
Alleghany	14	31,200	12,900	37	.....	7,512	24,550
Anson	22	55,775	90,420	54	1	18,828	125,834
Beaufort	129	82,400	96,701	251	6	47,352	199,411
Bertie	24	42,360	24,480	255	38	12,888	60,192
Bladen	518	307,780	185,944	482	1	108,540	383,905
Brunswick	84	70,290	188,942	312	23	62,664	369,197
Buncombe	40	72,060	92,656	75	.....	20,856	142,073
Burke	21	31,960	54,025	44	10	10,380	74,665
Cabarras	54	110,245	201,117	85	55	19,140	258,121
Camden	1	12,000	730	4	.....	960	3,650
Caldwell	16	40,300	16,658	31	9	7,596	29,531
Carteret	41	157,770	86,488	184	.....	20,112	134,424
Caswell	80	439,870	407,951	389	77	73,656	614,987
Catawba	28	90,467	107,857	50	28	12,216	141,181
Chatham	95	182,585	309,716	213	.....	49,716	404,108
Cherokee	10	12,800	7,604	29	.....	5,820	18,200
Chowan	15	63,100	8,550	278	77	20,236	79,248
Cleveland	35	126,934	38,780	70	26	16,944	97,380
Columbus	31	182,000	574,400	533	.....	115,944	942,750
Craven	68	240,000	459,602	271	31	84,120	706,144
Cumberland	219	832,223	486,295	888	375	228,864	987,386
Davidson	36	61,975	135,205	203	.....	28,152	187,644
Davie	40	95,830	154,264	106	.....	21,444	215,505
Duplin	106	211,770	29,572	212	.....	35,160	106,951
Edgecomb	37	167,800	115,800	189	22	49,332	231,611
Forsythe	19	332,800	89,270	119	76	39,792	157,350
Franklin	22	71,775	115,410	67	.....	17,964	158,202
Gaston	57	245,275	155,409	151	150	38,712	254,488
Gates	6	14,900	30,500	21	6	4,944	52,025
Granville	56	110,480	211,417	224	1	43,644	332,663
Greene	15	15,000	27,054	28	.....	4,968	39,472
Guilford	29	148,460	168,825	247	10	58,968	287,080
Halifax	14	66,300	88,150	63	.....	11,700	115,665
Harnett	41	31,525	117,953	259	.....	59,940	222,980
Haywood	7	8,650	3,840	7	.....	1,536	5,410
Henderson	10	20,900	16,032	30	.....	7,272	27,350
Hertford	18	58,663	21,757	211	19	27,792	87,606
Iredell	49	93,480	125,272	73	65	17,364	165,461
Johnson	38	63,726	114,483	131	6	27,576	202,344
Jones	73	115,950	29,987	117	.....	18,492	78,060
Lenoir	18	154,300	98,057	120	6	36,000	191,844
Lincoln	72	153,112	152,604	171	36	48,588	285,872
Macon	19	23,150	29,425	41	.....	9,492	44,850
McDowell	14	26,100	14,300	20	1	3,996	22,050
Mecklinburgh	12	156,900	172,475	88	55	46,368	257,600
Montgomery	10	91,900	52,320	82	53	11,685	90,600
Moore	60	71,900	205,099	96	.....	24,252	286,555
Nash	11	7,500	36,262	17	.....	3,720	60,376
New Hanover	355	671,975	908,675	695	.....	157,416	1,377,717
Northampton	22	32,500	45,500	42	.....	7,716	58,550
Onslow	6	83,000	289,700	302	.....	69,660	455,891
Orange	61	185,943	241,770	161	35	36,324	336,846
Pasquotank	16	55,100	26,130	57	1	10,560	53,425
Person	11	64,100	98,296	73	25	13,644	144,925
Perquimans	12	31,500	17,600	34	.....	8,004	40,300
Pitt	16	26,142	9,718	62	.....	17,940	39,359
Polk	8	2,880	7,888	10	.....	1,776	13,434
Randolph	111	277,610	448,979	245	178	68,184	607,839
Rockingham	45	235,770	205,454	338	201	59,616	346,041
Richmond	12	96,700	53,799	63	32	15,588	84,855
Robeson	14	35,940	71,075	167	.....	33,168	142,915

TABLE No. 2.—RECAPITULATION BY COUNTIES, 1860.

COUNTIES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
Rowan	36	$195,850	$232,910	268	10	$67,680	$384,070
Rutherford	44	34,305	71,135	85	.....	16,740	109,735
Sampson	95	75,359	46,226	200	.....	30,156	121,042
Stanley	19	55,400	158,700	26	.....	6,216	177,410
Stokes	40	53,410	83,720	138	63	21,516	134,290
Surry	13	64,350	40,870	71	81	14,340	74,070
Tyrrel	16	35,968	19,332	80	.....	15,360	52,075
Union	10	151,200	43,600	88	3	20,724	74,840
Wake	94	245,550	348,184	433	33	137,556	645,769
Warren	17	72,650	107,167	67	1	10,200	156,687
Washington	4	210,660	21,300	229	12	55,992	98,150
Watauga	2	11,200	717	16	.....	2,328	4,640
Wayne	19	44,720	152,862	62	.....	15,240	211,556
Wilkes	8	10,800	7,090	16	.....	2,820	12,198
Wilson	20	40,375	86,322	71	.....	17,748	157,553
Yadkin	38	34,361	15,098	59	.....	10,212	34,164
Yancy	31	21,200	37,518	35	.....	4,776	49,646
Aggregate	3,689	9,693,703	10,203,228	12,106	2,111	2,689,441	16,678,698

NOTE.—No returns from the counties of Ashe, Currituck, Hyde, Jackson, Madison, and Martin.

TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
Agricultural implements	22	$76,250	$26,002	100	.....	$26,016	$36,155
Blacksmithing	53	28,950	13,131	112	.....	24,876	56,810
Bookbinding	1	1,250	372	3	.....	1,200	2,500
Boots and shoes	62	68,000	59,078	167	9	52,824	150,955
Brick	15	62,460	8,633	199	6	32,640	75,050
Carpentering	4	8,500	4,280	11	.....	4,440	15,850
Carriages	92	441,469	189,897	656	10	175,428	589,839
Clothing	6	2,675	7,496	12	.....	4,068	12,370
Confectionery	2	6,000	5,600	6	.....	2,400	10,150
Cooperage	49	42,951	35,575	125	.....	38,304	126,120
Copper mining	2	80,000	17,780	210	10	50,400	105,000
Cotton ginning	4	2,940	6,300	6	.....	1,140	8,416
Cotton goods	39	1,272,750	622,363	440	1,315	189,744	1,046,047
Dentistry	2	1,300	400	4	.....	960	1,500
Edge tools	1	500	310	3	.....	720	2,500
Fire-arms	4	2,800	1,345	11	.....	2,880	7,500
Fisheries, shad, herring, &c	32	67,312	18,525	698	134	23,620	117,259
Fisheries, oyster	1	500	500	3	.....	900	2,100
Flour and meal	639	1,719,823	3,792,684	814	3	171,624	4,354,309
Furniture, cabinet	40	50,170	22,413	84	3	27,156	73,409
Gas	2	41,500	1,688	5	.....	1,668	6,224
Gold mining	9	224,200	14,826	396	6	66,873	97,199
Hats	5	1,250	5,235	14	.....	3,204	11,100
Iron, bar, &c	25	165,250	34,909	129	.....	26,148	99,656
Iron castings	9	55,500	21,903	59	.....	14,004	61,100
Leather	171	348,959	226,696	363	.....	88,548	413,364
Lime	2	1,222	570	9	.....	1,152	3,237
Liquors, distilled	94	48,500	55,400	119	.....	21,660	117,282

TABLE No. 3.—MANUFACTURES, TOTALS OF, 1860.

MANUFACTURES.	Number of establishments.	Capital invested.	Cost of raw material.	NUMBER OF HANDS EMPLOYED.		Annual cost of labor.	Annual value of products.
				Male.	Female.		
Lumber, planed	5	$38,000	$50,100	68	.....	$15,720	$91,000
Lumber, sawed	330	742,420	404,630	1,028	11	230,256	1,074,003
Machinery—Steam-engines	6	455,846	32,110	142	.....	48,000	116,150
Marble and stone work	3	8,630	5,675	9	.....	4,200	14,030
Medicines, &c	1	750	400	3	.....	1,080	2,666
Millinery	1	750	100	2	.....	288	500
Millstones	1	25	120	1	.....	300	1,200
Oil—Linseed	6	3,400	2,975	6	.....	1,680	7,690
Rosin	1	8,000	6,450	4	.....	1,200	11,000
Paper, printing	6	121,850	54,600	54	35	53,916	165,703
Photographs	1	400	700	1	.....	600	3,000
Pottery ware	4	950	456	9	.....	1,932	3,600
Printing, newspaper, &c	13	42,050	23,518	81	.....	29,892	87,950
Rice, cleaning	10	14,700	75,977	18	23	5,076	86,926
Saddlery and harness	44	49,629	49,934	98	.....	29,652	99,523
Sash, do ors, and blinds	5	30,000	26,035	38	1	12,240	56,900
Shingles	17	196,960	14,240	281	13	64,032	97,010
Ship and boat building	3	6,900	1,750	26	.....	6,300	10,100
Soap and candles	1	1,000	1,300	2	.....	360	2,092
Spokes, hubs, and felloes	2	3,500	2,150	7	.....	1,500	13,325
Staves	2	2,500	1,500	21	.....	2,664	5,000
Tar	28	6,000	3,850	45	.....	9,960	44,360
Timber cutting	94	85,423	32,839	221	.....	49,464	121,093
Tin, copper, and sheet-iron ware	15	56,870	26,335	44	.....	16,980	60,374
Tobacco, manufactured	97	646,730	663,424	1,084	377	164,460	1,117,099
Turpentine, crude	1,065	939,448	240,584	2,010	1	373,440	952,542
Turpentine, distilled	461	1,113,778	2,992,647	1,754	10	403,392	4,358,878
Upholstery	1	1,200	770	2	.....	420	1,200
Wagons, carts, &c	48	42,900	22,148	144	.....	37,584	82,650
Watch repairing and silversmithing	1	500	400	1	.....	480	1,000
Wind-mills	1	650	250	4	.....	1,728	3,000
Wooden ware	1	6,000	700	3	4	1,368	4,000
Wool carding	21	19,900	29,636	24	.....	4,644	40,133
Woollen goods	7	223,000	151,005	113	140	60,036	291,000
Aggregate	3,689	9,693,703	10,203,228	12,106	2,111	2,689,441	16,678,698